MAY 1926

25 Centi

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# Contractors' Engineers' Monthly

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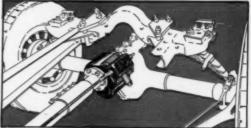
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Marquette Cement Mfg. Co., Chicago.

Missouri P. C. Co., Bransarch, Ps.

CHIMBA.

North Amer. Coment Corp., Albany.
Northwestern States P. C. Co., Mason City, Ia.
Oklahoma P. C. Co., Denver.
Olympie P. C. Co., Lad., Seattle.
Oregon P. C. Co., Portland, Ore.
Pacific P. C. Co., San Francisco.
Peerless P. C. Co., Cald., Seattle.
Oregon P. C. Co., Coment City, Mich.
Peninsular P. C. Co., Gement City, Mich.
Penn-Allen Cement Co., Allentown, Pa.
Petoskey P. C. Co., Petoskey, Mich.
Pheenix P. C. Co., Des Moines
Riverside P. C. Co., Das Moines
Riverside P. C. Co., Co., San Antonio.
Sandusky Cement Co., Toronto, Can.
San Antonio P. C. Co., San Francisco.
Signal Mountain P. C. Co., Chatta, Tenn.
Southern States P. C. Co., Rockport, Ga.
Southwest'n P. C. Co., Elstin, Wash.
Texas P. C. Co., Dallas, Tex.
Three Forks P. C. Co., Baltimore, Md.
Trinity P. C. Co., Dallas, Tex.
Three Forks P. C. Co., Baltimore, Md.
Trinity P. C. Co., Dallas, Tex.
Union P. C. Co., Ogden, Utah
U. S. P. C. Co., Denver, Colo.
Utah Idaho Cement Co., Ogden, Utah
Vulcanite P. C. Co., Philadelphia
Wabash P. C. Co., Detroit
Wyandotte P. C. Co., Detroit
EMENT BLOCK MACHINES
\*\*Cement Block Mach. Ca. Nawark W. T.
\*\*Control Con. Con. Can.

\*Cement Block Mach. Co., Newark, N. J.

CEMENT GUNS Cement Gun Co., Allentown, Pa. CEMENT INSPECTION (See Inspecting Laboratories)

\*Abrams Cement Tool Co., Detroit

Columbus McKinnen Unain Co., Columbus, O.
Diamond Chain & Mfg. Co., Indianapolis, Ind.
Jeffrey Mfg. Co., Columbus, O.
Link-Belt Co., Chicago
U. S. Chain & Forge Co., Pittaburgh, Pa.
Webster Mfg. Co., Chicago
Weller Mfg. Co., Chicago

CHIMNEYS, CONCRETE
Heine Chimney Co., Chicago
Rust Engineering Co., Pittaburgh, Pa.
Weber Chimney Co., Chicago

CHIMNEYS, RADIAL BRICK
Amer. Chimney Corp., N. Y.
Alphons Custodis Chimney Co. of Chi., Chicago
Heine Chimney Co., Chicago
H. R. Heinicke, Inc., Indianapolis, Ind.
M. W. Kellogg & Co., N. Y.
Rust Eng. Co., Pittaburgh, Pa.

COAL AND ORE CONVEYING MCHY.

\*Barber-Greene Co., Aurora, III.

\*Good Reads Machy. Co., Kennett Sq., Pa.

\*Chicago Automatic Conv. Co., Chicago

\*Fairfield Eng. Co., Marion, O.

\*Geo. Haiss Mfg. Co., R. Y.

\*Mead-Morrison Mfg. Co., E. Boston.

C. O. Bartlett & Snow Co., Cleveland, O.

Brown Hoisting Mchy. Co., Cleveland, O.

Chain Belt Co., Milwaukee, Wis.

Gifford-Wood Co., Hudson N. Y.

C. W. Hunt Co., Inc., W. New Brighton,

M. Y.

Jeffrey Mfg. Co., Columbus, O. N. Y.
Jeffrey Mfg. Co., Columbus ,O.
Lidgerwood Mfg. Co., N. Y.
Link-Belt Co., Chicago.
Portable Machinery Co., Passale, N. J.
Robins Conv. Belt Co., N. Y.
Webster Mfg. Co., Chicago
Weller Mfg. Co., Chicago.

COCKS, CURB AND CORPORATION

\*Union Wtr. Mtr. Co., Worcester, Mass.
Chapman Valve Mfg. Co., Indian Orchard, Mass.
Glauber Brass Mfg. Co., Cleveland, O.
Haydenville Co., Haydenville, Mass.
Hays Mfg. Co., Erle, Pa.
Mueller Co., Decatur, III.

\*Taylor Collapsible Horse Co., Chicago.

\*ADTAMS Comests four Oct., Section 2015.

CENTRIFUGAL PUMPS (See "Pumps, Centrifugal")

CHAINS

Amer. Chain Co., Inc., Bridgeport, Conn. Chain Belt Co., Milwankee, Wis. Columbus McKinnen Chain Co., Columbus Chain & Mfg. Co., Indianapolis, Ind. \*\*Mis & M. Wire Clamp Co., Minneapolis The O. D. G. Co., Owensboro, Ky. Victor L. Phillips Co., Kansas City, Mo. Sterling Wheelbarrow Co., Milwankee. Symons Clamp & Mfg. Co., Chicago Universal Form Clamp Co., Chicago

COMPRESSORS, AIR (See Air Compres-

CONCRETE BLOCK MACHINES (See Cement Block Machines)

CONCRETE FLOOR HARDENER
Anti-Hydro Waterproofing Co., Newark,
N. J.



## Why some contractors make money

Every day you hear of contractors losing money because they are unable to finish their jobs on time.

Contractors who "know the game" use dependable equipment which does not break down under the strain of constant service. They know that a crane laid up for repairs does not contribute much to their pocket book.

If the crane is out of service, it means more demurrage charges, idling trucks

waiting for loads, a mixer waiting for a batch and a whole road gang stalling around for something to do.

Ask any contractor why he uses OR-TON Cranes. Successful contractors all over the country have been using them for twenty years.

Your next road job will be a profitable one if you use an ORTON Model "T" Crane—we build it principally for contractors.

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General Chemical Co., N. Y.
General Firepr. Co., Youngstown, O.
Granitax Corp., N. Y.
A. C. Horn Co., L. I. City, N. Y.
Master Builders Co., Cleveland, O.
L. Sonneborn Sons, Inc., N. Y.
Truscon Laboratories, Detroit.

CONCRETE HEATERS

\*Aeroil Burner Co., Union Hill, N. J.

\*Chausse Oil Burner Co., Elkhart, Ind.

\*Hauck Mfg. Co., Broeklyn, N. Y.

\*Alex. Milburn Co., Baltimore, Md.

CONCRETE MIXERS

\*Amer. Cem. Mchy. Co., Inc., Keokuk, Ia.

\*Atlas Eng. Co., Milwaukee, Wis.

\*Construction Mchy. Co., Waterloo, Ia.

\*Jaeger Mach. Co., Columbus, O.

\*Kiel Mach. Co., Milwaukee, Wis.

\*Kwik.Mix Con. Milwaukee, Wis.

\*Kwik.Mix Con. Mixer Co., Fert Washington, Wis.

\*Lakewood Eng. Co., Cleveland, O.

\*Lansing Co., Lansing, Mich.

\*Raber & Lang Mfg. Co., Rendallville, Ind.

\*Ransome Con. Mchy. Co., Dunellen, N.J.

Pa.
Electric Welding Co., Pittsburgh, Pa.
Electric Welding Co., Pittsburgh, Pa.
Ft. Pitt Bridge Was, Pittsburgh, Pa.
General Fireproofing Co., Youngstown,O.
Inland Steel Co., Chicago.
Kalman Steel Co., Chicago.
Laclede Steel Co., St. Louis, Mo.
National Steel Fabric Co., Pittsburgh.
J. T. Ryerson & Son, Chicago.
Wickwire-Spencer Steel Co., N. Y.
Youngstown Pressed Steel Co., Warren, O. ren. O. Youngatown Sheet & Tube Co., Younga-town, O.

CONGRETE ROAD FINISHERS

"Heitsel Sti. Form & Iron Co., Warren, O.

"Lakewood Eng. Co., Cieveland, O.

Dunn Road Mach. Co., Conneaut, O.

A. W. French & Co., Chicago

CONCRETE SURPACING MACHINES
\*Concrete Surfacing Machy. Corp., Cincinnati, O.
W. H. Keller, Inc., Grand Haven, Mich.

\*The Dallett Co., Philadelphia.

CONDENSERS
\*Ingersoll-Rand Co., N. T.
Allis-Chalmers Mfg. Co., Milwaukee.
Dean Bros. Co., Indianapolis, Ind.
Westinghouse Elec. & Mfg. Co., E.
Pittsburgh, Ps.

Wheeler Cond. & Eng. Co., Cartaret, N.J. Worthington Pump & Machy Corp., N.Y.

CONDUIT RODS
F. Bissell Co., Toledo, O.
Turbine Sewer Mch. Co., Milwaukee,
Waldo Bros. & Bond Co., Boatca.

CONDUITS, UNDERGROUND Amer. Vitr. Products Ce., Akren, O. Johns-Manville Inc., N. Y. National Fireproofing Co., N. Y. Ric-wil Co., Cleveland.

CONTRACTORS' EQUIPMENT DEAL, ERS (See pages 167 to 190)

ERS (See pages 167 to 190)

CONVEYORS, RELT

"Anstin-Western Rd. Michy, Co., Chicage

"Barber-Greene Co., Aurora, III.

"Chicage Automatic Gonv Go., Chicago

"Galion Ir. Wite. & Mig. Co., Galion, O.

"Good Eds. Michy. Co., Kennett Sq., Pa.

"Geo. Haiss Mig. Co., M. Inneapolis.

Brown Hoisting Machy. Co., Cleveland
Chain Belt Co., Milwankee.

Gifford Wood Co., Hudson, N. Y.

Joffrey Mig. Co., Columbus, O.

Link-Belt Co., Chicago.

Samuel Oison & Co., Chicago.

Portable Machy Co., Passaic, N. J.

Robins Conv. Belt Co., N. Y.

Standard Conv. Co., No. St. Paul, Minn.

Webster Mig. Co., Chicago.

Weller Mig. Co., Chicago.

\*Cansing Co., Lansing, Mich.

\*Raber & Lang Mfg. Co., Mendallville,
Ranome Con. Mchy. Co., Dunellen, N.J.

\*Schraim, Inc., West Chester, Fa.

\*T. L. Smith Co., Milwankee, Wis.

\*Standard Scale & Supply Co., Pittsburgh
Badger Con. Mixer Co, Milwankee
B. M. Cropp Co., Chicago.
The Foote Co., Nunda, N. Y.

J. B. Foote Fdry. Co., Fredoricktown, O.
Gray Iron Fdry Co., Reading, Pa.
Judy Mfg. Co., Centerville, Ia.
Knickerbocker Co., Jackson, Mich.
Leach Co., Oshkosh, Wis.
Marsh-Capron Co., Chicago.
Milwankee Cone. Mixer Co., Milwankee.
Remmel Mfg. Co., Kewaskun, Wis.
Republic Ir. Wks. Tecumsch, Mich.

CONCRETE PILING (See Piling)

CONCRETE BINFORCEMENT

\*Truscon Steel & Wire Co., Chicago.
Bethichem Steel Co., Pittsburgh, Pa.
Concrete Steel Co., N. Y.
Consolidated Exp. Metal Co., Braddock, Pa.
Electric Welding Co., Pittsburgh, Pa.
Ft. Pitt Bridge Wks, Pittsburgh, Pa.
Ft

CONVEYORS, GRAVITY Lamson Co., Syracuse, N. Y.
Logan Co., Louisville, Ky.
Mathews Gravity Carrier Co., Elweod
City, Pa.
Standard Conv. Co., No. St. Paul, Minn.

COUPLINGS, HOSE

\*Ingersoll-Rand Co., N. T.
Cleveland Proum. Tool Co., Cleveland, O.
Gliman Mfg. Co., East Boston, Mass.
W. H. Keller, Inc., Grand Haven, Mich.

W. H. Keiler, Inc., Grand Haven, Mich.
CRAMES, LOCOMOTIVE
\*Bay City Dredge Wrs., Bay City, Mich.
\*Byers Machine Co., Havenna, O.
\*Erie Steam Shovel Co., Erie, Pa.
\*Harnischfeger Corp., Milwankee.
\*Koehring Co., Milwankee.
\*Marien Steam Shovel Co., Chicage
\*Marien Steam Shovel Co., Marien, O.
\*Orton Crane & Shovel Co., Chicage
Amer. Hat. & Derrick Co., St. Fanl, Minn.
Brown Hoisting Machy Co., Cleveland.
Browning Crane Co., Cleveland.
Browning Crane Co., Cleveland, O.
Bucyrus Co., So. Milwankee, Wis.
Daveaport Loc. Wrs., Davenport, Ia.
Hanna Eng. Works, Chicago.
Industrial Wks., Bay City, Mich.
Link Belt Co., Chicago.
Loc. Crane Co. of Amar., Champaign, Ill.
McMyler Interstate Co., Cleveland, O.
Northwest Eng. Works, Chicago.
Ohio Loc. Crane Co., Bucyrus, O.

Thew Shovel Co., Lorain, O. U. S. Crane Co., Chicago.

CRANES, OVERHEAD TRAVELING DRAMES, OVERHEAD TRAVELING
\*Curtis Pneum. Mach. Co., St. Louis
\*Harnischfeger Corp., Milwaukee.
Alliance Mach. Co., Alliance, O.
Chesspeake Iron Was, Baltimore, Md.
Chisholm-Moore Mfg. Co., Cleveland, O.
Milwaukee Elec. Crane Co., Milwaukee.
Morgan Eng. Co., Alliance, O.
Northern Eng. Wks., Detroit, Mich.
Shaw Crane Wks., Muskegon, Mich.
Shepard Elec. Cr. & Hst. Co.. Montour
Falls, N. Y.
Toledo Crane Co., Bucyrus, O.
Whiting Fdry. & Equip. Co., Harvey, Ill.
BRANES, TRUCK

CRANES, TRUCK

\*Byers Machine Co., Ravenna, O.

\*Harnischieger Corp., Milwaukee.

\*Orton Crane & Shovel Co., Chicage

Bay City Fdry. & Mach. Co., Bay City, Bay Cit Universal Crane Co., Cleveland.

CEANES, WRECKING
Bucyrus Co., So. Milwaukee, Wis.
Industrial Wks., Bay City, Mich.

CRAWLER ATTACHMENTS Geo. Haiss Mfg. Co., New York Geo. Haiss Mrg. Co., New York
CREOSOTED BLOCKS, TIMBER, ETC.
Amer. Creos. Co., Inc., Louisville, Ky.
Amer. Creos. Wks., Inc., N. Orleans, Le.
Carter Bloxoned Flooring Co., K. City,
Mo.
Colonial Cre. Co., Inc., Louisville, Ky.
Compressed Wood Preserving Co., Cincinnati O.

Colonial Cre. Co., Inc., Louisville, Ky. Compressed Wood Preserving Co., Cincinnati, O. Creos. Materials Co., N. Orleans, La. Georgia Creos. Co., Louisville, Ky. Jennison-Wright Co., Toledo, O. Midland Creos. Co., Granite Oity, Ill. Pensacola Creosoting Co., Pensacols, Fla. Republic Creos. Co., Indianapolis, Ind. Southern Wood Pres. Co., Atlants, Ga. Wyckoff Pipe & Creos. Co., N. Y. T. REDSIOTING AND CREOSOTING OILS

Wyckoff Pipe & Croos. Co., N. Y.
CREOSOTING AND CREOSOTING OILS
\*Barrett Co., N. Y.
Amer. Creos. Wks., Inc., N. Orleans, La.
Amer. Tar Prod. Co., Pittaburgh, Pa.
Jennison-Wright Co., Toledo, O.
Southern Creos. Co., Ltd., Slidell, La.
Southern Pavg. Const. Co., Chattaneoga.
Wyckoff Pipe & Creos. Co., N. Y.

CRUSHERS, HEAVY DUTY
Allis-Chalmers Mfg. Co., Milwaukee.
O. G. Buchanan Ce., N. Y.,
Traylor Eng. & Mfg. Co., Allentown, Pa.

Traylor Eng. & Mfg. Co., Allentewn, Pa. CRUSHERS, ROCK.

\*Acme Ed. Machy. Co., Frankfort, N. Y.

\*Anutin-Western Rd. Mach. Co., Chicage

\*Galion Iron Wks. & Mfg. Co., Galion, O.,

\*Good Rds. Machy. Co., Kennett Sq., Pa.

\*Enssell Grader Mfg. Co., Minneapelis.

\*Smith Eng. Wks., Milwaukee.

\*Universal Rd Machy Co., Kingston, N.Y.

Morgan Eng. Co., Alliance, O.

Now Holland, Mach. Co., New Holland, Pa.

Sturtevant Mill Co., Boston.

Universal Crusher Co., Cedar Rapids, Is.

Sturtevant Mill Co., Boston.
Universal Crusher Co., Cedar Rapids, Is.
CULIVERTS, CAST IRON

\*Galion Ir. Wha. & Mfg. Co., Galion, O.

\*U. S. C. I. Fipe & Fary. Co., Burling.
ton, M. J.
Amer. C. I. Pipe Co., Birmingham, Ala.
Gilbart Mfg. Co., Aberdeen, S. D.
R. D. Wood & Co., Philadelphia
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\*Austin-Western Rd. Mach. Co., Chicage

\*Galion Iron Wks. & Mfg. Co., Galion, O.

\*Good Rds. Mach. Co., Kennett Sq., Pa.

\*Nawport Culvert Co., Newport, Ry.
Bark River Bridge & Culv. Co., Bark
River, Mich.
Boardman Co., Okla. City, Okla.
Burnham Mfg. Co., Woods Cross, Utah.
Calif. Corr. Culv. Co., W. Berkelsy, Cal.
Calif. Corr. Culv. Co., Ut. d., Guelph, Ont.



## Wheel Equipment is the

#### important thing!

Before condemning any of the fine pieces of contractors' equipment on the market, look to the basis of traction—the wheels! Your scraper or grader is useless if the wheels of your tractor skid, slip or spin. Grid-Iron-Grip Wheels embody the crawler principle in operation — without reduction in speed, and at a much

lower cost. The grips come down flat, lay a track for the wheel, then clean themselves while coming around. Solve your traction problems today! Your Fordson Dealer or International Branch can arrange for a demonstration. Meanwhile write The Tractor Grip Wheel Company, 2405 Waterworks Drive, Toledo, Ohio, for information.

Grid Iron Grip Wheels



Canton Culv. & Sile Co., Canton, O. Coast Culv. & Flume Co., Portland, Ore. Corr. Culv. Co., Moberly, Mo. Dixis Culv. & Metal Co., Atlanta, Ga. Dixis Culv. & Metal Co., Atlanta, Ga. Dixis Culv. Mgr. Co., Little Roek, Ark. Fla. Metal Prod. Co., Jacksonville, Fla. Gilbert Mfg. Co., Aberdeen, S. D. R. Hardesty Mfg. Co., Denver, Colo. Highway Prod. & Mfg. Co., Elmirs, N. Y. Ind. Corr. Culv. Co., Mason City, Is. Iowa Pare Ir. Co., Dos Moines, Is. Klauer Mfg. Co., Dos Moines, Is. Klauer Mfg. Co., Dubuque, Ia. Lyle Culv. & Rd. Equip. Co., Minneapolis, Minn. Md. Culv. & Metal Culv. Co., Falmer, Mass. Nebraska Culv. & Mfg. Co., Wahoo, Neb. North East Metal Culv. Co. Nashua, N. H. Northfield Ir. Co., Korthfield, Minn. Northw't'rn Sheet & Ir. Wks., Wahpeton, N. D.

ton, N. D.
Ohio Corr. Culv. Co., Middletown, O.
W. Q. O'Neall Co., Crawfordsville, Ind.
Road Supply & Metal Co., Topeka, Kan.
Sioux Falls Metal Culv. Co., Sloux Falls,

Ohio Corr. Co.
W. Q. O'Neall Co., Univ. Co., Sloux Falis,
S. D.
S. D. Metal Culv. Co., Salisbury, N. C.
Spokane Culv. & Tank Co., Spokane.
Tenn. Metal Caiv. Co., Nashville.
U. S. Br. & Culv. Co., Bay City, Mich.
Va. Metal Mfg. Co., Houston, Tex.
Wheeling Corr. Co., Wheeling, W. Va.
Wyatt Metal & Bir. Wis., Dallas, Tex.
Wyatt Metal & Bir. Wis., Dallas, Tex.
Northfield, Minn.

\*Ciyde Ir. Wks. Sales Co., Duluth, Minn.
Dobble Fdry. & Mach. Co., St. Paul
Lidgerwood Mfg. Co., N. Y.
Street Bros. Mach. Wks., Chattanoga
Amer. Hoist & Derrick Co., Chicago.

\*Street Bros. Mach. Wks., Chattanoga
Amer. Hoist & Derrick Co., St. Paul
Lidgerwood Mfg. Co., N. Y.

\*PERRICKS, STEEL POETABLE
\*Ciyde Ir. Wks. Sales Co., Duluth, Minn.
\*Street Bros. Mach. Wks., Chattanoga
Amer. Hoist & Derrick Co., Chicago.

\*Pobbles \*\*Ophine Mfg. Co., N. Y.
\*Taylor Port. St. Derrick Co., St. Paul
Lidgerwood Mfg. Co., N. Y.
\*\*DERRICKS, STEEL POETABLE
\*Ciyde Ir. Wks. Sales Co., Duluth, Minn.
\*\*Street Bros. Mach. Wks., Chattanoga
Amer. Hoist & Derrick Co., Chicago.
\*\*Ophine Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., Chicago.
\*\*Ophine Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., Chicago.
\*\*Ophine Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., Chicago.
\*\*Ophine Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., Chicago.
\*\*Taylor Port. St. Derrick Co., Chicago.
\*\*Ophine Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., St. Paul
\*\*Lidgerwood Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., St. Paul
\*\*Lidgerwood Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., St. Paul
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\*\*Taylor Port. St. Derrick Co., St. Paul
\*\*Lidgerwood Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., Chicago.
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\*\*Lidgerwood Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., St. Paul
\*\*Lidgerwood Mfg. Co., N. Y.
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\*\*Lidgerwood Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., St. Paul
\*\*Lidgerwood Mfg. Co., N. Y.
\*\*Taylor Port. St. Derrick Co., St. Paul
\*\*Lidgerwood Mfg. Co., N. Y.
\*\*Tayl

CULVERT FORMS
Concrete Form Co., Inc., Syracuse, N.Y
Northfield Iron Co., Northfield, Minn.

Casey-Hedges Co., Chattanoogs, Tenn. H. W. Clark Co., Mattoon, Ill. J. B. Clow & Sons, Chicago. Madison Fdry. Co., Cleveland, O. Mueller Co., Decatur, Ill.

CURB GUARDS, STEEL \*W. S. Godwin Co., Baltimore.

CURB, STEEL PROTECTED
\*Truscon Steel Co., Youngstown, O. Concrete Steel Co., N. Y.

CURING OF CONCRETE
\*Dow Chemical Co., Midland, Mich.
\*Solvay Process Co., N. Y.

CUTTERS, PIPE, HAND Armstrong Mfg. Co., Bridgeport, Ct. Barnes Tool Co., New Haven, Ct. Erie Tool Works, Erie, Pa. Greenfield Tap & Die Corp., Greenfield,

Mass.
Oswego Tool Co., Oswego, N. Y.
Reed Mfg. Co., Erie, Pa.
Walworth Mfg. Co., Boston.

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\*Koehring Co., Milwaukee, Wis.
Buffalo Forge Co., Buffalo, N. Y.
Carolus Mfg. Co., Sterling, Ill.
C. D. Edwards Mfg. Co., Albert Lea,
Minn. Helwig Mfg. Co., St. Paul, Minn. Worthington Pump & Mehy Corp., N.Y.

CUTTING EDGES \*Russell Grader Mfg. Co., Minneapolis J. D. Adams & Co., Indianapolis, Ind. Shunk Mfg. Co., Bueyrus, O.

CUTTING AND WELDING APPARATUS
\*Alex. Milburn Co., Baltimore.
MacLeod Co., Cincinnati, O.

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\*Clyde Ir. Wks. Sales Co., Duluth, Minn.
\*Dobble Pdry. & Mach. Co., Niagara
Falls, N. Y.
\*S. Flory Mig. Co., Rangor, Pa.
\*Insley Mig. Co., Indianapolis, Ind.

\*Stagen Derrick Co., Chicage.

\*Street Bros. Mach. Wks., Chattanoega

\*Universal Hstg. Macby Corp., Buffale.
Amer. Hst. & Derrick Co., St. Paul, Minn.
Federal Br. & Struc. Co., Waukesha, Wis.
John T. Horton Co., N. Y.
Lakeside Bridge & Sieel Co., N. Milwau-

kee, Wis.
Lidgerwood Mfg. Co., N. Y.
National Hsig. Eng. Co., Harrison, N.J.
Superior Iron Wks., Superior, Wis.

DERRICKS, PIPE LAYING
\*Dobbie Fdry. & Mach. Co., Niagara Falis
\*Street Bros. Mach. Wiss., Chattanooga
Lidgerwood Mfg. Co., N. Y.
Mueller Co., Decatar, III.
Squier-Rix Co., Milwankee.

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\*Clyde Iron Wks. Sales Co., Duluth, Minn.
\*Dobbie Pdry. & Mach. Co., Niagara Pails
\*Street Bros. Mach. Wks., Chattaneoga
Lidgorwood Mfg. Co., N. Y.

\*\*Bugorwood ang. C., N. I.

\*\*Derricks, Traveling

\*\*Bay City Dredge Wks., Bay City, Mich.

\*\*Cityde Ir. Wks. Sales Co., Duluth, Minn.

\*\*Dobble Pdry. & Mach. Co., Chicago

\*\*Street Bros. Mach. Wks., Chattanooga

Amer. Hoist & Derrick So., St. Paul

Austin Machy Corp., Muskegon, Mich.

Hayward Co., N. Y.

Nat'l Hatg. Eng. Co., Harrison, N. J.

DERRICK FITTINGS

\*S. Flory Mfg. Co., Bangor, Pa.

\*Street Bros. Mach. Wks., Chattanooga
Lidgerwood Mfg. Co., N. Y.

DIESEL ENGINES (See Engines, Oil) DISTRIBUTORS, TAR AND ASPHALT Kinney Mfg. Co., Boston

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\*Lakewood Eng. Co., Cleveland.

\*Insley Mig. Co., Indianapolis, Ind.

\*Ransome Conc. Mchy. Co., Dunellen, N.J.

Archer Iron Works, Chicago.

DITCHING MACHINES (See Excavators)

DIVIDING PLATES (BOAD)
\*W. S. Godwin Co., Baltimore

DOORS AND SHUTTERS, STEEL ROL-LING Cornell Iron Wks., B'klyn, N. Y. Kinnear Mfg. Co., Columbus, O. Variety Fire Door Co., Chicago. J. G. Wilson Corp., N. Y.

DRAFTING MACHINES
Univ. Drafting Mach. Co., Cleveland, O.

DREDGES

\*Bay City Dredge Wks., Bay City, Mich.

\*Erie Steam Shovel Co., Erie, Pa.

\*Marion Steam Shovel Co., Marion, O.

\*Orion Crane & Shovel Co., Chicago

\*Street Bros. Mach. Wks., Chattanooga.

Amer. Steel Dredge Co., Ft. Wayne, Ind.

Street Bros. Mach. Wks., Chattanooga.

Bucyrus Co., So. Milwankee, Wis.

Ellicott Machy Corp., Baltimore.

Hayward Co., N. Y.

Lidgerwood Mfg. Co., N. Y.

Osgood Co., Marion O. Stockton Iron Wks., Stockton, Cal. Superior Iron Wks., Superior, Wis.

DREDGES, DIPPER
\*Bay City Drodge Wks., Bay City, Mich.
\*Marion Steam Shovel Co., Marion, O.
Amer. Steel Dredge Co., Pt. Wayne, Ind.
Austin Machy Corp., Muskegon, Mich.
Bucyrus Co., 8o. Milwaukee, Wis.
Osgood Co., Marion, O.

DREDGES, HYDRAULIC

\*Marion Steam Shovel Co., Marion, O.
Bucyrus Co., South Milwaukee, Wis.
Ellicott Mach. Corp., Baltimore.
Morris Mach. Wks., Baldwinsville, N.Y.

DREDGING MACHINERY

\*S. Flory Mig. Co., Bangor, Pa.

\*Street Bros. Mach. Wks., Chattanooga
Lidgerwood Mig. Co., N. Y.

DREDGING PUMPS AND ACCESSORIES Ingersoll-Rand Co., New York Eric Pump & Engine Wks., Medina, N.Y.

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\*Ingersoll-Rand Co., N. Y.

\*McKiernan-Terry Drill Co., N. Y.

\*Sullivan Machy. Co., Chicago.
Dobbins Core Drill Co., Inc., N. Y.

Standard Diamond Drill Co., Chicago.

DRILLS, ROOK

\*Dallett Co., Philadelphia.

\*Denver Rock Drill Mfg. Co., Denver.

\*Ingersoil-Rand Co., N. Y.

\*McKlernan-Terry Drill Co., N. Y.

\*McKlernan-Terry Drill Co., N. Y.

Cleveland Machy. Co., Chicago.

Chicago Pneum. Tool Co., N. Y.

Cleveland Rock Drill Co., Cleveland, O.

Cleveland Rock Drill Co., Cleveland, O.

Gliman Mfg. Co., E. Boston.

Helwig Mfg. Co., St. Paul, Minn.

Independent Pneum. Tool Co., Chicago.

W. H. Keller, Inc., Grand Haven, Mich.

Wood Drill Wis., Paterson, N. J.

DRILLS FOR WELLS AND BLAST HOLES (See Well Drilling Machy)

DHUMS, HOLDING
\*Blaw.Knox Co., Pittsburgh, Ps.
\*Clyde Ir. Wks. Sales Co., Duluth, Minn.
\*Dobble Pdry. & Mch. Co., Miagara Palls.
\*Street Bros. Mach. Wks., Chattanooga
Hayward Co., N. Y.
Monighan Machine Co., Chicago.

DRYERS, ASPHALT AND CEMENT
Allis-Chalmers Mfg. Co., Milwaukee.
Amer. Blower Co., Detroit, Mich.
Amer. Process Co., N. Y.
Atlas Dryer Co., Cleveland, O.
C. O. Bartlett & Snow Co., Cleveland, O.
F. D. Cummer & Son Co., Cleveland, O.
Mosher Mfg. Co., Chicago
Ruggles-Coles Eng. Co., N. Y.

PRYERS, SAND AND GRAVEL

Aeroll Burner Co., Union Hill, N. J.

Chausse Oil Burner Co., Elkhart, Ind.

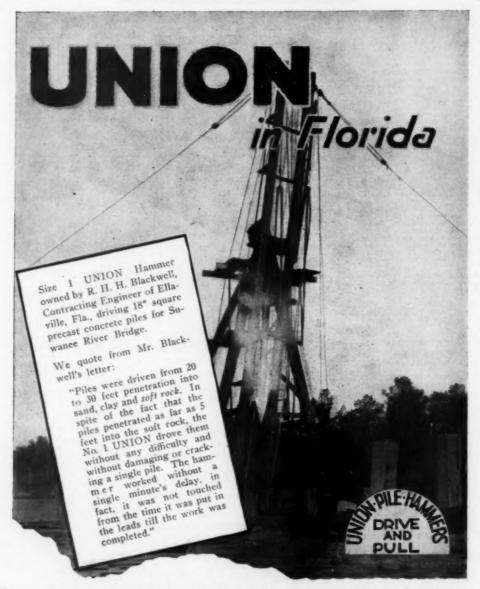
Littleford Bros., Cincinnati, O.

Alex. Milburn Co., Baltimore, Md.

C. O. Bartlett & Snow Co., Cleveland, O.
Chase & Lyman, Boston.

Mosher Mfg. Co., Chicago

DUMP BODIES FOR MOTOR TRUCKS \*Anthony Co., Streator, III. \*Easton Car & Constn Co., Easton, Pa. \*Easton Car & Constn Co., Easton, Fa.
\*Heil Co., Milwaukes.
\*Highway Trailer Co., Edgorton, Wis.
\*Highway Trailer Co., Edgorton, Wis.
\*Insley Mfg. Co., Indianapolis, Ind.
\*Littleford Bros., Cincinnati, O.
\*Mack Trucks, Inc., N. Y.
\*Marion Steel Body Co., Marion, O.
\*N. Y. Central Ir. Wis., Hagerstown, Md.
\*Stewart Iron Wks. Co., Cincinnati.
\*Wood Hydr. Hoist & Body Co., Detreit
Am. Track & Body Co., Martinsville, Va.
Archer Iron Wks., Chicago.
Columbia Body Corp., Columbia, Pa.



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Detroit Trailer & Mach. Co., Detroit.
Ditwiler Mfg. Co., Galions, O.
Galion All Steel Body Co., Galion, O.
Griscom-Russell Co., N. Y.
Herr Dump Car Mfg. Co., Coatesville, Pa.
Hughes-Keenan Co., Manafield, O.
The Hug Co., Highland, Ill.
Jennings Aut. Dump Body, Roanoke, Va.
Lee Trailer & Body Co., Chicago.
Mandt Body Co., Keokuk, Ia.
Pechstein Iron Wks., Keokuk, Ia.
Superior Body Cory'n, Marion, Ind.
Van Dorn Iron Wks., Cleveland.

Van Dorn Iron Wks., Cleveland.

DUMP CARTS AND WAGONS, HORSE

\*Acne Rd. Machy, Co., Frankfort, N. Y.

\*Anstin-Western Rd Machy, Co., Chicago.

\*Eagle Wagon Wks., Anburn, K. Y.

\*La Plant-Choate Mig. Co., Cedar Rap'ds,

\*Russell Grader Mig. Co., Minneapolis.

\*Watson Truck Cerp., Canastota, N. Y.

Acme Wagon Co., Enigsville, Pa.

Austin Mig. Co., Chicago.

Bain Wagon Co., Kenosha, Wis.

Columbia Body Corp., Columbis, Pa.

Gilbert Mig. Co., Aberdeen, S. D.

Hagy Wagon Co., Abingdon, Va.

G. H. Helisbog & Bro., Jeffersonville, Ind.

Little Red Wagon Co., Omha, Nob.

Stockland Rd. Machy. Co., Minneapolis.

Streich Bros., Oshkosh, Wis.

Thornhill Wagon Co., Lynchburg, Va.

Western Wheeled Scraper Co., Aurora,

Ill.

DUST LAYING (CALCIUM CHLORIDE)
\*Dow Chemical Co., Midland, Mich.
\*Solvay Process Co., N. Y.
Carbondale Calcium Co., Carbondale, Pa.

DYNAMITE (See Explosives) EJECTORS, SEWAGE (See Sewage

ELECTRIC GENERATORS AND MOTORS

Louis Allis Co., Milwaukee.

Allis-Chalmers Mfg. Co., Milwaukee.

Crocker-Wheeler Co., Ampere, N. J.

Fairbanks, Morae & Co., Chicago
Goneral Elec. Co., Schemectady, N. Y.

Ideal Elec. & Mfg. Co., Manafield, O.

Lincoln Elec. Co., Cleveland, O.

Robbins & Myers Co., Springfield, O.

Triumph Elec. Co., Clicinnati, O.

Wagner Elec. Mfg. Co., St. Louis.

Western Elec. Co., N. Y.

Westinghouse Elec. & Mfg. Co., E.

Pittaburgh, Pa. Westinghouse El Pittsburgh, Pa.

ELECTRIC LAMPS
General Elec. Co., Schenectady, N. Y.
Westinghouse Lamp Co., N. Y.

ELECTRIC LIGHTING PLANTS BLECTRIC LIGHTING PLANTS

\*Climax Eng. Co., Clinton, Ia.
Allis-Chalmers Mfg. Co., Milwaukee.
Cushman Motor Wks., Lincoln, Neb.
Fairbanks, Morse & Co., Chicago
General Eles. Co., Schenectady, N. Y.
Westinghouse Elec. & Mfg. Co.,
Pittsburgh, Pa.
Western Elec. Co., N. Y.

ELECTRIC TRANSFORMERS
Allis-Chalmers Mfg. Co., Milwaukee,
General Elec. Co., Schenectady, N. Y.
Kuhlman Elec. Co., Bay City, Mich.
Westinghouse Elec. & Mfg. Co., E.
Pittsburgh, Pa.

#### ELECTRIC WIRES (See Wire)

ELEVATORS, EUCKET

\*Atlas Eng. Co., Milwaukee.

\*Anstin.Western Ed. Machy. Co., Chicago.

\*Fairfeid Eng. Co., Marton, O.

\*Good Eds. Machy. Ce., Kennett Sq., Pa.

\*Gee. Haiss Mfg. Co., N. Y.

\*Littleford Bros., Cincinnati.

\*Russell Grader Mfg. Co., Minneapolis.

\*Spears-Weils Machy. Co., Cakland, Gal.
\*Univ. Rd. Machy. Co., Kingston, M. Y.
Austin Mfg. Co., Chicago.
C. O. Bartlett & Snow Co., Cleveland, O.
Brown Hatg. Machy. Co., Cleveland, O.
Chain Belt Co., Miwankee, Wis.
Gifford-Wood Co., Hudson, N. Y.
Jeffrey Mfg. Co., Columbus, O.
Link-Belt Co., Chicago.
Robins Conv. Belt Co., M. Y.
Webster Mfg. Co., Chicago.
Robins Conv. Belt Co., M. Y.
Weller Mfg. Co., Chicago.
Weller Mfg. Co., Chicago.
Worthington Pump & Mehy. Corp., N.Y.

ELEVATORS, PASSENGER, PREIGHT, LEVATORS, PASSINGER, FREIGHT, ETC.

Am. Elev. & Mach. Co., Louisville, Ky. Atlantic Elev. Co., Inc., Philadelphia. Bay State Elev. Co., C., Springfield, Mass. Haughton Elev. & Mach. Co., Tolero, U. Kaestner & Hecht Co., Chicago. Llowellyn Ir. WKs., Los Angeles, Cal. Montgomery Elev. Co., Moline, Ill. Otis Elevator Co., E. Y.

O. Ridgway & Son Co., Coatesville, Pa. A. B. See Elec. Elev. Co., N. Y.
Speidel Elev. Corp., Reading, Pa. Warner Elev. Mfg. Co., Olneinnati. Warnaw Elev. Co., Warsaw, N. Y.

Warsaw Elev. Co., Warsaw, N. T.

ENGINES, GAS AND GASOLINE

\*\*Alame Eng. Co., Hillsdale, Mich.
\*\*Caterpillar Tr'est Co., San Leasafre, Cal.
\*\*Citimax Eng. Co., Cinten, Ia.
\*\*Continental Motors Corp., Detroit
\*\*Domestic Eng. & Pump Co., Shippensburg, Pa.
\*\*Hercules Corpu., Evansville, Ind.
\*\*Hercules Motors Corp., Canton, O.
\*\*Hinckley Motors, Inc., Detroit
\*\*Ingersoll-Rand Co., New York
\*\*John Lanson Mrg. Co., New Helstein, Wis.
\*\*Le Bol Co., Milwaukes.
\*\*Novo Engine Co., Lansing, Mich.
\*\*Stever Mrg. & Eng. Co., Freeport, Ill.
\*\*Waukesha Motor Co., Waukesha, Wis.
Allis-Chalmers Mrg. Co., Milwaukee
Beaver Mrg. Co., Milwaukee, Wis.
Buda Co., Harvey, Ill.
C. H. & E. Mrg. Co., Sterling, Ill.
Chicago Pneum. Tool Co., N. Y.
Cook Motor Co., Delaware, O.
Cushman Motor Wks., Lincoln, Neb.
Evinrude Motor Co., Milwaukee,
Fairbanks, Morse & Co., Chicago,
Foos Gas Eng. Co., Springfield, O.
Fuller & Johnson Mrg. Co., Midsen,
Wis.
Gade Bros. Mrg. Co., Iowa Falls, Ia. Fuller & Jehnson Mfg. Co., Macison, Wis.
Gade Bros. Mfg. Co., Iows Falls, Ia.
Sanderson-Cyclone Drill Co., Orrville, O.
Sterling Eng. Co., Buffale, N. Y.
Universal Motor Co., Oshkosh, Wis.
Weber Engine Co., Kansas City, Mo.
Wisconsin Motor Mfg. Co., Milwaukee,
Worthington Pump & Mchy. Corp., N.Y.

ENGINES, HOISTING (See Hoists)

ENGINES, KEROSENE

\*Alamo Eng. Co., Hülsdale, Mich.
\*Climax Eng. Co., Clinton, Ia.
\*Stover Mrg. & Eng. Co., Freeport, Ill.
\*Wankesha Motor Co., Wankesha, Wis.

ENGINES, OIL

\*Hadfield-Penfield Steel Go., Bucyrus, O. Allis-Chalmers Mfg. Co., Milwaukee Busch-Sulser Bros. Diesel Eng. Co., St. Busch-Sulser Bros.-Diesel Eng. Co., St.
Louis.
Fulton Iron Wks. Co., St. Louis.
McIntosh & Seymour Corp., Auburn,N.Y.
Nordberg Mfg. Co., Milwaske.
St. Mary'e Oil Eng Co., St. Charles, Mo.
Western Machy. Co., Los Angeles, Cal.
SEMI-DIESEI.
\*Ingersoil-Band Co., N. Y.
\*Stover Mfg. & Eng. Co., Freeport, Ill.
Anderson Fdry. & Mach. Co., Anderson,
Index. Bessemer Gas Eng. Co., Grove City, Pa. Buckeys Machinery Co., Lima, O. Charter Gas Eng. Co., Sterling, Ill. Chicago Pneum. Tool Co., N. Y. De La Vergne Mach. Co., N. Y. Pairbanks, Morse & Co., Chicago. Foos Gas Eng. Co., Springfield, O. Lombard Gov. Co., Ashland, Mass. Muncie Oil Eng. Co., Muncie, Ind. New London Ship & Eng. Co., Greton, Ca. Nordberg Mg. Co., Milwaukes. Taylor Mach. Co., Cleveland, O. Weber Eng. Co., Kanasa City, Me. Worthington Pump & Mehy, Corp., N.Y.

ENGINES, PUMPING
\*Glimax Eng. Co., Clinton, Ia.
\*Stover Mig. & Eng. Co., Presport, Ill.
\*Wauksaha Motor Co., Wauksaha, Wis.
Allis-Chalmers Mig. Co., Milwaukse.
Hooven, Owens, Rentschler Co., Hamilton, O.
Murray Iron Whs., Burlington, Ia.
Nordberg Mig. Co., Milwaukse.
Worthington Pump & Mchy. Corp., N.Y.

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\*Ingersoll-Rand Co., New York
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Dake Eng. Co., Grand Haven, Mich.
Erie-Ball Eng. Co., Pittsburgh, Pa.
Filer-Stowell Co., Milwaukes.
Hardie-Tynes Mfg Co., Birmingham, Als.
J. Leffel Co., Springfield, O.
Morris Mach. Wise, Baldwinaville, N. T.
Murray Iron Works Co., Burlington, Ia.
Nordbarg Mfg. Co., Milwaukes.
B. F. Startevant Co., Hyde Park, Boston.
Villar Mfg. Co., Milwaukes.

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\*Dake Eng. Co., Grand Haven, Mich.
Lidgerwood Mfg. Co., N. Y.

EXCAVATING MACHINERY (See Names Under Exc'tors, also Steam Shovels)

EXCAVATORS, CABLEWAY
\*Street Bros. Mach. Ce., Chattanooga
Amer. Mfg. & Eng. Co., Kalamasoo, Mich.
Bucyrus Co., So. Milwaukes, Wis.
Ersted Machy. Mfg. Co., Pertland, Ore.
Lidgerwood Mfg. Co., N. Y.

Lidgerwood Mig. Co., N. F.

EXCAVATORS, DITCH AND TRENCH

\*Barber-Greene Co., Aurera, III.

\*Bay Gity Dredge Wks. Bay City, Mich.

\*Buckeye Trac. Ditcher Co., Findiay, O.

\*Cityde Ir. Wks. Sales Co., Dulnth, Minn.

\*Crie Steam Shovel Co., Erie, Fs.

\*Harnischfeger Corp., Milwankes.

\*Inaley Mig. Co., Indianapolis, Ind.

\*Reystone Driller Co., Basver Falls, Ps.

\*Lidgerwood Mig. Co., M. Y.

\*Marion Steam Shovel Co., Marion, O.

\*Orton Grane & Shovel Co., Minneapolis.

\*Street Bros. Mach. Co., Ohicago

\*Russell Grader Mig. Co., Minneapolis.

\*Street Bros. Mach. Co., Chicago

\*Russell Grader Mig. Co., Minneapolis.

\*Street Bros. Mach. Co., Chicago

\*Russell Grader Mig. Co., Chicago

\*Russell Grader Mig. Co., Chicago

\*Street Bros. Mach. Co., Chicago

\*Street Bros. Mach. Co., Co., Falls, Ia.

Ersted Machy. Mig. Co., Portland, Ore.

Hayward Co., N. Y.

Monighan Mach. Co., Chicago.

Ogeod Co., Marion, O.

Owensboro Ky.

Parsons Co., Newton, Is.

Speder Machy. Corp., Fairfield, Ia.

O. T. Topping Machy. Co., Dayton, O.

EXCAVATORS, DRAG-LIME

EKCAVATORS, DRAG-LIME

\*Bay City Dredge Wks., Bay City, Mich.

\*Bysrs Mach. Co., Ravenna, O.

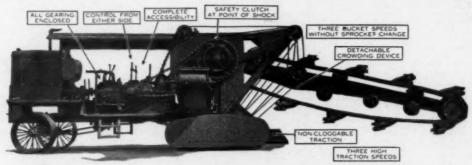
\*Cityde Ir. Wks Sales Co., Dulnth, Mins.

\*Bric Steam Shovel Co., Eric, Pa.

\*Galion Ir. Wks & Mrg. Co., Galion, O.

\*Harnischfeger Corp., Milwaukee, Wis.

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## 8 New and Exclusive Features

1 Three Bucket Speeds without sprocket change—to provide for maximum excavating for any kind of soil encountered—back feed for cutting under sidewalks, etc.

2 Crowding (patent applied for)—for use when needed, but readily detached.

3 Dual Control from either side operator can stand where best view of work is possible.

4 Most accessible trencher ever built —all parts easy to get at—easy to maintain.

5 Safety Clutch at point of shock no strains passed on to driving mechanism.

6 Safety Enclosure for all gears and shafts—gears run in oil.

**7** Corduroy Traction—self-cleaning double sprockets, bushed link pins—long life.

8 Three High Traction Speed

The ideas incorporated in these features are the result of over 13 years' experience in the manufacture of trench excavators. P&H quality of materials and workmanship insure long life and low maintenance.

Use this Trencher on your job this year. It stands the gaff—saves time—and will make bigger profits for you.

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\*Orton Orane & Shovel Co., Chicago
\*Bassell Grader Mfg. Co., Minneapelis.
\*Sanerman Bros., Ohicago.
\*T. L. Smith Co., Milwankee, Wis.
\*Sircet Bros. Mach. Co., Cheveland, O.
Browning Crane Co., Cleveland, O.
Browning Crane Co., Cleveland, O.
Bucyrus Co., So. Milwankee, Wis.
Economy Exc. Co., Iowa Falls, Ia.
Ersted Machy. Mfg. Co., Portland, Ore.
C. L. Gade Exc. Wss., Iows Falls, Ia.
Hayward Co., N. Y.
Indastrial Wks., Bay City, Mich.
Lidgerwood Mfg. Co., N. Y.
Link Belt Co., Chicago.
Monighan Mach. Co., Chicago.
Oagood Co., Marion, O.
Speder Machy. Corps., Pairfield, Ia.
Thew Shovel Co., Lorain, O.

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\*Truscon Steel Ce., Youngstown, O.
Berger Mfg. Co., Canton, O.
Concolidated Exp. Metal Co., Braddock,

Fa. Kalman Steel Co, Chicago. Northwestern Exp. Metal Co., Chicago. Youngstown Pressed St. Co., Warren, O.

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Barber Asphalt Co., Philadelphia.
Barrett Co., N. Y.
Philip Carey Co., Cincinnati, O.
W. H. Meadows, Inc., Elgin, Illi.
Texas Co., N. Y.
Truscon Steel Co., Yeungstown, O.
Hoosior Asph. Co., Alexandria, Ind.
Pioneer Asph. Co., Lawrenceville, Ill.
Servicies Products Corp., Chicago
Waring-Underwood Co., Philadelphia.

EXPLOSIVES EXPLOSIVES

"Hercules Powder Co., Wilmington, Del.
Atlas Powder Co., Wilmington, Del.
E. I. Du Pont de Nemours & Co.,
Wilmington, Del.
Giant Powder Co., S. Francisco, Cal.
Grasselli Powder Co., Cleveland, O.

ENCING

\*Stewart Ir. Whs. Co., Cincinnati, O.
Adrian Wire Fence Oo., Adrian, Mich.
Amer. Fence & Const. Co., New York
American Steel & Wire Co., Chleago,
Anchor Post Iron Works, N. Y.
Cyclone Fence Co., Waukegan, Ill.
Dwiggins Wire Fence Co., Warren, O.
Ind. Steel & Wire Co., Warren, O.
Ind. Steel & Wire Co., Morton, Ill.
Keystone Stl. & Wire Co., Ecoria, Ill.
Kokomo Stl. & Wire Co., Kokomo, Ind.
Mitsolman Bros., Muncie, Ind.
Mich. Wire Fence Co., Adrian, Mich.
Page Stl. & Wire Frod. Corp., Bridgeport, Conn. port, Conn.

Pittaburgh Steel Co., Pittaburgh, Pa.
Tex. Cyclone Fence Co., Ft. Worth, Tex.
Wickwire-Spencer Steel Co., N. Y.
Youngstown Sheet & Tube Co., Youngstown, O.

PILING EQUIPMENT STEEL
Art Metal Constr. Co., Jamestown, N. Y.
Berger Mfg. Co., Canton, O.
Gen. Fireproofing Co., Youngstown, O.
Van Dorn Iron Wks., Cleveland, O.

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HATERS, WATER

Amer. Water Softener Co., Phila., Pa.
Graver Corporation, E. Chicago, Ind.
International Filter Co., Chicago.
Norwood Eng. Co., Florence, Mass.
Roberts Filter Co., Darby, Fs.
W. B. Scalfe & Sons, Pittsburgh, Pa.

FINISHING MACHINES, CONCRETE BOAD (See Concrete Boad Finishers)

FIRE ALARM SYSTEMS
Gamewell Co., Newton Upper Falls, Mass.

PIRE ALARM SIRENS
\*Union Water Meter
Mass. Water Meter Co., Wercester, Erick Elec. Siren Co., St. Paul, Minn. Federal Sign System, Chicago, Hendrie & Bolthoff Mfg. & Sup. Co., Denver, Cole. Denver, Cole.
Sterling Siren Fire Alarm Co., Rochester,
N. Y.

FIRE APPARATUS, MOTOE

\*Mack Trucks, Inc., N. T.

Ahrens-Fox Fire Eng. Co., Cincinnati, O.

American-La France Fire Eng. Co., American-La France Elmira, N. Y. Boyer Fire App. Co., Logansport, Ind. Brockway Motor Fire App. Co., Cort-landt, N. Y. Brockway Moter Fire App. Co., Cortlandt, N. Y.
Foamite-Childs Carp., Utics, N. Y.
Hale Fire Fump Co., Conshohocken, Pa.
Northern Fire Apparatus Co., Minneapolis, Minn.
Peter Pirsch & Sons Co., Kenoshs, Wis.
Prospect Fire Engine Co., Prospect, O.
Seagrave Co., Columbus, O.
Stutz Fire Eng. Co., Indianapolis, Ind.
Waterous Fire Eng. Wks., St. Paul,
Minn. White Co., Cleveland

FIRE EXTINGUISHERS, CHEMICAL
American-LaFrance Fire Eng. Co.,
Elmira, N. Y.
Buffalo Fire App. Corp., Buffalo, N.Y.
C. J. Cross Mfg. Co., Inc., N. Y.
Foamite-Childs Co., Utica, N. Y.
Pyrene Mfg. Co., Newark, N. J.

FIRE HOSE (See Hose, Pire)

PIREPROOF BUILDING MATERIAL TREPROOF BUILDING MATERIAL

\*Truscon Steel Co., Youngstown, O.
Berger Mfg. Co., Canton, O.
Detroit Stl. Prod. Co., Detroit, Mich.
Gen. Fireproofing Co., Youngstown, O.
Kalman Steel Co., Chicago.
Keabby & Mattison Co., Ambler, Pa.
Kinnear Mfg. Co., Columbus, O.
National Fireproofing Co., Pittsburgh.
U. S. Gypsum Co., Chicago.
Youngstown Pressed Steel Co., Warren, O. ren, O.

FIRST AID EQUIPMENT
American-La France Fire Engine Co., PORD PLOWS
Elmira, N. Y.

\*Am. Stm. Pump Co., Battle Greek, Mich.
PORD PLOWS
Roderick Lean Mfg. Co., Mansfield, O. FITTINGS, ACID RESISTING \*Barber Asphalt Co., Philadelphia

\*U. S. C. I Pipe & Pdry Co., Burlington, N. Y.
Contral Foundry Co., N. Y.
Coldwell-Wilcox Co., Newburgh, N. Y.
Crane Co., Chicago.
United Lead Company, N. Y.

PLOORING, COMPOSITION \*\*Parber Asphalt Oc., Phila., Pa.

\*Barber Asphalt Oc., Phila., Pa.

\*Barsett Co., N. Y.

Am. Mason Safety Tr. Co., Lowell, Mass.

Johns-Manville, Inc., N. Y.

Marine Decking & Sup. Co., Phila., Pa.

Franklyn R. Muller & Co., Waukegan,

ILTERS, OIL

S. P. Bowser & Co., Inc., Ft. Wayne, Ind.
Wayne Tank & Pump Co., Ft. Wayne, Ind.

ILTERS, WATEB

Amer. Water Softener Co., Phila., Pa.
Graver Corporation, E. Chicago, Ind.
International Filter Co., Chicago, Mass.
Roberts Filter Co., Darby, Pa.

W. B. Scalfe & Sons, Pittaburgh, Pa.

III.

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Carter Bloxonend Flooring Co., Kansas
City, Mo.

Jonnison-Wright Co., Toledo, O.

Midland Creos. Co., Toledo, O.

Republic Creos. Co., Toledo, O.

Republic Creos. Co., Indianapolis, Ind.
Sou. Wood Preserving Co., Atlanta, Ga.

Wyckoff Pipe & Creos. Co., N. Y.

CONCRETE PLUSH TANKS ad Finishers) \*Pacific Flush Tank Co., Chicago & M.Y. FLUSHERS, STREET (See Street Flushers and Sprinklers)

> FORD AND FORDSON EQUIPMENT

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\*Curtis Phenm, Mach. Co., St. Lonis.
\*Ingersoil-Rand Co., New York
\*Schramm, Inc., West Chester, Pa.

AIR COMPRESSORS FOR FORD TRUCKS AIR COMPRISSORS FOR FORD TRUCKS

\*Bahl Go., Chicage.

\*Demestic Eng. & Pump Co., Shippensburg, Pa.

\*Ingersoll-Rand Co., New York

\*Schramm, Inc., West Chester, Pa.

BACKFILLERS Waterman Corp., Detroit

CONCRETE MIXERS ON FORD TRUCKS
\*Amer. Cem. Mach. Co., Keekuk, Is.
Archer Iron Wks., Chicago
Milwaukee Conc. Mixer Co., Milwaukee.

DUMP BODIES FOR FORD TRUCKS

\*Eagle Wagon Wks., Auburn, N. Y.

\*Easton Oar & Const'n Co., Easton, Pa.

\*Heil Co., Milwankee, Wis.

\*Herr Dump Body Mfg. Co., Coatesville Pa.

\*Easton Car & Const'n Co., Easton, ra.

\*Heil Co., Milwankee, Wis.

\*Herr Dump Bedy Mfg. Co., Coatesville, Pa.

\*Marien Steel Bedy Co., Marien, O.

\*N. Y. Cent. Iron Wks. Co., Cincinnati, O.

\*Superior Bedy Cerp., Marien, Ind.

\*Wood Hydr. Hoist & Bedy Co., Detroit.

American Prod. & Trad. Co., Chicago.

Anthony Co., Streator, Ill.

Archer Iron Works, Chicago.

Columbian Stl. Tank Co., K. City, Mo.

Diwiler Mfg. Co., Gallon, O.

Gallon All Steel Body Co., Gallon, O.

Griscom-Russell, N. Y.

Hughes-Keenan Co., Mansfield, O.

Jennings Anto. Dump Body Co.,

Roanoke, Va.

Lee Trailer & Body Co., Chicago.

Mandt Co., Kockuk, Ia.

Martin-Parry Corp., York, Pa.

Pechstein Iron Works, Keokuk, Is.

Thompson Mfg. Co., Williston, S. C.

Van Dorn Iron Was., Cleveland, O.

FORD MOTOR PUMPEE

FORD MOTOR PUMPER
\*Am. Stm. Pump Co., Battle Creek, Mich.

FORD REPLACEMENT UNITS (AXLES AND TRANMISSIONS)

"Fuller & Sons Mfg. Co., Kalamance.

\*Hinckley Motors, Inc., Detroit, Mich.

"Waukesha Motor Co., Waukesha, Wis.

"Warford Corp., N. Y.

Ruckstell Sales & Mfg. Co., N. Y.

FORD SPECIAL BODIES Standard Comm. Body Corp., B'klyn.

FORD TRUCK EXTENSION FRAMES
Swedish Crucible Steel Co., Detroit.

PORDSON DITCHING MACHINE Chas. T. Topping, Dayton, O.

FORDSON HOISTS

\*Clyde Ir. Wks. Sales Co., Duluth, Minn. Ersted Mach. Mfg. Co., Portland, Ors. Okla. Eng. & Fdry. Co., Muskogee, Oks. Otta Eng. Corp., N. Y. Sheffield Tool & Sup. Co., Sheffield Tool & Sup. Co., Sheffield, Pa. Squier-Rix Co., Milwaukes.

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Adamson Motor Co., Birmingham, Ala.
Brookville, Truck & Tractor Co.,
Brookville, Pa.



## For Heavy Grading

Where real scarifying and deep ditching must be done, the Trackson Full-Crawler with one-man power Fordson graders, is the most practical equipment.

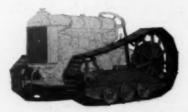
Its great track area of 1,100 square inches takes the grader through the hardest of soil or the muddiest ditches without any trouble.

Its all steel construction gives it the sturdiness to stand up and keep going under severe punishment.

Its flexibility of power and speed gives it a range for every job; slow for heavy, fast for light work. To learn about this equipment will cost you nothing and will show you how to reduce your costs. Write for information today.

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\*Connery & Co., Phils., Pa.

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SPECIAL WATER-WORKS
Builders Iron Fdry., Providence, R. I.
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\*Harnischfeger Corp., Milwankee, Wis.

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\*Mundy Sales Corp., N. Y.

\*Streec Bros. Mach. Wks., Chatta., Tenn.

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\*Mead-Morrison Mfg. Co., East Bosten

\*Ransome Conc. Mchy. Co., Dunnellen, N.J.

\*Street Bros. Mach. Wiss., Chattanoga

Lidgerwood Manufacturing Co., N. Y.

Lidgerwood Manufacturing Co., N. Y.
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\*S. Flory Mg. Co., Bangor, Fa.

\*Harnischfeger Corp., Milwaukes.

\*Mead-Morrison Mg. Co., E. Besten.

\*Mandy Sales Corp., N. Y.

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\*Vulcan Iron Wks., Wikss-Barre, Pa.

Am. Hoist & Derrick Co., St. Paul, Minn.

Chrisholm-Moore Mg. Co., Cleveland. O.

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\*Lansing Co., Lansing, Mich.

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N. Y.

N. Y.
Ersted Mehy. Mfg. Co., Portland, Ore.
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Hanna Eng. Works, Chicago.
Independent Pasum. Tool Co., Chicago.
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Superior Body Corp., Marion, Ind.
Van Dorn Iron Wks., Cleveland, O.

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Ingersoll-Band Co., N. Y.
Chicago Pnoumatic Tool Co., N. Y.
Cincinnati Rubber Mfg. Co., Cincinnati
Cloveland Rock Drill Co., Cloveland, O.
Giman Mfg. Co., E. Boston, Mass.
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Columbian Ir. Wks., Chatta., Tenn Darling Valve & Mfg. Co., Will Darling Valve & Mig. Co., Whitamaport, Pa.
Eddy Valve & Mig. Co., Waterford, N. Y.
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Ludlow Valve Mig. Co., Troy, N. Y.
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Carbondale Mach. Co., Carbondale, Pa.
De La Vergne Mach. Co., N. Y.
Frick Co., Inc., Waynesboro, Pa.
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Covington, Ky.
Pauly Jail Bidg. Co., St. Louis, Mo.
Van Dorn Ir. Wks. Co., Cleveland, O.

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Williams

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ford, N. Y.
a.
Gen'l Firepfg. Bldg. Products, Youngstown, O.

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\*Good Bds. Mchy. Co., Elikhart, Ind.

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\*Universal Rd. Mach. Co., Kingston, N. Y.

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Star Headlight & Lantern Co., Rochester, N. Y.

ter, N. Y.
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Berger Mfg. Co., Canton, O.
Bostwick Steel Lath Co., Niles, O.
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Milwakee Corr. Co., Milwaukee, Wis.
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Sykee Metal Lath & Roofing Co., Niles, O.
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Coldwell Lawn Mower Co., Newburgh, N. Y.
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Mich.
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- I—The Barber-Greene Strike-Off Hopper in loading position. The material knops in the hopper and the excess is chuted back to the feeding dies at the digging end of the machine.
- 2—The hopper rolls forward in dumping. All excess material is struck of evenly and accurately. In addition, the hopper cannot be dumped until it is filled to capacity. Each batch must be accurate.





- 3—In this picture the hopper is completely dumped. The exact amount, for which the hopper was set, has been dumped. Setting and handing this hopper are fast and easy jobs.
- 4—The Barber-Greene 42, the daddy of all loaders, equipped with the Barber-Greene Strike-Off Hopper. The Strike-Off Hopper for the Barber-Greene 25 is quite timiler.



## Batching Aggregates Quickly, Accurately

The Barber-Greene Strike-Off Hopper Makes the Accurate Measuring of Each Batch an Easy Job

The Barber-Greene Strike-Off Hopper measures each batch accurately.

Batch sizes can be changed in ½ cubic foot at a time—from 8 cubic feet to 24 cubic feet on the Model 42 and from 8 cubic feet to 14 cubic feet on the Model 25. The 42's capacity is enough to handle the stone for a 1-2-4 six-bag mix, or 7-sack 1-2-3 mix.

Setting the hopper for batches of different sizes is a quick, easy and fool-proof job. All that is necessary is to adjust the hopper bottom to the quantity desired.

And the rolling strike-off measures each batch to that quantity.

With strike-off hoppers the two Barber-

Greenes, Model 42 and Model 25, make advance storage still more desirable.

The Barber-Greene patented Disc-Feed can be adjusted to clean up the materials thoroughly without digging dirt. And it provides the loading speed that keeps the mixer busy. And the new hopper assures accurate batches. For sand batching and loading, the new Barber-Greene 25 should be used. It is the same machine as the 42, except in size and capacity.

Contracting with Barber-Greenes tells more about the new strike-off hopper. And it takes you on an inspection tour of more than 50 contracting jobs. Send for a copy today

BARBER-GREENE COMPANY—Representatives in 50 Cities—485 W. Park Ave., Aurora Illinoi,

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GREENE Self Feeding Bucket Loaders

Snow Loaders . . . Coal Feeders

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\*Hauck Mfg. Ce., B'klyn, N. Y.

\*Cattleford Bres., Cincinnati, O.

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Geo. Focht's Sons, Hoboken, N. J.

A. P. Smith Mfg. Co., E. Orange, N. J.

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Carble Mfg. Ce., Daluth, Minn.
General Elec. Co., Schemectady, N. Y.
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Macleod Co., Cincinasti, O.
Prest-O-Lite Co., Inc., N. Y.

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Arnold, Hofman & Co., Inc., N. Y.
Electre Bleaching Gas Co., N. Y.
Hocker Electrochemical Co., N. Y.
Mathieson Alkali Works, Inc., N. Y.
Penna. Salt Mfg. Co., Phila., Pa.

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\*Barber-Greene Co., Aurera, Ill.

\*Bay City Dredge Was, Bay City, Mich.

\*Chicago Automatic Conv. Co., Chicago

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\*Galion Ir. Was & Mig. Co., Galion, O.

\*Geo. Haise Mig. Co., N. T.

\*Naison Iron Was. Passaic, N. J.

\*Russell Grader Mig. Co., Minneapolis.

\*Sauerman Bres., Chicago.

\*T. L. Smith Co., Milwaukee, Wis.

\*Spears-Wells Mchy. Co., Cakinad, Cal.

\*Universal Bd. Mach. Co., Kingston, N.T.

Austin Mach. Corp., Muskegon, Mich.

Bonney Supply Co., Inc., Rechester, N.Y.

Brown Holsting Mchy. Co., Cleveland.

Chain Belt Co., Milwaukee, Wis.

Conant Mach. Co., Concord Junet., Mass.

Glifford-Wood Co., Hudson, N. Y.

Jeffrey Mfg. Co., Columbus, O.

Lee Trailer & Body Co., Chicago.

Portable Mchy. Co., Phila., P.

Specialty Eng. Co., Phila., Ps. H. B. Canada.
Chicago.
Specialty Eng. Co., Phila., Pa.
Squier-Rix Co., Milwaukee.
Weller Mfg. Co., Chicago.

OCKERS, STEEL

Durand Steel Locker Co., Chicago.

Hart & Hutchinson Co., N. Britain, Ct.

Lyon Metallic Mfg. Co., Aurora, Ill.

Fred. Medart Mfg. Co., St. Louis, Mo.

Builders Iron Fdry., Providence, R. I.

Simplex Valve & Meter Co., Phila., Pa.

LOCOMOTIVES, FOR CONTRACTORS, \*Pate-Root-Heath Co., Plymouth, O. \*Vulcan Iron Wks., Wilkes-Barre, Pa. Gee. D. Whitcomb Co., Rochelle, III.
Adamson Motor Co., Birmingham, Ala.
Baldwin Lee. Wiss., Phila., Pa.
Brookville Track & Tractor Co., Brookville, Pa.
Davenport Loc. Wka., Davenport, Ia.
Industrial Equip. Co., Minster, C.
Lims Loc. Wks., Lima, O.
Miwaukee Loe. Mfg. Co., Milwaukee.
Plymouth Lee. Wks., Plymouth, O.
H. K. Porter Co., Pittsburgh, Pa.
Westinghouse Elec. & Mfg. Co., E.
Pittsburgh, Pa.

LUBRICANTS
\*D-A Lubricant Co., Ind'p'l's, Ind.

MANHOLE COVERS (See Castings)

METAL LATH (See "Lath")

METAL ROOFING (See "Roofing")

METHE BOXES
H. W. Clark Co., Mattoon, Ill.
Clarksville Ferr. & Mach. Wks.,
Clarksville, Tean.
J. B. Clow & Sons, Chicago.
Columbian Ir. Wks., Chattanooga, Tenn.
Ford Meter Box Co., Wabash, Ind.
Mueller Co., Decatur, Ill.
J. S. Schofield's Sons Co., Macon, Ga.

O. H. & E. M.
Kent Mach. Co.
Knickerbocker
MIXERS, PLAST
\*\*Blystone Mfg. C
\*\*Essiek & Co., 1\*\*
\*\*Dotted Co., 1\*

METAIR GOUPLINGS "Notice Meter Co., N. Y.

"Pittsburgh Meter Co., Pittsburgh, Pa.

"Union Water Mater Co., Worcester, Mass.

H. W. Clark Co., Mattoon, Ill.

Ford Meter Box Co., Wabash, Ind.

Mueller Co., Decatur, Ill.

\*Neptune Meter Co., M. Y.

\*Pittsburgh Meter Co., Pittsburgh, Pa.
H. W. Clark Co., Matton, Ill.
Ford Meter Box Co., Wabash, Ind.
Mueller Co., Decatur, Ill.
National Meter Co., N. Y.

METERS, ELECTRIC (WATTHOUR)
Duncan Elec. Mfg. Co., LaFayette, Ind.
General Elec. Co., Schenocady, N. Y.
Sangamo Elec. Co., Springfield, Ill.
Westinghouse Elec. & Mfg. Co., E.
Pittaburgh, Pa.

METERS, Gas
\*Pittsburgh Meter Co., Pittsburgh, Pa.
American Meter Co., N. Y.
Bailey Meter Co., Cleveland, O.
Builders Iron Fdry., Providence, R. I.
Cleveland Gas Meter Co., Cleveland, O.

METERS, WATER, OIL & GASOLINE
\*Noptune Meter Us., N. Y.
\*Pittaburgh Meter Co., Pittaburgh, Pa.
\*Union Water Meter Co., Warcester, Mass.
Badger Meter Mg. Co., Milwaukee.
Buffalo Meter Co., Buffalo, N. Y.
Pederal Motor Corp'n, E. Orange, N. J.
Gamon Meter Co., Rewark, N. J.
Hersey Mg. Co., Boaton, Mass.
National Meter Co., N. Y.
Thomson Meter Co., B'klyn, N. Y.
Worthington Pump & Mehy. Corp., N.Y.

MIXERS, ( CONCRETE (See Concrete MIXERS, GROUT

\*Am. Com. Michy. Co., Inc., Ksokuk, Ia.

\*Lakewood Eng. Co., Cleveland. C.

\*T. L. Smith Co., Milwaukes, Wis.

\*Union Iron Wks., Inc., Hoboken, N. J.

Kent Mach. Co., Kent, O.

MIXERS, HOT

\*Barber Asphalt Co., Phila., Pa.

\*Roehring Co., Milwaukoo, Wis.

MIXERS, MOETAR

\*Am. Cem. Mchy. Co., Inc., Keckuk, Ia.

\*Blaw-Knox Co., Pittsburgh, Pa.

\*Bliystone Mig. Co., Cambridge Spgs., Pa.

\*Construction Mach. Co., Waterloo, Ia.

\*Kiel Mach. Co., Milwaukee

\*Clakswood Eng. Co., Cleveland, O.

\*Lakewood Eng. Co., Cleveland, O.

\*Lakewood Eng. Co., Cleveland, O.

\*Lansing Co., Lansing, Mich.

\*Planssene Cenc. Mchy. Co., Dunallen, N.J.

\*T. L. Smith Co., Milwaukee, Wis.

Kant Mach. Co., Ko., Milwaukee, Wis.

Kent Mach. Co., Kent, O.

Knickerbocker Co., Jackson, Mich.

Marsh-Capron Co., Chicago MIXERS, MORTAR

MIXERS, PLASTER
\*Blystone Mfg. Co. Cambridge Spgs., Pa.
Essiek & Co., Los Angeles, Cal.

Cleveland Motorcycle Co., Cleveland, C. Excelsior Motor Mfg. & Supply Cc., Chicago. Harley-Davidson Motor Co., Milwaukee Indian Motocycle Co., Springfield, Mass.

MOTORS, ELECTRIC (See Electric Generators and Motors)

MOTORS, GASOLINE (See Engines, Gas and Gasoline)

MOTOR TRUCKS

\*Ford Motor Co., Detroit.

\*General Motors Trk. Co., Detroit, Mich.

\*Graham Bros., Detroit

\*Mack Trucks, Inc., New York

\*Enggles Motor Truck Co., Saginaw,
Mich. Mich. Acme Motor Truck Co., Cadillac, Mich. Atterbury Motor Car Co., Buffale, N.Y. Autocar Co., Ardmore, Pa. Beasemer Motor Truck Co., Grove City,

Brockway Motor Truck Co., Cortland,

Pa.

Brockway Motor Truck Co., Cortland, N. Y.

Clydesdals Motor Truck Co., Clyde, O. Commerce Motor Truck Co., Typsilanti, Mich.

Diamond T. Motor Car Co., Chicago.

Federal Motor Truck Ce., Detroit.

Four Wheel Drive Auto Co., Clintonville, Wis.

Garford Motor Truck Co., Lims, O. Gramm Bernstein Tr. Corp., Lims, O. Gramm Bernstein Tr. Corp., Lims, O. Gramm & Kincaid Motors, Inc., Lims, O. Gramm & Kincaid Motor, Inc., Lims, O.

Relly Springfield, Motor Truck Co.,

Springfield, O.

Larrabee-Deye Motor Tr. Co., Binghamon, N. Y.

Pierce-Arrow Motor Car Co., Buffale, Republic Motor Tr. Co., Alma, Mich.

Service Motor Tr. Co., Alma, Mich.

Standard Motor Truck Co., Detroit,

Sterling Motor Truck Co., Detroit,

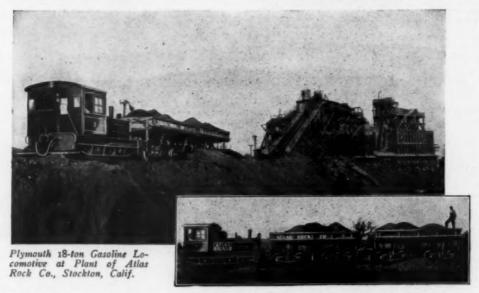
Sterling Motor Truck Co., Grand Rapids, Mich.

S. Motor Truck Co., Cincinnati, O.

White Co., Cleveland, O.

dest facing inside back cover.\*

## Haulage Cost Cut 35.35%~



THEN a man buys his first Plymouth Gasoline Locomotive, especially if he has been a steam user, he has two pleasant surprises awaiting him.

First, in the big economy of operation and upkeep.

Second, in the tremendous power developed. Always ready, no coal or water to haul, no boiler troubles, no "stand by" expense, the Plymouth is the solution of your haulage problem.

Made in 3 to 25 ton sizes, and in track gauge.

Name the industry and we will send you Performance Bulletins showing what Plymouths are doing for others in your field.

#### THE FATE-ROOT-HEATH CO.

234 Riggs Ave.

#### ATLAS ROCK COMPANY

Stockton, Calif., Mar. 4, 1926.

The Fate-Root-Heath Co., Plymouth, Ohio.

#### Gentlemen:

Our Plymouth 18-ton Gasoline Loco-motive is giving wonderful service and will outpull our 21-ton steamer.

will outpull our 21-ton steamer.

The Plymouth is hauling three Western-Air-Dump cars, each loaded with 25 tons of gravel, total weight of cars and load 135 tons, up 14 % grades with 30 degree curves. The haul is one mile long and we make about 2½ trips per hour. We could do better than this if we could load faster.

Accurate cost records show average daily cost of operation, including fuel, labor, repairs and every charge against each unit as follows:
21-ton Steamer, .04183 cents per ton hauled.

18-ten Plymouth, .02703 cents per ton hanled.

Very truly yours, ATLAS ROCK COMPANY, (Signed) by Fred R. Beerman, Gen. Mgr.

## PLYMOUT Gasoline Locomotives

\*Blaw Kner Co., Pittsburgh, Pa. \*Raber & Lang Mfg. Co., Kendallville, Ind. MOULDS, CONCRETE

MUCKING MACHINES
Hoar Shovel Co., Duluth, Minn. NUMBERS HOUSE (See House Numbers) PAVEMENT BREAKERS (See Breakers) OAKUM Oxweld

OIL BURNERS \*Aeroil Burner Co., Union Hill, N. J.

\*Changse Oil Burner Co., Elkhart, Ind.

\*Hauck Mig. Co., B'klyn, N. Y.

\*Alex. Milburn Co., Baktimere, Md. Binks Spray Equip. Co., Chicago

Oll.S. ROAD

\*Barber Asphait Co., Phila., Pa.

\*Barrett Co., N. Y.

\*Standard Oil Co. (Indiana), Chicago.

\*Texas Company, N. Y.

Atl. Ref. & Asp. Corp., Phila., Pa.

Headley Good Roads Co., Phila., Pa.

Pioneer Asp. Co., Lawrenceville, Ill.

Standard Oil Co. (La.), N. Orleans, La.

Standard Oil Co. (N. J.), Newark, N. J.

Standard Oil Co. (N. J.), Newark, N. J.

OXY-ACETYLENE APPARATUS
\*Alex. Milburn Co., Baltimore, Md.
Oxweld A.
N. Y.
N. Y.

PACKING, WATER PIPE \*Union Water Meter Co., Worcester, Mass. The Leadite Co., Phila., Pa. United Lead Company, N. Y.

PAINT GUNS

\*Alex. Milburn Co., Baltimore, Md.
Binks Spray Eq. Co., Chicago
Chicago Pneum. Tool Co., New York
De Vilbias Mfg. Co., Toledo, O.,
Eclipse Air Brush Co., Newark, N. J.
W. N. Matthews Corp., St. Louis
Paasche Air Brush Co., Chicago
Simons Paint Spray Brush Co., Dayton. O. ton, O. Sprace Painting Equip. Co., Boston

Sprace Painting Equip. Co., Boston

PAINTS, METAL PROTECTION
\*\*Barber Asphalt Co., Phila., Pa.
\*\*Barrett Co., N. Y.
\*\*Philip Carey Co., Cincinnati, O.
\*\*Jos. Dixon Crucible Co., J. City, M. J.
\*\*Solvay Process Co., M. Y.
\*\*Aeme White Ld. & Col. Wks., Detroit.
Berry Bros., Detroit.
Cook Paint & Varnish Co., Etyl, Mo.
Dotroit Graphite Co., Detroit.
E. I. Du Pont de Jemours & Co., Inc., Wilmington, Del.
Minwax Co., N. Y.
Protexol Corp., N. Y.
Raberoid Co., N. Y.
Servicised Products Corp'n, Chicago Sherwin-Williams Co., Cleveland, O.
L. Sonneborn Sons., Inc., N. Y.
Tropleal Paint & Oil Co., Cleveland, O.
Truscon Laboratories, Detroit.

PAPERS, BLUE PRINT

Sprace Can Mrg. Co., Spraigfield, Ill.
Sterling Brick Co., Clevel. Ill.
Sterling Brick Co., Oleve., N. Y.
Tropleal Paint & Co., Torty, M. J.
Thoreber Brick Co., Tarber, Tex.
Tronch Brick Co., Tarber, Tex.
Tronch Brick Co., Trinidad, O.
Trinidad Br. & Tille Co., Trinidad, O.
United Clay Prod. Corp., Kanasa City Veederaburg Paver Co., Veederaburg, Ind.
West'n Shale Prod. Co., Ft. Scott, Kan.
Westport Pav. Br. Co., Spraighield, Ill.
Sterling Brick Co., Oleve., N. Y.
Tropleal Paint & Oo., Terriod.
Thornton Fire Brick Co., Tarber, Tex.
Toronto Fire Clay Co., Toronto, O.
Trinidad Br. & Tille Co., Trinidad, O.
United Clay Prod. Corp., Kanasa City Veederaburg Paver Co., Veederaburg, Ind.
West'n Shale Prod. Co., Ft. Scott, Kan.
Westport Pav. Br. Co., Streator, Ill.
Torre Haute, Ind.
Thornton Fire Brick Co., Clarksburg, W. Y.
Tronidad Br. & Tille Co., Trinidad Br. & Tille Co., Trinidad, O.
United Clay Prod. Corp., Kanasa City Veederaburg Paver Co., Veederaburg, Ind.
West'n Shale Prod. Co., Ft. Scott, Kan.
Westport Pav. Br. Co., Westport, Md.
Paving Machinery)
Paving Machinery
Paving Brick," "Granite Block,"
etc.)

Paving Guarder Granite Co., Co., Derect.
Tronidad Br. & Tille Co., Tronto, Corp., Trinidad Br. & Til

PAPERS, BLUE PRINT
Ind'p'lis Blue Print & Supply Co.,
Ind'p'lis, Ind.

FAPER, BUILDING, ROOFING, ETC.

\*Barber Asphalt Co., Phila., Pa.

\*Philip Carsy Co., Cincinnati, C.

\*Barrett Co., N. Y.

Bird & Sons., Inc., E. Walpole, Mass.
Brown Co., Portland, Me.

Hydrox Asph. Prod. Corp., N. Y.

Johns-Manville, Inc., N. Y.

Nat. Roofing Co., Tonswands, N. Y.

Ruberold Co., N. Y.

PARK BENCHES \*Stewart Iron Wks. Co., Cincinnati, O.

Bausman Mfg. Co., Millersville, Pa. Logan Co., Louisville, Ky. Fred J. Meyers Mfg. Co., Hamilton, O.

TUM aweld Acetylene Co., Long Island PAVING ASD BOAD BOLLERS. (See City, N. Y.

PAVING BLOCKS, CREOSOTED WOOD. (See "Creosoted Blocks")

PAVING BRICK AVING BRICK
Alton Brick Co., Alton, Ill.
Binghamton Br. Co., Binghamton, N.Y.
Buckeye Shale Brick Co., Cleveland, O.
Buffalo Brick Co., Baffalo, Kans.
Cen. Clay Prod. Co., Wilkes-Barre, Pa.
Cleveland Brick & Clay Co., Cleveland, O.
Clydeadalle Brick & Stone Co., Pittaburgh, Pa.
Collinwood Shale Brick Co., Cleveland, O.
Corry Brick & Tile Corp., Corry, Pa.
Georgia Vit. Brick Co., Augusta, Ga.
Globe Brick Co., E. Liverpool, O.
Hammond Fire Brick Co., Fairmount,
W. Va.
Hispivania Coal Co., Columbus, O.

Globe Brick Co., E. Liverpool, O. Hammond Fire Brick Co., Fairmount, W. Va. Hisylvania Coal Co., Columbus, O. Hocking Val. Brick Co., Columbus, O. Layton Fire Clay Co., McKeeport, Pa. McAvoy Vit. Brick Co., Phila., Pa. C. P. Mayer Brick Co., Bridgeville, Pa. Metropolis Pav. Br. Co., Pitts'h, Kan. Metropolitan Pav. Br. Co., Canton, O. Mineral Wells, Tex. Moberly Pav. Br. Co., Moberly, Mo. Murphysboro Pav. Brick Co., Murphysboro, Ill. Nelsonville Brick Co., Nelsonville, O. Patton Clay Mfg. Co., Fatton, Pa. Paxton Brick Co., Watsontown, Pa. Pachon Brick St. McCo., Galesburg, Ill. Russell Gay Mfg. Co., Alton, Ala. So. Clay Mfg., Chattanooga, Tenn. Spfild. Pav. Br. Co., Springfield, Ill. Sterling Brick Co., Olean, N. Y. Streator Clay Mfg. Co., Streator, Ill. Terre Haute, Ind. Thorston Fire Brick Co., Clarksburg, W. V.

Terre Haute Vit. Brick Co., Terre Haute, Ind.
Haute, Ind.
Thornton Fire Brick Co., Clarksburg, W.V.
Thurber Brick Co., Thurber, Tex.
Toronto Fire Clay Co., Teronto, O.
Trinidad Br. & Tile Co., Trinidad, O.
United Clay Prod. Corp., Kansas City
Veedersburg Paver Co., Veedersburg.Ind.
West'n Bhale Prod. Co., Ft. Scott, Kan.
Westport Pav. Br. Co., Westport, Md.

Newark Conc. Pipe Co., Fixed Concrete Prod. Co.

PAVING TOOLS

\*Aeroil Burner Co., Union Hill, N. J.

\*Barber Asphalt Co., Phila., Pa.

\*Chausse Oil Burner Co., Eikhart, Ind.

\*Connery & Co., Inc., Phila., Pa.

\*Littleford Bres. Co., Cincinnati, O.

\*Union Iron Wks. Inc., Hoboken, N. J.

\*Warren Bros. Co., Boston.

W. H. Anderson Tl. & Sup. Co., Detroit.

F. D. Cummer & Sons Co., Cleveland, O.

PERPORATED METALS
Allis-Chalmers Mfg. Co., Milwankes.
Hendrick Mfg. Co., Carbondale, Pa.

PICKS
Beall Tool Co., E. Alten, Ill.

Hubbard Co., Pittsburgh, Pa.
Iron City Tool Wks., Pittsburgh.
Klein-Logan Co., Pittsburgh.
Cliver Iron & Steel Co., Pittsburgh, Pa.
Verona Tool Wks., Verona, Pa.
Warren Tool & Forge Co., Warren, O.
Warwood Tool Co., Wheeling, W. Va.
Wyoming Shovel Wks., Wyoming, Pa.

PILE DRIVERS \*\*PILE DRIVERS
\*\*Clyde Ir. Wks. Sales Co., Duluth, Minn.
\*\*McKiernan-Terry Drill Co., N. Y.
\*\*Mead-Morrison Mfg. Co., B. Boston.
\*\*Union Iron Wks., Inc., Hoboken, N. J.
Browning Crane Co., Cleveland, O.
Industrial Wks., Bay City, Mich.
Lidgerwood Manufacturing Co., N. Y.
McMyler Interstate Co., Cleveland, O.

PILE HAMMERS, STEAM

\*Clyde Ir. Wks. Sales Co., Duluth, Minn.
\*McKiernan-Terry Drill Co., N. Y.

\*Union Iron Wks., Inc., Hoboken, N. J.
Industrial Wks., Bay City, Mich.
Ntl. Hoisting Eng. Co., Harrison, N. J.
Vulcan Iron Wks., Chicago.

PILING, CONCRETE MacArthur Conc. Pile & F'd'n Co., N.Y. Raymond Conc. Pile Co., N. Y.

PILING, INTERLOCKING STEEL
Bethlehem Steel Co., Bethlehem, Pa
Carnegie Steel Co., Pittsburgh, Pa.

PIPE, CAST IEON

OU. S.Cast Iren Pipe & Pdry. Co., Burlington, N. J.
Am. Cast Ir. Pipe Co., Bmingham, Ala.
Central Fdry. Co., N. Y.
J. B. Clow & Sons, Chicago.
Donaldson Iron Co., Emaua, Pa.
John Fox & Co., N. Y.
Glamorgan Pipe & Fdry. Co., Lynchburg. Va.
Lynchburg Fdry. Co., Lynchburg, Va.
McWane C. I. Pipe Co., Birmingham, Ala.
Nat. C. I. Pipe Co., Birmingham, Ala.
Warren Fdry. & Machine Co., N. Y.
R. D. Wood & Co., Phila., Pa.

PIPE, REINFORCED CONCRETE
\*Newark Conc. Pipe Co., Newark, M. J.
Concrete Prod. Co., Pittsburgh, Pa.
Core Joint Cone. Pipe Co., Baltimore.
Independent Cone. Pipe Co., Indianapolis.
Lock Joint Pipe Co., E. Orange, N. J.
Massey Conc. Prod. Corp., Chicago.

Massey Conc. Prod. Corp., Chicago.

PIPE, RIVETED STEEL OR IRON

\*Blaw-Knox Ce., Pittsburgh, Pa.

\*Connery & Co., Inc., Phile, Pa.

\*Jos. Hoshorst Co., Cincinnatt, O.

\*Littleford Bros., Cincinnatt, O.

\*Abendroth & Root Mig. Co., Newburg. N.Y.

American Spiral Pipe Whs., Chicago.

Canton Culvert & Silo Co., Canton. O.

Chatta. Boiler & Tr. Co., Chatta., Tenn.

Chicago Bridge & Ir. Whs., Chicago.

E. Jersey Pipe Co., N. Y.

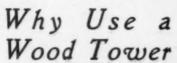
Hammond Ir. Whs., Warren, Pa.

R. Hardesty Mig. Co., Denver.

Lancaster Iron Whs., Lancaster, Pa.

Petroleum Ir. Whs. Co., Sharon, Pa.

Pittsburgh-Des Moines Stl. Co., Pittsburgh-Des Moones Stl. Co., Pittsburgh-Des Moones Stl. Co., Pittsburgh-Des Mog. Chicago.



and Buggies to Place Your Concrete?

HEY are worth very little when the job is For approximately the same money you can buy an Insley Steel Mast Boom Plant, with a three wheelbarrow Material Elevator.

and handling runways.



BUCKET IN RECEIVING POSITION

It will hoist both concrete and miscellaneous material at the same time, making it unnecessary to erect a wooden elevator for the material cage.

> And best of all, since it is made of steel, it is permanent equipment, and can be used on many jobs, long after the wood tower has been junked and forgotten.

> > Investigate this plant. If you have concrete to place, you cannot afford to be without it.

INSLEY MFG. Co.

Engineers and Manufacturers

INDIANAPOLIS



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Abendroth & Root Mfg. Co., Newburg,
N. Y.

American Spiral Pipe Wks., Chicago

Hydraulic Development Co., Boston.
The Leadite Co., Phila., Pa.

United Lead Co., N. Y.

PIPE, STREL
Central Tube Co., Pittsburgh, Pa.
E. Jersey Pipe Co., N. Y.
Jones & Laughlin Stl. Co., Pittsburgh.
National Tube Co., Pittsburgh
Republic Ir. & Stl. Co., Toungstown, O.
South Chester Tube Co., Chester, Pa.
Spang-Chalfont & Co., Pittsburgh, Pa.
Wheeling Stl. Corp., Wheeling, W. Va.
Youngstown Sheet & Tube Co., Youngstown, O. town, O.

PIPE, WOOD PE, WOOD
Amer. Wood Pipe Co., Tacoma, Wash.
Mich. Pipe Co., Bay City, Mich.
Pacific Tank & Pipe Co., B. Francisco.
Redwood Mfra. Co., S. Francisco.
Standard Wd. Pipe Co., Williamsport, Pa.
A. Wyckoff & Sons Co., Elmira, N. Y.

PIPE, WEOUGHT IRON
A. M. Byers Co., Pittsburgh, Pa.
Reading Iron Co., Reading, Pa.

PIPE BENDING MACHINES

Am. Pipe Bending Mach. Co., Boston.

Walworth Mfg. Co., Boston.

PIPE COVERING AIRCELL

\*Philip Carey Go., Cincinnati, O.
Ehret Mag. Mfg. Co., Valley Forge, Pa.
Johns-Mansville, Inc., N. Y.
Kenabey & Mattison Co., Ambler, Pa.
Ntl. Asbestos Co., Jersey City, N. J.
Norristown Mag. & Asb. Co., Norristown, Pa.
Sall Mountain Co., Chicago
H. F. Watson Co., Erie, Pa.

85 PER CENT MAGNESIA
\*Philip Carey Co., Cincinnati, O.
Ehret Mag. Co., Valley Forge, Pa.
Johns-Manville, Inc., N. Y.
Keasbey & Mattison Co., Ambler, Pa.

WOOD Redwood Mfrs. Co., San Francisco. Ric-WiL Co., Cleveland, O. A. Wyckoff & Son Co., Elmira, N. Y.

PIPE CUTTERS (See Cutters, Pipe, Hand)

IPE FITTINGS

\*U. S., Cast Iron Pipe & Fdry. Co., Burlington, N. J.

Amer. C. I. Pipe Co., Birmingham, Ala.
Builders Iron Fdry., Providence, R. I.
Central Fdry. Co., N. Y.
J. B. Clow & Sons, Chicago.
Crane Co., Chicago.
Donaldson Iron Co., Emaus, Pa.
Lonkenheimer Co., Cincinnati, O.
Ntl. C. I. Pipe Co., Birmingham, Ala.
Reading Stl. Casting Co., Inc., Bridgeport, Conn.
Warren Fdry. & Mach. Co., N. Y.
R. D. Wood & Co., Phila., Pa. PIPE FITTINGS

PIPE HANDLING MACHINERY Mueller Company, Decatar, Ill. Squier-Rix Co., Milwaukee. Taylor Port. Stl. Derrick Co., Chicago.

PIPE JOINT COMPOUND (Sewer)

\*Philip Carey Co., Cincinnati, O.

\*Pacific Finsh Tank Co., Ohi. and N. Y.
G. K. Sales Co., Macungle, Pa.
Leadite Company, Inc., Phila., Pa.
Ruberold Co., N. Y.

PLAYGROUND APPARATUS LAYGROUND APPARATUS
American Playground Device Co., Anderson, Ind.
Chicago Gym. Equip. Ce., Chicago.
Everwear Mfg. Co., Springfeld, O.
Giant Mfg. Co., Council Bluffs, Ia.
Hill-Standard Co., Anderson, Ind.
Fred. Medart Mfg. Co., St. Louis, Mo.
Mitchell Mfg. Co., Milwaukee.
Patterson-Williams Co., San Jose, Cal.
Playground Equipment Co., N. Y.
A. G. Spalding & Bros., Chicopee, Mave.
F. B. Zieg Mfg. Co., Fredericktown, O.

PLOWS, CONTRACTORS'

"Austin-West'n Rd. Mach. Ce., Chicage

"Burch Plow Wks. Ce., Crestline, O.

"Caterpillar Trac. Co., San Leandre, Cal.

"Galion Ir. Wks. & Mfg. Ce., Galion, O.

"Russell Grader Mfg. Ce., Minnespolis.

"Wisrd Plow Co., Batavia, N. Y.

J. D. Adams & Co., Ind'polis, Ind.
American Steel Scraper Co., Sidney, O.
Deere & Co., Moline, Ill.

C. D. Edwards Mfg. Co., Albert Lea, Minn.
International Harvester Co., Chicago.
Moline Plow Co., Rock Island, Ill.

Oliver Chilled Plow Wks., S. Bend, Ind.
Roderick Lean Mfg. Co., Mansfeld, O.
Sidney Steel Scraper Co., Sidney, O.
Slusser-McLean Scraper Co., Sidney, O.
Western Wheeled Scraper Co., Aurora,
Ill.

PLUMBING SUPPLIES

J. B. Clow & Sons, Chicago.
Crane Co., Chicago.
Glauber Brass Mfg. Co., Cleveland, O.
J. L. Mott Iron Wks., N. Y.
Mueller Company, Decatur, III.
Rundle-Spence Mfg. Co., Milwaukee.
Walworth Mfg. Co., Boston.

\*OLES, STEEL STRUCTURAL
\*Blaw-Knox Co., Pittsburgh, Pa.
Elec. Ry. Equip. Co., Cincinnati, O.
Pittsb'h-Des Moines Stl. Co., Pittsb'h. POLES.

POETABLE BUILDINGS
\*Blaw.Knox Co., Pittsburgh, Pa.
\*Littleford Bres., Clinchnati, O.
\*Trascon Steel Co., Youngstown, O.
Milwaukee Corr. Co., Milwaukee, V.

PORTABLE STEEL DERRICKS (See Derricks, Steel Portable)

PORTABLE WOOD WORKERS Jaeger Portable Power Corp., Detroit

PORTLAND CEMENT (See Cement)

POWDER (See Explosives)

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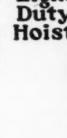
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SCREENS, SEWAGE
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SEWAGE ELECTORS
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Sanitation Corp., N. Y.
Simplar Kjector Co., Chicago.
Yeomans Bros. Co., Chicago.

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Evens & Howard Fire Brick Co., St.

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Louis, Mo.

Macomb Sewer Pipe Wks., Macomb, Ill.

Macomb Sewer Pipe Co., Le Angeles, Cal.

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Minn. Ind. Minn.
Minn.
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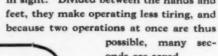
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WITH THE

Non-Clogging Receiving End FOR

**Every Conveying Purpose** 

#### CHICAGO AUTOMATIC CONVEYOR COMPANY

Originators of the Portable Conveyor 998 Old Colony Bldg. CHICAGO

## Noise reduction



H. S. Williams, Assistant Superintendent of Equipment of the Department of Street Railways, City of Detroit. Mr. Williams is an authority on problems related to noise reduction, and is Chairman of the Noise Reduction Committee of the American Electric Railway Engineering Association.

# now being given serious consideration

"SOMETHING must be done to dampen the vibrations set up in the track rails if we are to go the limit in our efforts to reduce the noise in car operation."

That is the opinion recently expressed by H. S. Williams of the Detroit Street Railways. And as he is Chairman of the Noise Reduction Committee of the American Electric Railway Engineering Association, Mr. Williams speaks with the voice of authority.

Elaborating on his point of view, Mr. Williams continued, "This prob-

lem did not exist in oldtime construction on wood ties. But modern rigid construction possesses such characteristics as to make it exceedingly noisy when cars pass over it.

"As this type of construction is required for economic reasons, it becomes necessary to modify it to such an extent that it shall not be objectionably noisy. Otherwise, there will be such a racket within the cars as to drive away passengers, and also to cause serious protest from residents of adjacent property."

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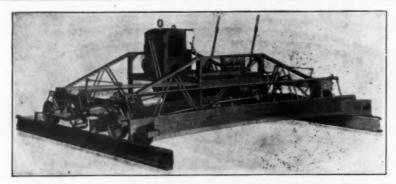
The Carey System also lessens pavement failure in the

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The Carey Elastite
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compound which forms
a resilient cushion between the rail and the
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fit any rail section. A
tap with a mallet sets
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moisture or changes in
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THE PHILIP CAREY COMPANY Lockland, Cincinnati, Ohio





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THE LAKEWOOD ENGINEERING CO.,

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Capacities - CL. yds
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Special Bins for all purposes Suspension trusted type or any construction to meet typerial conditions.

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SYSTEM for making constant
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## Plowing and Loading Old Paving

Surface This is hard, shallow digging—a typical Keystone job. There is no other machine for it. Keystone shovels are now being

built heavier, stronger, higher powered than ever before; and they are used for heavy excavation in hard materials with \(^5/8\)-yard whirlers five tons heavier but in the shallow cutting field, 6 inches to 6 feet, the Keystone is unique. Here its 14-foot crowd and flat-bottom Skimmer give it twice the efficiency of any other power shovel.

First cost, moving cost, upkeep and depreciation on the Keystone Shovel are low. It can be turned into a Keystone Trenching Machine by adding a Ditcher Bucket and Attachments costing about \$325.00; or it can be equipped with a boom extension and 1/2-yard clamshell for use as a traction crane. It is an interesting story, told at length in a new Catalog which will go at your request.

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# Contractors' mentaly

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## Prevention of Accidents in the Construction Industry

By Leo D. Woedtke

Safety Engineer, Fred T. Ley & Co., Inc., Springfield, Mass.

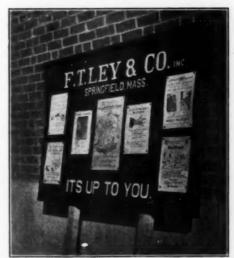
ENERAL contracting, in its many branches, is considered as a high hazard by insurance companies, as is attested by the fact that higher rates are charged for construction work than for any other industry, and the contractor pays a very large percentage of his pay-roll for insurance premium.

With the advent of Workmen's Compensation Acts and the later development of Experience Rating Plans, the contractor practically makes his own rates, in that the regular manual rates for his classes of work are either increased through bad experience, or decreased through good experience. The increase or reduction from the manual rates runs from 1 to 40 per cent, involving either a saving or a loss, running into many figures, in the cost of a substantial year's pay-roll expenditure. These factors have caused the intelligent contractor to give accident prevention considerable attention.

Contractors who have maintained a Safety Department and carried on intensive and consistent safety work, have found that in addition to saving very large sums of money in insurance costs, they have also reduced labor turnover and increased efficiency through keeping trained men on important work without loss of time, and have also secured the profound respect of labor organizations and employees.

The contractor's safety program must necessarily begin from the very top, and once the chief executive is sold on this proposition, he

should then delegate some one person in his employ to head up or direct the safety and accident prevention work in his organization. And right here let me emphasize strongly that it is not necessary to employ an additional man to do this work, nor is it necessary that the employee selected should be a safety engineer, as all he really needs to start with is the authorization and backing of the chief executive to create his standing with the superintendents, foremen, and workmen, so as to se-



A PORTABLE BULLETIN BOARD FOR DISPLAYING SAFETY POSTERS

### A Safe Mixer



- 1. Sheave completely guarded
- 2. Fence at right
- 3. Sign on bottom of hopper

cure the support and cooperation of the men in the field.

The problem should then resolve itself into two main parts, namely, mechanical safeguarding, and safety education. As to the first, a thorough inspection of the contractor's machinery, equipment, and tools, with a view to installing safeguards where necessary or advisable, is all that is required, and the recommendations of the safety director will, of course, call for the cooperation of the head of the equipment plant, whatever his title may be. With this step taken, the head of the firm must be willing to stand for the expense of the safeguards or changes required.

As a brief list of recommendations on mechanical safeguarding, I submit the following from my own firm's experience:

#### Mechanical Safeguards Which Can Be Secured at the Time of Purchasing Machinery, Equipment and Tools

All boilers to be equipped with approved gage-glass guards,

All gears, keys, protruding or revolving

parts to be guarded on all mechanically driven equipment.

All saws and other woodworking machinery to be fitted with approved guards.

All platform elevators to be equipped with safety devices for protection against the dropping of the elevators from cable breaking.

Adequate and safe grab handles, steps, etc., to be provided on locomotives, cars, cranes, steam shovels, and transporting equipment.

All electrical control switches to be of approved safety type, properly enclosed.

Cans for gasoline and flammable oils to be of approved safety type. Safety type of racks or holders should be provided for acid containers. Price of striking hammers, hand and stone hammers, or any hand striking tools should be secondary, as the first consideration should be quality and safety features.

Ladder specifications and codes have been established in several states, and while they vary somewhat, one recommendation can be made here, namely that ladders should never be painted with pigment paint, as the use of linseed oil and shellac is to be preferred.

#### Mechanical Safeguarding Which Can Be Done by the Contractor Before the Plant, Tools and Equipment Leave the Contractor's Yards

Hoisting Equipment.—All gears, revolving projections and clutches should be thoroughly enclosed or otherwise protected by the equipment department in accordance with approved recommendations and practice.

Steam Boilers.—All boilers should be furnished with removable gage-glass guards when shipped from the equipment plant.

Circular Saws.—All table saws should be equipped with approved types of spreaders and saw guards when shipped from the equipment plant. All swing saws should have the top half of the saw blade completely enclosed by the equipment department.

Jointers or Buzz Planers.—The equipment department should furnish all jointers or buzz planers with cylindrical or safety heads, and if replacement of same becomes necessary at any time, these types only are to be used. The equipment department should also furnish an approved type of guard for jointer heads.

Pulley Blocks.—The equipment department should see to it that all pulley blocks have the proper thickness of sheaves so that there will not be any unnecessary space between the sheave and the shell such as would cause jamming or slipping of cables or ropes.

Builder's Elevators.—The equipment department should see to it that all the unused sides of builders' elevators are boarded up and

# 6 Killed! 1500 Injured!

By Objects Falling from Overhead

Massachusetts Accidents for One Year

MANY happen ON OUR own JOBS



Scaffolding with no toe board -- brick falling

Couriesy of Fred T. Ley & Co., Inc.



Protected Scaffolding with toe boards and railing

Couriesy of Fred T. Ley & Co., Inc.

Is Your Carelessness Adding to this Number?

## PROTECT MEN BELOW

Inspect Your Scaffolds and Staging Every Day

that the platform elevators furnished by them are equipped with a safety device to hold the elevator in case the cable breaks.

Electrical Equipment.—The equipment department should furnish the enclosed or "dead front" type of switch whenever they

can be used by the jobs.

Gasoline and Kerosene Cans.—The equipment department should furnish an approved safety type of can for containing gasoline only. I recommend a different type of can for kerosene for fear that kerosene and gasoline may be mixed. All cans should be stenciled in red or white letters either "Gasoline" or "Kerosene."

Engine-driven Cement Mixers.—The equipment department should provide an approved housing about all cement mixer engines to enclose all moving parts, including shaft ends.

Automobile Trucks.-The equipment department should furnish signs reading,

"Danger-Keep Off."

Locomotives.—The equipment department should install grab handles and steps on all locomotives they furnish and should also furnish gage-glass guards for all locomotives.

Chisels and Hammer Drills and Bull Points.
—All chisels, hammers, drills, and bull points sent out from the equipment department should be properly dressed on hammer faces or head, and all handles should be properly wedged and tightened.

Car-Dumping Wrenches.—The equipment department should furnish car-dumping wrenches when specified or requested by the

job.

Portable Ladders.—All ladders sent out by the equipment department should be tested as well as treated with linseed oil and shellac instead of paint.

Red Paint.-The equipment department

should paint all parts of equipment in red where any such part is covered or protected by a mechanical guard, so that when any such guard is removed the bright red underneath will immediately become apparent, and call attention to the missing guard. The equipment department should furnish and attach to each piece of equipment or machinery on which there are or should be mechanical safeguards, a tag listing the safeguards.

#### Mechanical Safeguarding Which Can Be Done on the Job

Hoisting Equipment.—The job should see to it, if it becomes necessary to temporarily remove any guards, that they are put back into place without fail before the equipment

is put in use again.

Steam Boilers.—The job should be responsible for installing the detachable gage-glass guards as well as all fittings, and the job superintendent or master mechanic should see to it that all attachments are in working order and are tested at least once per week, as well as complying with all state requirements wherever the job is located. I recommend that the blow-off cock be opened at least once per day, preferably at the time of steaming up in the morning, as any scale or sediment which would have accumulated during the previous day and night can then be blown off. This will insure better steaming and preservation of the boiler as well as preventing accidents.

Circular Saws.—The job should provide a definite step on swing saws to prevent the top of the saw from traveling beyond the front edge of the working table. It will also be necessary to chain the counterweight to the frame of the machine or other convenient fixed object to eliminate the possibility of its



SAFETY
POSTERS DISPLAYED
ON WALLS OF
CONTRACTOR'S FIELD
OFFICE

falling on the operator. On treadle-operated swing saws, the job should install a strap over the treadle so arranged as to prevent accidental operation of the treadle. The job must also provide adequate guards for belts, pulleys, and revolving projections in connection with the driving of the different types of saws. Complaints are often made regarding saw guards removed and not put back in place, as well as equipment returned with guards miss-The job superintendent should be held responsible in such

Jointers or Buzz Planers.—The equipment department should do whatever guarding of belts, pulleys, and revolving projections is possible on the jointers and planers, but the job should provide the guarding of belting and shafting when planers are driven from countershaft.

Builder's Elevators.—The job should see to it that the unused sides of the elevator are properly boarded up and that the openings to elevator wells are properly guarded as conditions on the job require.

Electrical Equipment. — The proper safeguarding of electrical equipment, wiring, switch and fuse cut-outs must be taken care of by the job, and this is controlled more or less by local building codes, with which the job must become familiar.

Gasoline and Kerosene Cans.— The job superintendent should see to it that a responsible person

is in charge of handling gasoline and kerosene, as serious accidents will certainly result if lanterns are filled with gasoline by mistake. The job should be expected to stencil or letter "Gasoline" or "Kerosene" in fairly large type on any cans they purchase or provide themselves.

Engine-driven Cement Mixers.—The job should be responsible for keeping the doors of such housing closed when the operator is not working on the engine, with the exception of such doors as must be left open for air.

Automobile Truck Signs.—These signs caution persons about riding on the trucks, and

## **THOUGHTFULNESS**



To Put Up a Guard-Rail Takes Only a Few Minutes, Yet It May Save a Life

National Safety Council Bulletin No. CN 156, adapted from suggestion of the General Builders Association, Detroit

the job superintendent should be responsible for their being in place.

Chisels and Hammers, Drills and Bull Points.—The job must keep all such tools properly dressed and all handles wedged or tightened, and the job blacksmith or whoever dresses such tools should be instructed and followed up in this regard.

Portable Ladders.—The job should be required to test all ladders periodically and discard or destroy (as advisable) any unsafe or unsound ladders. Under no circumstances are ladders to be painted with lead and oil, which treatment covers up defects or weak spots

that would otherwise be noticed.

Missing Parts.—On receipt of machinery or equipment by the job, the list on the tag referred to under Section 2 should be checked and if parts are missing the same should be reported immediately to the equipment department and the job should be charged with any such parts which are missing when the machinery or equipment is returned to the equipment department. It is also of great importance that the job, when returning equipment, sees to it that all detachable safeguards are properly boxed and shipped with the equipment, whether the equipment is being returned to the contractor's general storeyard or being shipped to another job.

#### Safety Education on the Job

As to the second part, namely, safety education, this takes in practically all that must be done right on the construction operation and includes matters completely under the control or in the power of the superintendent and foreman, as well as training both the skilled and unskilled workmen themselves to think and act safely. As a few suggestions along this line, I offer some of the things I have worked out myself over a period of years as director of safety for Fred T. Ley & Co.. Inc.:

Semi-monthly safety letters to each job superintendent, with information, suggestions, and friendly criticism, including not more than four fresh or new safety bulletins or posters, which bulletins can be secured from the National Safety Council and occasionally from some insurance companies. The use of home-made bulletins, blueprinted, photographed, etc.. is also advisable.

Occasionally, special articles on some one thing at a time, such as "Chains, Ropes and Cables," "Safety Loads," "Dropsy or Butter-Finger Habit," "Fire Prevention," "Stagings."

"Goggles," "Salamanders," etc.

Danger tags, with the firm's name thereon, supplied in small tin containers fastened on the inside of tool-boxes, in the blacksmith shop, tool-house, field office, etc., which are easily available for tying on the defective or condemned tools, machinery, or equipment.

Suggestions for stout, sound runways, platforms, and stagings, with proper toe-boards,

hand-rails, etc.

Suggestions and education on proper piling and placing of piles of lumber, brick, pipe, cement, stone, tile, etc.

Suggestions or recommendations on good housekeeping, cleaning aisles, passageways, etc., from débris, turning down protruding nails and removing causes of stumbling and falls.

#### Good Housekeeping and the Job Safety Committee

There is much which could be said, that space does not permit, on three of our usual causes of accidents in the construction game, which come under the head of stumbling, falls. slipping and dropping material, all of which, however, really come under the one heading of good housekeeping, and if the contractor who is beginning safety work on an organized basis will devote his energies to good housekeeping, he will cover at least half of the ground involved in accident prevention. One development which usually comes later, but which in my opinion should be put into operation at the very beginning, is the Job Safety Committee. I have tried this out in a number of ways, and for the average construction job would recommend as follows:

That each job have a Safety Committee to consist of the job superintendent at the head and not less than two additional men, either foremen or straight time men, this committee to pay particular attention to and make observation of all hazards present on the work, and if such come within the scope of their authority either to give such directions or orders as will eliminate the hazard, or, if beyond their authority, to make immediate report to the superintendent for his action. In addition to this, the members of the Committee shall make periodic safety inspections of the entire work, and report to the job superintendent with any recommendations they see fit to

The superintendent should meet with the members of this committee at least once a week, for fifteen minutes, or whatever part of an hour may be necessary, to review their work and also to analyze any accidents which have occurred during the previous week, and take whatever action may be necessary to prevent a recurrence of such accidents as have already occurred on the job, or which, through observation, may occur because of conditions found. The safety director in the office should receive a brief memorandum of the minutes of such safety meetings, so that he may cooperate with the job by suggestions, advice, or, if necessary, by interceding with the head of the firm for whatever may be necessary to bring to his attention in the way of expense or change of policy. In conclusion, I would heartily recommend that each and every contractor join the National Safety Council and through it, of course, the Construction Section of that body, so as to be in constant touch with the developments of accident prevention in general and in the construction industry in particular.

## Double-Acting Hammer Used in Building Demolition

Contractor Makes Ingenious Use of Pile-Driving Equipment

THE usual method of wrecking concrete buildings is through the use of sledges, dynamite, acetylene torches, and skull-crackers. Because of the location of a two-story reinforced concrete garage at 61st Street and Central Park, New York City, the contractors Spencer, White & Prentis, New York City, could not resort to the quicker means of destruction, such as explosives, and the slower means would have meant a considerable loss in time.

The hammer as rigged for demolition work had an 18-inch length of 16-inch pipe with 1½-inch walls slung under the hammer by means of a cable running over the top of the hammer and through holes bored in the pipe. This made the hammer and pipe virtually one unit and made it easy to handle them with a crane. At distances of about 2½ feet, holes were punched with this equipment in the floor as far as the reinforcing steel. It was found that the most effective and quickest work could



DOUBLE-ACTING PILE HAMMER WITH PIPE ATTACHED READY TO WRECK FLAT SLAB FLOOR CONSTRUCTION

It is to the credit of Frederick B. Smith, a member of the firm, that a double-acting McKiernan-Terry pile hammer was pressed into service to break up the reinforced concrete structure. This 5,000-pound pile hammer completed the work at less cost than the original estimate and in 25 working days. The pile hammer was used in practically all parts of the demolition, including the destruction of columns. curtain walls, and floors.

The method first adopted in wrecking was to use a skull-cracker, the heavy steel ball being dropped from a considerable height onto the various floors, but this was not effective, as the ball bounced considerably and was really a great source of danger.

be done with the air valve half open instead of fully open.

One of the great advantages of this method of demolishing reinforced concrete buildings is that the reinforcement is broken away from the concrete by the rapid blows of the double-acting hammer, so that only a few cuts with an oxyacetylene torch are necessary to free large sections of reinforcement with the few pieces of concrete still attached.

The pipe was removed from the hammer, and the hammer legs set on the curtain walls, when this section of the structure was demolished. The contractor reported that the hammer penetrated nearly 12 feet of 6-inch curtain wall in about 6 minutes.

## An Horatio Alger Story in the Construction Field

Rapid Rise of Frank Rolland Patterson, of Detroit



F. B. PATTERSON

JUST seven years ago Frank Rolland Patterson arrived in Detroit a youth of 25. His worldly possessions included a college education, a degree of Civil Engineer, a badly battered rolltop desk, and enough cash to rent a corner of a dingy office.

Today, at 32, he is President of the F. R. Patterson Construction Company, 2631 Woodward Avenue, Detroit, Mich., and has built millions of dollars' worth of buildings, including some of the finest public and private structures in Michigan. His business is such that he has just taken out a policy for \$1,000,000 on his life.

When Mr. Patterson decided to go into the construction business for himself eight years ago, he selected Detro't as the most promising of all cities in the United States. His success has fully justified his choice. His experience in construction work before reaching Detroit was obtained in Chicago and also with the Pennsylvania Railroad Company. He was born at Atwater, Ohio, and was educated at the public schools and Case College at Cleveland and at Central Institute, also at Cleveland when he decided to compete with other contractors in Detroit, he spent his first few months in feeling the pulse of the local labor

market and the cost of operations and materials. Then he obtained his first contract, a \$400,000 proposition, which he completed to the satisfaction of every one.

Other contracts followed in rapid succession, among them being the buildings for the C. H. Wilson Body Company, a High School at Wyandotte, a unit of six reinforced concrete buildings for the Detroit Packing Company, a church of Gothic design at River Rouge, another church of Romanesque design on the North Side, and a third and a fourth church outside the city. Other contracts called for the erection of grade and high schools in the city, the Genesee County Court House at Flint, which is now under construction, a hotel at St. Clair, and schools at Melvindale, Mich.

Mr. Patterson believes that the construction and contracting field offers unlimited opportunity to young men who will start out with the determination to stick to it and who are willing to strive through the lean years that almost invariably precede the success that comes in the end. He also is convinced that the growth of Detro't will continue to be rapid. but decries any talk of a sudden boom in Detroit, either in values or abnormal construction. He points out, however that in its rapid increase in population and the spread of the business district, many valuable pieces of property are now occupied by buildings that are but little better than shacks and that they must give way in the near future to incomeproducing properties.

## Modern Steel Bins vs. Home-made Equipment

In the third part of his interesting study of efficiency in concrete road construction, published in Public Roads, J. L. Harrison, Highway Engineer, U. S. Bureau of Public Roads, states that modern steel bins are preferred to home-made equipment. For handling materials, some sort of bin or hopper must be used. The up-to-date contractor has very generally adopted some one of the better types of steel bins. These can be moved from job to job and, as they last a relatively long time, become a part of the contractor's regular equipment.

The home-made bin is going out of use because

the measuring devices which may be had with the steel bins are faster, more reliable, and much more accurate. The quicker the operation of the measuring device on the loading bin, the less truck time is involved per trip. First-class modern measuring devices and good steel hoppers will measure and discharge a 5-bag batch of sand and gravel in less than 15 seconds. As the old-fashioned, home-made devices often take a minute or so to unload the coarse aggregate, and half that time to load the sand, the saving in truck time in the use of modern measuring devices more than offsets their greater first cost.

# Replacing Old Pavements in Milwaukee, Wis.

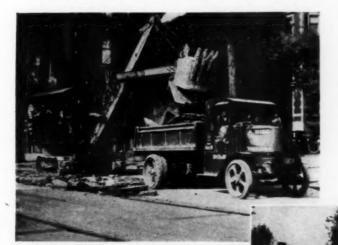
Small Revolving Shovel Rips Up Old Asphalt and Concrete Base

THE White Construction Company was organized in Milwaukee in 1907. Today, 18 years after its founding, the organization is known throughout the Central States, has its head office in Chicago and maintains other offices in Milwaukee, Wis., Madisonville, Ky., and Pontiac, Mich. During the 18 years of its activities, this company has specialized on grading and paving, sewage disposal, bridges, and railroads. Its experience has been wide and the organization is a highly efficient one.

#### Experience in Repairing

This company has tried out many methods of removing bitulithic surface on paved streets, preparatory to resurfacing and removing the entire pavement, both surface and base where the base also was to be replaced.

Ten years ago the work was mainly that of resurfacing and the old surface was broken with plows drawn by teams. Some very fast work was done by this method, but about the year 1917 motor trucks replaced the horses for pulling the plows. This method again increased the speed of the work. Some three years later the company had considerable work involving the removal of both base and surface. At that time they used a steam shovel with a skull-cracker. The ball weighed about 700 to 800 pounds and broke up the pavement so that it could be handled by the shovel. After 500 or 600 square yards of pavement was broken in this manner, the



WHITE CONSTRUCTION COMPANY'S SMALL REVOLVING SHOVEL AT WORK GRADING JACKSON STREET, MILWAUKEE

At left, shovel is shown loading 5-ton Mack truck, which hauled the material to a dump on the lake shore  $2\frac{1}{2}$  miles away

At right, the section of pavement in the foreground has been removed and the shovel is making its first cut on the other side of the street



BUCYEUS
%-YAED SHOVEL
BREAKING UP AND
LOADING THE
PAVEMENT
ON NEWBERRY
BOULEVARD

shovel would load the broken material.

This method has now given way to another by which the shovel, unaided, breaks up and loads pavements consisting of a 6-inch concrete base and a 3-inch asphalt surface.

Last summer the White Construction Company obtained contracts for ripping up old pavements and repaving a number of streets in Milwaukee. To break up and load the old pavement, the company purchased a Bucyrus 20-B steam-driven shovel with crawler mounting and equipped with a 20½-foot boom and a ¾-yard dipper.

#### Removing 10,000 Square Yards of Paving

The first job on which the shovel was used was that of ripping up about 10,000 square yards of paving on Jackson Street, Milwaukee, for a distance of about half a mile. There were two street-car tracks which broke the stretch of paving to be removed into two strips each 16 feet 6 inches wide. The paving consisted of 3 to 5 inches of asphalt on 6 inches of concrete. The curbing was not disturbed. The work was continually interrupted by the passing of street cars. In fact, it was necessary to stop and wait, clearing the track of fragments when necessary, every 11/2 to 2 minutes. In spite of this, the

<sup>3</sup>/<sub>4</sub>-yard shovel broke up and loaded about 750 sq. yds. per 8-hour day.

Before this job was finished, another rather uunsual feature was added. The city of Milwaukee wanted to use the concrete for fill on a bridge approach and did not want the asphalt mixed with it. It was necessary, therefore, to make two trips over the work. On the first cut the asphalt alone was torn up and hauled 2½ miles to a dump on the lake shore. On the second trip the concrete base was loaded and hauled to the bridge approach a mile away. Three 5-ton Mack trucks, two



EEMOVING THE LAYER OF ASPHALT FROM THE INTER-SECTION OF JACKSON STREET AND JUNEAU AVENUE Note the light strip of wood at the left of the picture which is used to raise the trolley wire to clear the beem and dipper sticks

RIPPING UP THE
PAVEMENT AT THE
INTERSECTION OF
FREDERICK AVENUE
AND NEWBERRY
BOULEVARD
Note that the curbing
has been removed from
the corner in the
background. These small
sections of new curb
and gutter were
poured from a onesack mixer



owned by Marchese Brothers and one by A. Reis, served the shovel. In spite of having to make two cuts, the contractors kept their yardage up to a satisfactory amount.

The grading was finished in two weeks, and



%-YARD DIPPER READY TO PICK UP MATERIAL THAT HAS BEEN RAKED BACK OFF THE CAR TRACES



MAKING A CUT ON NEWBERRY BOULEVARD DIRECTLY TOWARD THE CURBING Note that several of the larger pieces have toppled over the curbing and onto the grass. These are thrown back into the cut by the pit man or raked back with the dipper and loaded with the next dipperful

the entire contract, including the grading and placing of the concrete base, was completed four days ahead of the one month allowed in the contract.

#### Removing 9-Inch Paving

The 34-yard shovel was next put to work removing a strip of pavement on Newberry Boulevard for a distance of about half a mile. This thoroughfare consists of two paved roads separated by an esplanade, each paved portion being about 37 feet wide. The pavement to be removed was laid 25 years ago by the Barber Asphalt Company and consisted of



DIPPER OF SMALL REVOLVING SHOVEL READY TO LOAD, ON NEWBERRY BOULEVARD

6 inches of concrete overlaid with 3 inches of asphalt. The White Construction Company's contract called for the removal of 23,-000 square yards of pavement, both base and surface, and the repaying of the street. Here again, the old pavement was torn up and loaded by the shovel without any previous preparation. On this job, however, the machine was not interrupted by frequent passage of street cars, and the average output was 1,000 square yards a day on one 8-hour shift. The shovel was served by four 5-ton Mack trucks, and the material was hauled two miles to a dump on the lake shore. The time allowed for this job, including the grading and the laying of the concrete base, was six weeks. This was beaten by seven days.

#### Another Job on Market Street

The White Construction Company's next job of this sort involved about 2,000 cubic yards of grading on Market Street. This street leads to the eastern approach of the new Martin Street-State Street Bridge, and its repaving was included in the city's plan to make the bridge one of the main arteries in Milwau-

kee for east- and west-bound traffic. The grading included the removal of 3 inches of asphalt, an 8-inch base course of concrete, and old ties and ballast to a further depth of 4 inches. On this work five 5-ton Mack trucks served the shovel. The material was hauled to a point about a mile away, where it was used to fill for a future lake-front park. Traffic conditions prevented continuous work.

#### More Work for the 3/4-Yard Shovel

Among other contracts which the White Construction Company has in Milwaukee for work on which the small revolving shovel can be used to break up the pavements, are the following: 4,200 square yards of old concrete pavement to be removed from 27th Street a distance of about one-third of a mile; 4,000 square yards of asphalt and concrete to be ripped up on Marietta Avenue, a strip I,400 feet long and about 30 feet wide; and about 8,000 square yards of asphaltic concrete to be removed from National Avenue, in two strips, each 20 feet wide and 600 feet long.

ACKNOWLEDGMENT.—Prepared from an article in The Excavating Engineer. Illustrations by courtesy of the Bucyrus Company.



GRADING WORK ON NEWBERRY BOULEVARD Illustrating the manner in which the broken asphalt and concrete loads into the dipper

## Liability Insurance Rates Are Increased

New Rates Raise Average for Country to 10 Per Cent

N April 12 the National Bureau of Casualty and Surety Underwriters announced an increase in rates for manufacturers' and contractors' public liability insurance covering legal liability from accidental personal injuries suffered by the public. The chief risks involved are manufacturing, mining, contracting, railroading and

shipping, stevedoring and freight handling.

The increase raises the average rate for the country as a whole 10 per cent. An increase of 84 per cent affects territory A, including Greater New York and Missouri. Territory B outside of Greater New York and in seven southern and midwestern states was raised 28 per cent.

## Increased Cost Due to Improper Fine Grading Methods

By C. J. Moritz

President, C. J. Moritz, Inc., Constructors, Effingham, Ill.

and what are improper fine grading general custom throughout the United States, especially in the localities where the subgrade is composed of suitable homogeneous material, is the use of mechanical devices commonly called subgraders. Some of this equipment is arranged to run on forms pulled by tractors, others are blades direct-connected to tractor power. Experience teaches us that this is the proper method. Where the materials in the subgrade do not permit the ordinary mechanical devices, the approved method is still the use of oldtime pick and shovel, mattock and rakes, etc. commonly called the hand method. may be unusual conditions under which special and unique methods may be developed. For the purpose of this discussion we may assume that the present-day contractor uses proper methods.

Formerly, when a certain thickness of pavement or pavement base was specified, it was generally understood both by the engineer and by the constructor that the specified thickness referred to the average thickness with limited variations therefrom either plus or minus. Some engineers considered that an inch variation either way was permissible;

COMPARISON OF SLAB THICKNESS ON INDUS TRIAL AND TRUCK JOBS ACCORDING TO SUBGRADE READINGS

Taken from the Records of the Illinois State Highway Department for 1925. Forty Jobs Picked at Random.

Department 1	or 1925. For	ly Jons Pickeu	at Random.
INDUS		TRI	
Theoretical Thickness, Inches	Actual Thickness of Slab, Inches	Theoretical Thickness, Inches	Actual Thickness of Siab, Inches
6	6.49 6.28 6.74	6 6	6.73 6.44 6.65
6 6	6.62 6.38 6.32	6 6	6.86 6.47 6.29
6 6 6 6 6 6	6.25 6.43 6.29	6 6 6 6 6 6 6 6 6	6.68 6.58 6.28
	6.78 6.37 6.37	6	6.50 6.38 6.52
6 6	6.64 6.49 6.39	6	6.53 6.48 6.32
6	6.29 6.37 6.26	6	6.49 6.44 6.60
6.	6.27	6	6.44

THAT are proper fine grading methods, others that ½-inch either way was satisfacand what are improper fine grading methods? The general custom hout the United States, especially in alities where the subgrade is composed table homogeneous material, is the use chanical devices commonly called sub-

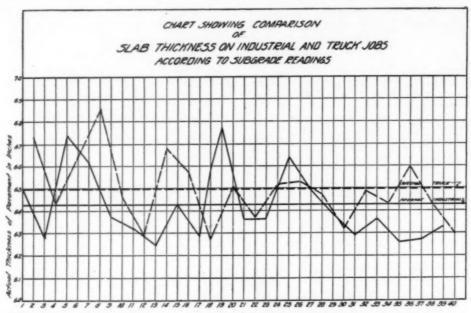
> This change in attitude, therefore, has made the matter of preparing subgrades of prime importance to the constructors. They are now forced to consider seriously how much additional expense is justified in preparing the subgrade to avoid the added expense of building a thicker pavement than the contract requires.

> Information obtained from various contractors has shown us that the basis of arriving at the items of cost included in what the constructor considers the cost of subgrading has been so variable that they are not comparable. Suffice it to say that the average costs as reported have varied from one cent to fifteen cents a square yard of finished subgrade.

The question now resolves itself into two divisions: first, the most economical method of preparing the subgrade, taking into consideration the materials in the subgrade interference with other operations, and protection of the subgrade when completed; second, the effect of carelessly prepared subgrade upon the cost of extra materials and labor required in the construction of the payement.

As previously stated, the common way of preparing the subgrade is with the mechanical subgrader where conditions permit, and there is no question that this is the most economical method. It is desirable from the contractor's standpoint, and usually required by the engineers, to maintain at least 500 feet of completed subgrade in advance of the mixer. This permits of economical subgrading methods and prevents possible delay to the continuous advance of the mixer.

To construct and maintain this 500 feet of finished subgrade involves the question of possible interference and additional cost created or prevented by the various methods of hauling aggregates to the mixer. The writer



Odd numbers are for industrial jobs, even numbers for truck jobs; theoretical thickness of pavement 6 inches

operates in his own organization both industrial and truck hauling equipment. Our own costs have been so variable that I hesitate to draw any conclusions as to the relative merits of industrial and truck haulage on the cost of subgrading. To attempt to discuss the relative merits of various hauling equipment and its effect upon the subgrade without taking into consideration other phases of the operations would be of little value.

From the records of the Illinois State Highway Department we have made a comparison of the actual slab thickness as constructed for a theoretical 6-inch pavement by twenty truck jobs and by twenty industrial jobs. These sections were picked at random and presumably represent various degrees of efficiency in road-building operations. This information is shown in the chart. The dotted line represents the thickness procured on truck operations, and the solid line the industrial operations. The average thickness obtained by the truck outfits was 6,499 inches, or practically 61/2 inches. The average thickness obtained by the industrial railway outfits was 6.418 inches. Further analysis of these figures showed that the maximum and minimum excess thicknesses under both forms of hauling were practically the same. There seems to be a slight advantage in the industrial operations. This difference, however, is

so small that it becomes practically negligible in so far as these forty jobs are considered.

#### Additional Cost of Materials

Now for the second effect of careless subgrade, namely the additional cost of materials and other expenses due to laying excess thickness of pavement. The individual contractor must determine for himself his practical cost of subgrading. He should likewise determine for himself the cost of material on his particular job, analyze the same, and determine to what refinement he may economically work to save the additional cost of materials and the handling thereof and maintain practical and economical subgrading operations.

To present a typical cost analysis of these conditions, I have prepared three tables on cost data for one square yard of concrete pavement of variable thickness. Table I shows the various concrete proportions, the quantities of cement, coarse aggregate, and fine aggregate required for one cubic yard; the cost of materials in cents per square yard of pavement one inch thick, assuming the cost of the cement at \$2.50 a barrel net, the coarse aggregate at \$2.00 per ton, the cost of the fine aggregate at \$1.50 per ton. We find from this table that the total cost of materials on these assumed prices varies from 16.3 cents to 21½ cents for 1 square yard 1 inch thick.

TABLE 1-COST DATA FOR ONE SQUARE YARD OF CONCRETE PAVEMENT, VARIABLE THICKNESS

		Quanti	Quantities Red d Cu. vd.			1 Inch Thick			Cost
	Concrete Propertions	Cement Barreis	Coarse Aggregate, Tons	Fine Aggregate, Tons	Cement at \$2.50 Barrel	Coarse Aggregate at \$2.00 Ton	Fine Aggregate at \$1.50 Ton	Cost Material For L. Sq. Yd. 1 in. Thick	Coarse and Fine Aggregates
1	-134-3	1.85	1.05 0.96	0.59	13	5.85	2.6	21.45 20.7	8.45
1	-2-3	1.70	0.96	0.73	12 11	5.4	3.3	20.7	8.7
1	-2-314	1.57	1.04	1.67	11	5.4	3.0	19.8	8.8
1	-2-4	1.46	1.11	0.62	10	6.1	2.8	18.9	8.9
1	-3-5	1.11	1.06	0.72	7.6	5.9	3.2	19.8 18.9 16.7	8.7 8.8 8.9 9.1
1	-3-6	1.00	1.15	0.65	7.0	6.4	2.9	16.3	9.3

Table on quantities per cu. yd. taken from Turneaure & Mauer's "Principles of Reinforced Concrete." Proportions reduced to tons on a basis of 2500 lbs, for coarse aggregate. Proportions reduced to tons on a basis of 2500 lbs, for fine aggregate.

TABLE 2-COST DATA FOR ONE SQUARE YARD OF CONCRETE PAVEMENT, VARIABLE THICKNESS

Concrete Proportions	Labor and Hauling Costs Per Sq. Yd. 1 Inch Thick Cement Stone Sand			Overhead Sup't and General Expenses Per Sq. Vd. 1 Inch Thick Cement Stone Sand		
1-134-3	1.3	2.9	1.3	0.65	1.5	0.65
1-2-3/4	1.1	2.9	1.5	0.55	1.5	0.75
1-2-4	.76	3.1	1.6	0.5	1.6	0.7
1-3-6	.7	3.2	1.5	0.35	1.6	0.75

Labor cost calculated on an average condition with 40c per hour common labor. Hauling cost calculated on an average condition with 2½ miles average haul. Overhead superintendence and general expense from our own experience tables.

TABLE 3-COST DATA FOR ONE SQUARE YARD OF CONCRETE PAVEMENT, VARIABLE THICKNESS

	Other Than			10	LVPS		
Concrete Proportions	Materials	1 Inch Thick		16-Incl	Thick	14-Inch Thick	
	Per,Sq. Yd. 1 Inch Thick	With Cement	Without	With	Without	With	Without
1-11/3-3	8.3	29.75 29.0	16.75 17.0 17.1	15 14.5	8.9 8.5	7.5	4.5
1-2-314	8.3	28.1 27.2	17.1 17.2 17.2	13.4	8.6	7.1 6.7	4.3
1-3-5	8.1	24.8 24.4	17.4	12.4 12.2	8.6	6.2	4.4

These costs, of course, are not in proportion for the thickness of the original pavement, because there are given expenses which must be incurred to produce the original pavement. These are only costs which the contractor must bear in laying pavement thicker than the original contract specifies.

In many cases the cement is furnished by the owner, so we have the last column of this table which shows that the cost, of the aggregate only, varies from 8½ cents to 9.3 cents per square yard I inch thick.

In Table 2 we have analyzed a series of cost data and reduced them to the given hypothetical conditions. With these conditions we obtain the following labor and hauling costs: ½3-cent on cement; 3 cents for stone; and 1½ cent for sand. Our overhead, superintendent, and general expense on the same basis varies as follows: ½-cent on cement; 1½ cent on stone; and 0.7--cent on sand. These costs are for 1 square yard 1 inch thick.

From these two tables we obtain Table 3. The total additional cost of I square yard of pavement I inch thick, furnishing all materials and labor, etc., necessary to produce this extra inch is approximately 30 cents, including cement, and fine and coarse aggregate. Seventeen cents is the cost of fine and coarse aggregate only. It is possible to operate

closer than 1 inch, although such excess is not unusual. The average excess thickness seems to be about ½-inch. If th's be the case, and the constructor's cost of materials and labor are approximately as assumed in these tables, then he has additional expenses of approximately 15 cents per square yard if he has had to furnish the cement, or 9 cents per square yard if he has furnished aggregate only. The last column in Table 3 shows the cost of excess thickness of ¼-inch, which runs approximately 7½ cents per square yard for all materials, and 4½ cents per square yard without cement.

These tables show the possible expense that may be incurred or eliminated by careless or proper subgrading methods.

Most constructors seem to harbor the opinion that it is cheaper to use additional materials than it is to indulge in extreme refinement in the preparation of the subgrade. This statement is no doubt true when the mixer is right up to the finished subgrade. If there is a relatively small spot to be remedied and brought up to the proper grade, it is no doubt more economical to waste a little material than delay the mixing operations. Should this condition continuously prevail upon your job, however, you can very readily see from the cost tables prepared that on an 18-foot

road you can afford to spend a maximum of \$1,500 per mile on your subgrade if you furnish all the materials, or \$900 per mile if you furnish only the aggregates, in order to avoid laying ½-inch of excess thickness under the conditions mentioned above. Similarly, each ¼-inch excess costs \$750 and \$400 per mile, respectively.

There is, of course, a limit to the amount of refinement that should be exercised on the subgrade. No machinery is at present available or could be devised to produce and maintain a subgrade within less than 1/4-inch of a given thickness, especially when it is customary to allow 1/4-inch variation in the finished surface of the pavement. To obtain a minimum thickness of 6 inches as required by recent specifications, it is therefore necessary to lay at least 61/4 inches, and unless extreme care is used in preparing the subgrade and keeping all finishing machine and subgrader templets adjusted to their proper relative positions, the resulting thickness will be nearer 61/2 inches or more. The significance of this in dollars is clearly illustrated in the tables.

If now, in addition to the natural barriers to economy in this direction, we add careless subgrading, the resulting expense assumes, astonishing proportions.

To intelligently and economically produce a subgrade to practical refinements, therefore, the following conditions must be given care-

ful study:

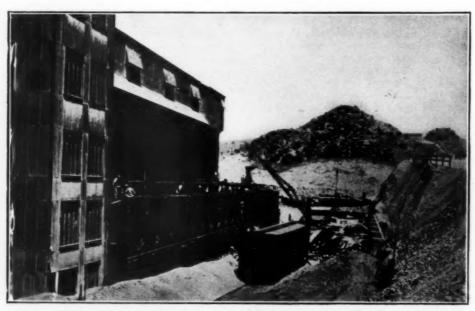
First, the possible effect of the hauling equipment upon the subgrading operations, taking into consideration, of course, the other elements and conditions surrounding your particular problem.

Second, the proper equipment necessary to produce your subgrade, depending upon the soil and materials with which you must con-

tend.

Third, after due consideration given cost of materials, labor, hauling, and other expenses as compared with the actual cost of preparing the subgrade, the constructor must determine for himself the economical plane and degree of accuracy to which it is desirable to prepare the subgrade.

ACKNOWLEDGMENT.—From a paper read before the American Road Builders' Association, Chicago, 1926.



P & H CRANE HANDLING CONCRETE FOR THE NEW LEACHING PLANT OF THE INSPIRATION COPPER COMPANY, INSPIRATION, ARIZ.

When the Inspiration Copper Company found it necessary to erect a monolithic concrete structure 40 feet high and about 200 feet long, its P & H crane was used to hoist the hoppers containing the concrete from the mixer to the points where it was poured. The crane had a 38-foot boom with a 12-foot extension. The men worked in 8-hour shifts, thus giving continuous service. The crane made an average of one cycle every 2.7 minutes all through a period of  $4\frac{1}{2}$  days' continuous work

## A Definite Step to Improve Concrete

From a Report of the Committee on Concrete of the Detroit Engineering Society

THE principal causes of defective concrete have been found to be the following:
(1) insufficient time of mixing; (2) excess quantity of mixing water; (3) improper character of concrete aggregates: (4) inadequate protection during curing in hot or cold weather.

The result of the Committee's research on

these points is as follows:

1. It has been found that the mixing of each batch should continue not less than one minute after all the materials are in the mixer, during which time the mixer should rotate at a peripheral speed of about 200 feet per minute. Mixing in less than this time seriously

weakens the resulting concrete. A mixing time of 11/2 minutes is to be preferred to the minimum time mentioned, but the oneminute period should be considered an absolute minimum for all classes of work. Observations show that the slogan of nearly all crews is "A batch a minute." The result is that the actual mixing time usually runs from 30 to 40 seconds, which is not at all sufficient for the best results.

2. It has been found that in a great majority of cases, local reinforced concrete has been poured too wet. This is particularly true in the

cases of those jobs where concrete has been

handled by chuting equipment.

The most practical method of securing field control of mixing water is by what is known as the "slump test." The slump test determines the relative plasticity of fresh concrete by measuring its subsidence from the height of a truncated 12-inch cone after removal of the surrounding form.

The slump test is completely described in a

pamphlet entitled "Design and Control of Concrete Mixtures," published by the Portland Cement Association. A sketch of a standard slump cone is shown therein. These cones can be readily made up by any tinsmith or sheet metal works.

The Committee feels that this is a matter of very great importance, which in the past has been very little considered by those responsible for mixing concrete in the field. Its importance can be appreciated from the fact that within a certain range the strength of concrete varies inversely with the amount of mixing water used. The Committee's recommendations in this matter are as follows:

Reinforced concrete in general, poured for footings, columns, beams, and solid slabs, should be mixed with a slump of approximately 4 to 5 inches.

In the case of concrete placed in small sections such as 4- or 5-inch joists and narrow beams, it may be necessary to use a slump of from 6 to 7 inches for workability, but it should be borne in mind that additional cement must be added to the mixture to make up the increased mixing water.

3. The question of concrete aggregates available in this district is a very serious one. There are two

ways in which all aggregates may be procured —either as "mixed aggregates," or as "separated aggregates."

In mixed aggregates the coarse and fine aggregates are combined and sold as one material. In separated aggregates, aggregates ranging from the maximum size down to material rejected by a ¼-inch screen are known as coarse aggregate, and material passing through a ¼-inch screen is termed fine aggre-

#### Fine Results a Product of Continued Concerted Endeavor

In an endeavor to improve the general quality of concrete going into structures in Detroit, the Detroit Engineering Society, after a general meeting at which a contractor, an aggregate producer, an architectural engineer, and a Portland Cement Association representative spoke, appointed a committee with instructions to investigate the full situation and to make a report of its findings. Its valuable report is reproduced here.

The Society recognizes that in order to

The Society recognizes that in order to bring about a change, continued effort along this line must be made. For that reason a series of eight evening meetings is now being conducted according to a well-outlined program for the discussion of the design and control of concrete mixtures and the water-cement ratio theory.

It is of interest to note that Frank Burton, Commissioner of Buildings and Safety Engineering of the city of Detroit, has stated that the tests of concrete in Detroit have never been better than this year and that he considers it due to the activities of the Detroit Engineering Society.

gate, or "fines." When separated aggregates are purchased, these are delivered to the work in separate loads and are mixed at the job in the proper proportions, as required by the specifications.

The Committee believes that separated aggregates undoubtedly lend themselves best to an accurate field control of the mixture. They are recommended for all important work

when the supply is available.

Local conditions, however, make it inadvisable for the Committee to recommend the discontinuance of the use of mixed aggregates entirely at this time. For a great number of years a large portion of the aggregates used in reinforced concrete have been secured from natural river and lake deposits. Due to conditions peculiar to the manner of handling this material it does not appear practicable to separate the coarse and fine aggregates produced by this method. In the past this material has been of a fairly satisfactory quality. At the present time, however, a great deal of this material is inferior, due to the fact that there is a deficiency of coarse aggregates.

With proper care, crushed stone or other coarse material can be added to the mixed aggregates which have an excess of fines, and to bring the grading within reasonable limits of ordinary requirements for satisfactory con-

There is a large investment in docks, boats, and other equipment used in the production of river aggregates. It appears, further, that there would not be a sufficient supply of separated material available in this territory, under present conditions, to supply the demand. should the use of mixed aggregates be stopped.

The Committee also finds that there is a very great diversity in specifications regarding the maximum size of aggregates called for. The Committee feels that if the different sizes specified are reduced to the least number consistent with the desired requirements of concrete work, it should result in more accurately graded materials being avail-

The determining of the grading of material by the Fineness Modulus method as developed by Prof. Duff Abrams of the Lewis Institute appears to be not only more correct from the standpoint of design than the specification of certain limitations on different screen sizes, but also a simpler and easier method, both from the producer's and from the designer's standpoint.

The Fineness Modulus herein referred to is the sum of the percentages in the sieve analysis divided by 100 when the sieve is expressed as percentages coarser than the following sieves: No. 100, 50, 30, 16, 8 and 4, 38, 34, 11/2, etc.

The method for finding the Fineness Moduphlet, "Design and Control of Concrete Mixtures."

4. Inadequate protection is the cause of the most spectacular failures. As this fact is well recognized, contractors pay more attention to this matter than to some of the others hereinbefore mentioned. This is particularly true of heating materials in winter.

But protection may be adequate to prevent a failure, and nevertheless be quite insufficient to give a concrete having the required

strength.

The number of serious failures is fortunately very small, but reputable contractors occasionally "lose a panel" or part of a floor These contractors are very well or roof. aware of the necessity of heating materials in cold weather, but they become victims of sudden weather changes for which they have not made ready.

Although the manufacture of portland cement is well standardized, the Committee believes that in order to maintain a high, uniform quality of concrete it is essential that all cement be tested by a reputable laboratory, and that no cement be used until the results of such tests have been received and ex-

amined.

The above considerations lead us to urge that all users of concrete embody the following articles and clauses in their specifications:

#### t. Time of Mixing

- (a) Each batch shall be mixed for at least one full minute after all the materials are in the mixer. No dependence shall be placed on any assumed additional mixing which may take place during the chuting, handling, or pouring.
- (b) A suitable timepiece shall be mounted on the mixer and be in operation during all mixing, and the time shall be kept by such timepiece and not by counting revolutions of the mixer.
- (c) The mixer shall be adjusted to give a peripheral speed of about 200 feet per minute.

#### Consistency

- (a) The consistency of all concrete shall be controlled by slump cone tests made in the field.
- (b) The quantity of mixing water shall be adjusted at the mixer to give the desired
- (c) Concrete for footings, columns, beams,

and solid slabs shall have a slump of not to exceed 4 to 5 inches.

(d) Concrete for small sections such as 4- or 5-inch joists, narrow and deep beams, mullions or ornamental work, shall have a slump of not to exceed 6 to 7 inches, additional cement being used to make up for the excess water.

#### 3. Aggregates

- (a) Aggregates shall be uniformly graded from fine to coarse.
- (b) They shall be composed of clean, hard, durable particles.
- (c) They shall contain not to exceed 2 per cent of loam, silt, clay, and other coatings in accordance with A. S. T. M. tentative method T 136-22T.
- (d) They shall be free from an injurious amount of organic matter, as determined by A. S. T. M. method C 40-22.
- (e) For mass work, large sections and solid slabs, the maximum size of aggregate shall consist of elements passing a 2½inch round screen or 2-inch square-mesh sieve.
- (f) For beams, columns, and medium-sized sections, the maximum size of aggregate shall consist of elements passing a Iinch round screen or I-inch square mesh sieve.

- (g) For joists and for thin or ornamental sections, the maximum size of aggregate shall consist of elements passing a ½-inch round or ½-inch square-mesh sieve.
- (h) Aggregates shall be controlled in the field by the Fineness Modulus method. A complete set of Tyler screens shall at all times be available and used to check the aggregates as received from the supply companies, and to determine the proper mixtures which are to be used in the mix.
- All concrete aggregates, whether ready mixed or separated, shall conform to the requirements of Fineness Modulus given in the accompanying table.
- (j) In the case of specified sizes of aggregate, there shall be a 5 per cent oversize allowed above any specified maximum and a 10 per cent passing allowed through any minimum-sized screen specified.

		Maximum Size	Limitating Values of Fineness Modulus			
Type of Aggregate		(Square Mesh Sieves)	Maxi- mum	Mini- mum	Mean	
Premixed	******	. 2" 1" 34"	6.20 5.50 4.60	5.60 5.00 4.00	5.90 5.25 4.30	
Separated-						
			3.40	2.60	3.00	
Coarse	******	. ¼ to 2 in. ¼ to 1 in. ¼ to ½ in.	7.60 7.10 6.50	6,90 6,60 5,90	7.25 6.85	

#### Citizens Present Road Contractor with Cup

As an expression of their appreciation of the rapid completion of the pavement on Main Street, the citizens of El Monte, Calif., presented the contractors, the Hall and Johnson Company, Los Angeles, Calif., with a silver cup. Considering the many complaints that are frequently heaped upon contractors, an expression of this kind is most unusual.

Besides being right in the business section of El Monte, Main Street is a part of the Valley Boulevard, which carries thousands of southern California tourists. Time was a most important element of the contract, and the contractors made the best possible use of it.

Construction of the pavement, which consisted of 150,670 square feet of 7-inch Vibrolithic concrete pavement built to a width of 60 feet, was started October 26 and completed November 21, 1925. Owing to the width of the street and the necessity for having part of it open to traffic at all times, the pavement was built in three 20-foot sections, the sections being separated by a 3/6-inch expansion joint.

An additional contract containing approximately the same number of square feet and for the same type of pavement has since been awarded to the Hall and Johnson Company by the city of El Monte, giving added evidence of the satisfaction with the first job. El Monte is in Los Angeles



CUP PRESENTED TO THE HALL AND JOHNSON COM-PANY BY THE CITIZENS OF EL MONTE IN APPRECIA-TION OF THE PAVING OF THEIR MAIN STREET IN ECCORD TIME

County and is a suburb of Los Angeles. County aid was extended on the first contract.

## Mariemont Subdivision Built with Tractors

Efficient Equipment Speeds Construction of Model Town

HEN the Mariemont Company began the development work on the new residential community located nine miles from Cincinnati, one of the first big problems was that of economical transportation. This project embraced the construction of paved streets over an area of 600 acres and the erection of 750 houses and apartments for housing approximately 5,000 people. Materials used in this huge contract were hauled from the various supply yards to Mariemont with tractors and trailers.

chase of a second tractor and two platform Trailmobile semi-trailers of 5-ton capacity each. These were used for hauling lumber, lath, shingles, cement, tile, brick, and other building materials of all kinds. Soon the demand increased for greater quantities of lumber from the central warehouse to the different house jobs. and again the tractor was used. Working with two lumber-dump trailers, which leave their load in a neat pile, the cost of handling this type of construction material was greatly reduced.



HAULING CRUSHED STONE FROM THE RAILBOAD FOR CONSTRUCTION IN MARIEMONT, OHIO

The Ferdson tractor is equipped with Pirestone wheels, and the Trailmobile with dump bedy is equipped with Goodyear tires. A Burch unloader is busily transferring the crushed rock from a pit beneath the railroad car to the body of the trailer

In July, 1923, a Fordson tractor equipped with rubber-tired wheels and two dump-body trailers of 2-yard capacity, was purchased for hauling stone from the quarry for foundations. Prior to its installation, stone was hauled with 1-yard dump-wagons and three mules. The new method greatly reduced the cost of hauling stone, at the same time increasing the tonnage of delivered materials.

When the streets were made, a tractor operating the grader cut the roadways and prepared the subgrade for paving. Crushed stone for the concrete pavements was hauled from the quarry a distance of 3 miles with the tractor, working with two dump-body trailers, which kept the delivery costs at a minimum. The success of this equipment led to the pur-

As each tractor is operated with two trailers, their hauling efficiency is greatly increased. There is practically no lost standing time for the tractor. While one trailer is in transit, the second is being loaded.

The enormous saving effected in the initial cost is shown by the fact that the four tractors with seven trailers complete cost but \$12,600, while the investment in heavy trucks necessary to haul the same quantity of materials would have amounted to approximately \$40,500, a net saving of \$27,900. Two more of these tractors were recently acquired, which, together with the original four, supply automotive power for every conceivable operation entering into the construction and maintenance of Mariemont.

Accident Prevention in the Construction Industry Pays Big Dividends to Labor, Contractor, and Owner—Help Collect Your Share of the Profits.

## Efficiency in Concrete Road Construction—Part I

A Portion of a Report Made by J. L. Harrison, Highway Engineer, U. S. Bureau of Public Roads

In order to adequately and intelligently discuss the organization and equipment of a concrete paving operation, it is necessary to define even so common an expression as "laying concrete pavement" before there will be any certainty that the reader will know what it means to the writer, or that conclusions as to equipment and personnel requirements, though they are based on extended field

observations, will seem to be justified. Accordingly, the definitions printed on this page are given to show the operations covered by the phrase "laying concrete pavement."

The personnel and the equipment for a job depend on the methods in use and the efficiency with which these are carried out, as well as on the operations that are performed. It is therefore necessary to outline the methods on which a statement of personnel and equipment is made, just as it is necessary to outline the operations cov-

Whenever the rough subgrade is not at proper grade.

the first operation should be to reduce it to grade. The grade, as now staked, is commonly the bottom of the slab at the crown. The "proper grade" is somewhat below this, as the elevation at which the quantity of material which must be taken out for setting the forms and for the thickened edges of the pavement, will be just sufficient to build the crown. If the rough subgrade is consistently high, but by moderate amounts, the blade grader

offers the simplest and cheapest means of reducing it to the proper grade. The grader may be pulled by a 5-ton tractor and when so operated will cut away and throw aside excess material expeditiously unless the subgrade material is too rocky or unusually tough. It will not, however, correct a low, rough grade. It is therefore a more common practice to use a plow and two or three fres-

**Definitions** 

Preparing Subgrade.—This covers all operations incident to converting a rough subgrade, which has previously been brought to the proper grade, to such shape and condition as is required for the placement of the pavement, but does not cover any work required in bringing the rough subgrade to the proper grade.

Handling Forms.—This covers all work incident to taking up used forms, cleaning them, moving, setting, aligning, oiling, and otherwise working with the forms.

 Handling Materials.—This covers all work incident to unloading cars, storing or caring for materials, loading job transportation units, and unloading them into the mixer. It also covers the watersupply.

supply.

4. Hauling Materials.—All work of transporting materials and all work done on or in connection with the use and care of transportation equipment is included under this designation.

5. Mixing.—This includes the opera-

Mixing.—This includes the operation of the mixer and all work on the mixer.

mixer.
6. Finishing.—All work of placing materials (puddling), finishing, covering, curing, etc., is included under this designation.

noes on this work, as these will serve equally well to remove high areas and to carry material to low ones. One thing, however, should be emphasized. The current practice of setting forms before the grade is reduced. is cumbersome and needlessly expensive. It not only requires heavy hand trenching for the forms wherever the grade is high, but also the omission of a section of the forms every 100 feet or so to allow the fresnoes to reach the shoulders. and as a result the is needlessly extended because all the material must be moved through these openings rather than directly to the shoul-

ders. Moreover, the material so handled is commonly wasted in piles, generally on one side of the road only, with the result that it must be either be rehandled when the shoulders are worked out or be left to mar the appearance of the roadside.

The force required for this work naturally depends on the amount by which the subgrade varies from the proper grade. A common organization is one plow team and two fresno





COMPLETING THE ROUGH GRADE ON A CONCRETE ROAD JOB

teams with drivers, a plow holder, and a foreman. Where a blade is used, the whole width of the subgrade has to be reduced, but when a fresno outfit is used, it is customary to reduce to grade only such a width of the subgrade as is needed for the pavement and for setting the forms. Even then the quantity of material to be handled is often so great that the above organization must be considerably increased, at least for short periods. But since it is advisable to maintain as nearly as possible the same force, these men at least should be regularly employed, and when they are not required on rough grading they can usually be used on shouldering and on the clean-up.

#### Preparing the Subgrade

The rough grade having been brought to proper grade (this being in fact a grading operation), the first operation incident to laying the pavement is to cut out for the thickened edge, at the same time cutting wide enough to take out most of the material that must be moved to allow the forms to be set. The proper tool for this work is a fairly heavy blade; and, while this can be drawn by horses, it is better to use a 5-ton crawler-type of tractor, as the operating space required is less, and the usefulness of the tractor in general service about the job is greater.

The forms having been set, the width of the subgrade on which the pavement is to rest may be thoroughly broken up by a scarifier and trimmed to correct section by a first-class subgrader, surplus material being removed by hand or by fresno, depending on the accuracy with which the rough grade was finished. In performing this operation, the subgrade should be left from a quarter- to a half-inch high and then lightly rolled by a light (1½- to 3-ton) roller, after which, to insure accuracy of cross-section, the grade of the forms should be checked and the subgrader used again with the blades adjusted to cut

to exact cross-section. Finally, a modern heavy fine finisher (often known as a subgrade planer) should be attached to the mixer to be dragged along by the mixer whenever it moves. If the subgrade is so dry or so solidly packed that it is not easily trimmed by the fine finisher, it should be heavily sprinkled under and about the mixer, and whenever necessary, the puddlers should stand on the finisher while it is being moved.

These operations of subgrade preparation require:

One blade grader, heavy-duty, 8-foot blade; one crawler tractor, 5-ton; one scarifier; one subgrader; one fine finisher; one light roller.

The labor requirements are: one tractor operator, who can act as subforeman; one blade operator; two laborers with the tractor; one roller operator; and one laborer at the mixer to take care of the fine finisher and perform miscellaneous tasks, particularly filling depressions in the subgrade, removing cuttings from the fine finisher and wetting the subgrade.

#### Form Setting

Form setting is a manual operation. No heavy equipment is required for it except, as noted above, that the blade grader should take out most of the material which has to be removed before the forms are set. The knack in setting forms is accuracy in preparing the bed on which they are to rest. This bed should preferably be cut a trifle low and topped with a layer of loose material, not over a quarter-inch deep, on which the forms rest just high enough so that they must be tamped and worked a little to bring them to exact grade. A proficient laborer can trim out the bed to within a quarter of an inch of the correct level, easily and rapidly. If an effort is made to trim exactly to grade, high spots are certain to be left, with the result

that sections of the form will have to be removed to work them down. On the other hand, if the bed is cut too low—a half-inch or more below the correct level—the material under the form must be tamped. This may take the time of one or two extra laborers, and there is the added disadvantage that it is seldom so thoroughly done that the forms can be depended on to hold grade.

If the practice of cutting the bed just below grade and setting forms on a thin layer of loose material is followed, three men-one to cut the trench and two to set the formsare all that are required to set and align 1,000 feet of forms a day. Besides this, two laborers are required to take up used forms and load them on the wagon in which they are hauled back and distributed to the form setters. A team and wagon is better and cheaper for this work than a truck. It can get over the shoulders and through the ditches better than the truck; and the greater speed of which the latter is capable on good roads is of little advantage in this work because of the time consumed in loading and unloading as well as the bad going. In spite of the fact that it is cheaper to use a team for this work, however, many contractors use a truck, because the men do not like to be bothered with the care of a team, which, of course, involves extra work after the regular day's work is over. Where there is no other horse-drawn equipment on the job, the best solution is to hire a reliable local man with his team. This relieves the contractor and his foremen of the necessity of looking after a single unit requiring attention after regular working hours.

The work of moving the forms commonly takes less than the full time of the above force; and it is therefore available for such other duties as cleaning and oiling the forms, for setting forms when this is necessary, or for any other miscellaneous duties that may be required of them. In addition to the laborers, a foreman is needed to keep things moving smoothly. As the form-setting and the subgrading are closely related, it is well to put a good foreman over the two operations, allowing him to use the tractor operator as a subforeman in charge of subgrading operations in his absence.

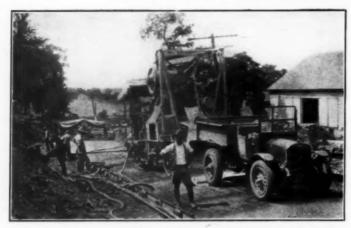
In this connection a word may be said as to foremen. Some contractors want what they term working foremen-that is, foremen who work with the men, doing much the same tasks and assisting generally in the ordinary work of the day. This is a poor practice. Keeping a dozen men effectively at work is task enough to demand the whole attention of any ordinary foreman; and if high efficiency is to be attained in pavement construction, it will generally be helpful to make this clear to all foremen. They should understand that they are employed to keep the men under their direction at work, and the work for which they are responsible moving smoothly, and that, no matter how hard they may work themselves, unless they actually accomplish this, their value is lost. The practices here noted require one wagon and one two-horse team. The labor requirement is one foreman, one laborer to cut trench for forms, two laborers to set forms, two laborers to remove forms, and one team-

#### Handling Materials

Generally speaking, the most satisfactory material plant is an oil or gasoline crane of the crawler type with a ¾-yard bucket (a I-yard bucket is needed if a high rate of production on the basis of a 6-bag batch is to be had) and a steel bin equipped with a modern fast-dumping, batch-measuring or weighing device. Steam-driven equipment, whether

A SUBGRADE
AS PREPARED BY
THE METHOD USED
IN EFFICIENCY
WORK





A TWO-BATCH TRUCK MAKING DELIVERY TO MIXEB SKIP

rollers, cranes, or mixers, is out of date and expensive to operate. It commonly requires an extra man to fire each unit. often a team to handle the water-supply, and sometimes another to deliver the coal; and time is lost in taking on water and often in taking on coal also. The time worked per day is, for this reason, commonly less than can be had from gas equipment, and the labor and auxiliary equipment required is commonly more expensive. With most types of heavy equipment there is, to offset these differences, no corresponding increase in production or decrease in any other item of the operating expenses.

At the cement house a belt conveyor should be used for elevating the sacks to a point where they can be emptied into hoppers from which the cement can be discharged into the delivery equipment. A sack cleaner and a sack baler should also be installed here, their operation requiring the time of one man. If the cement is sent out sacked, the sacks must he collected and returned to the cement house. a considerable part of the time of one man and a light truck driver often being used on this work. To what extent this is an additional item of expense depends somewhat on whether other conditions surrounding the job are such that a service truck with driver and helper must be maintained in any event. As sending the cement out sacked is not an efficient method of handling it, no provision is made for it in the minimum labor and equipment schedules.

At the mixer the trucks must be turned around before they can be backed to the mixer and dumped. This may be done by backing the trucks, but, as on high hills or in deep cuts the room available is limited, it has generally been found more practical to use a

turntable. One man is required to operate the turntable, and from time to time the tractor is sent back to move it forward out of the way of the mixer.

Turntables are commonly designed to accommodate only one style of trucks. This is regrettable, as it is often to the advantage of the contractor to hire a few extra trucks and it is not always possible to secure these, particularly in the heavier types with a wheelbase the same length as those regularly used. As the practices of any well-organized job become so well established that the initiation of non-uniform practice in handling a few trucks tends toward disorganization, available equipment is not infrequently rejected, merely because it cannot be handled on the turntable. It should be a simple matter to equip the larger sizes of turntables with an easily controlled truck-positioning device which would make it possible to use the turntable in handling trucks of a number of different sizes. If this were done, the contractor's problem in hiring extra transportation to meet extra-long hauls would be considerably simplified.

At the mixer one man is needed to help in dumping the trucks. The end gate must be released to allow the truck to discharge its load, and after the load is discharged the gate must be closed and locked. Often a little material not deposited on the skip must be salvaged.

For handling the water, which is, of course, one of the materials, a pump is required. The supply of pipe will depend entirely on local conditions, but in general practice at least 20,000 feet of 3-inch pipe with fittings and a take-out connection for every 300 feet of pipe line should be available. If take-out connections are provided every 300 feet, the equip-

#### HANDLING MATERIALS AT A LOADING PLANT

On this jeb stock piles were located about every two miles, and a gas shovel with a clamshell bucket and crawler traction was used to keep the bins filled. Notice the man in front keeping a record of the time of departure of the trucks, in an effort to speed up delivery



ment for water delivery would include two lengths of 2-inch pressure hose about 175 feet long to feed the mixer, and to prevent loss of time in changing hose the mixer should be provided with a double hose connection so that the second hose can be connected before the first is disconnected.

The pipe is commonly laid before mixing starts and during the move from one mixer set-up to the next. When laid in this way, labor and transportation equipment which otherwise might be idle or assigned to more or less non-productive work is used. Though pipe must be maintained in position for some days after the concrete is placed, in order to furnish water for curing, it generally is possible to synchronize removal and relaying operations with the mixing operation, at least to such an extent that the amount of work to be done on the pipe line when a move is made, is materially reduced. In the interest of prompt moving the relaying should be entirely completed before the move is begun. To make this possible, the quantity of pipe and fittings which will be required should be calculated before the job is started, and the correct quantity of pipe should be sent out. If this is done, removal and relaying can be so handled that the pipe line will never delay the moving. and when handled in this way the time of two men is all that is required. Generally, no extra transportation is needed, as the team used for hauling forms can ordinarily find time to move the pipe also.

Finally, to keep the supply of all materials running smoothly, it is well to place this work under the direction of a good foreman. It is one of the outstanding important elements of the job and should be carefully supervised.

Handling materials, including water delivery, under these practices will require the following equipment: one crane, crawler type with 34-yard bucket; one steel hopper with modern batch-measuring or weighing device; one cement house with cement-loading bins; one belt conveyor for cement house; one sack cleaner; one pump, 100-gallon capacity at 400 pounds pressure; 20,000 feet of 3-inch common steel pipe with fittings; 350 feet of 2-inch pressure hose in two sections; and one turntable.

The labor required is as follows: one plant foreman, one crane man, one hopper operator, one extra man to help unload cars, three cement handlers, one laborer to clean and bale sacks, one pump operator, two laborers to handle and lay pipe, one turntable operator, and one truck dumper.

(To be continued in June issue)

#### SPARE PARTS ARE FOR MACHINES NOT MEN

While money will buy a lot of things it won't buy spare parts for your body that will be as good as the original, comments Frank J. Mayer of the National Safety Council.

## Quick-Hardening Concrete from Portland Cement

Simple Methods Accomplish the Results

CONCRETE work is usually allowed to stand many days before it is used. Quite often, however, time is the important consideration with new or repair work. In such cases the builder does not want to wait the usual length of time for concrete to reach the desired strength, and it is not necessary for him to wait. According to the Universal Portland Cement Co., Chicago, Ill., which has been carrying on extensive tests, the same quality portland cement that the contractor has been using can be used to secure quick-hardening, strong concrete in three days.

High. early strength concrete is particularly desirable on many jobs, such as special foundations and repair work that must be placed in use within a few days, sidewalks and street work where traffic or business demands that the improvement be placed in service in the least possible time. With winter construction it is desirable to get sufficient strength quickly to prevent the concrete from being damaged by freezing and to reduce the time of and the cost for protecting from freezing. In such cases the slight extra cost of quick-hardening, strong concrete in three days is justifiable.

#### Results Not Difficult to Obtain

To obtain this high-strength concrete in a few days, all that is necessary is to proportion, mix, place, and protect the concrete in the manner that actual construction experience and thousands of laboratory tests, extending over a period of more than five years, have demonstrated give the desired results. using these methods, a concrete pavement was built with portland cement at the Chicago (Buffington, Ind.) plant of the Universal Portland Cement Co. This pavement was opened to traffic when less than three days old and since then has been subjected to continuous heavy-truck traffic without any damage to the concrete. Concrete of this quality is obtained by simple methods, the most important of which is decreasing the proportion of mixing water and increasing the proportion of cement. Other factors contribute toward giving a three-day strength that is as great as the ordinary 28-day strength. The factors which give this quick-hardening, strong concrete in three days are as follows:

- Decrease the amount of mixing water.
   Stiff mixtures must be tamped in place.
  - 2. Increase the amount of cement.
  - 3. Increase the mixing time.
- 4. Place concrete at a temperature of at least 70 degrees Fahrenheit.
- Keep concrete at a temperature of at least 70 degrees Fahrenheit for three days.
- 6. Keep concrete damp for three days.
- 7. Use calcium chloride where tests show it increases strength.

A good concrete such as is commonly used in building construction work is proportioned one sack cement to 2½ cubic feet of good sand and 4 cubic feet of crushed stone or pebbles, graded in size from ½-inch up to 1½-inch material. If to the material figured dry, 7.7 gallons of water for each sack of cement is added, this including the moisture in the aggregate, and the mixing time is one minute, a concrete, "A" in table, will be produced with a compressive strength of 240 pounds per square inch for one day, 750 pounds for three days, 1,320 pounds for seven days, and 2,600 pounds for 28 days. This concrete had an approximate slump of 6 to 8 inches.

Concrete "C" in the table above is the same in every respect as concrete "A," except that the volume of mixing water has been reduced from 7.7 to 6.1 gallons per sack of cement. This one change produces an increase in three-day strength of 600 pounds, or 80 per cent. It will be noted that the use of less mixing water increases the strength of the concrete at all periods. Similarly, it will be noted that with a 1:1½:2½ mix concrete "D," when the mixing water is reduced from 5.5 to 4.4 gallons for concrete "E," the strength is increased.

The effect produced by increasing the amount of cement is shown by concrete "D" in the table. This has 0.7 of a barrel more cement per cubic yard of concrete than concrete "A," but this increase of only 50 per cent in cement more than doubles the three-day strength. While concretes "A" and "D" have a different water content per sack of cement, they have the same slump. Mix "D" has less total materials per one-sack batch than mix "A" and therefore requires less

AVERAGE RESULTS OF SEVERAL THOUSAND TESTS OF VARIOUS MIXES OF CONCRETE

	Mix per Cu. Yd. Concret	Cement Wa	Cement Water Approx.	Lbs, Ca Cl <sub>3</sub> Minutes per Mixing Sack of Time Cement†	Compressive Strengths Pounds per Square Inch					
A		Cu. Yd. of Concrete	Sack of Inches Cement* 7.7* 6 to 8			e 1 Day	Days 750	7 Days 1,320	28 Days 2,600	
A B C	1-214:4 1:214:4 1:214:4	1.4	7.7* 6.1*	6 to 8	0	5	240 340 520	910 1,350	1,550 2,090	3,030 3,700
DEF	$\begin{array}{c} 1:1\frac{1}{2}:2\frac{1}{2}\\ 1:1\frac{1}{2}:2\frac{1}{2}\\ 1:1\frac{1}{2}:2\frac{1}{2}\end{array}$	2.1	5.5* 4.4* 4.4*	6 to 8 35 to 1	0	1 1 5	. 560 880 1,150	1,580 2,410 2,860	2,530 3,630 4,020	4,230 5,250 5,740
G H U	1:114:214 1:114:214 1:114:214	2.1	5.5* 3.4* 4.6*	6 to 8 0 (Dry)‡ 1/2 to 1	2† 2† 0	1 5 5	930 1,910 1,580	1,880 3,380 (Concrete o	2,610 4,200 sed in road	3,800 5,260 at U. P. C.

\*Total water, including the moisture in aggregates as used.
†In using calcium chloride (CaCl<sub>2</sub>), thoroughly dissolve 100 pounds CaCl<sub>2</sub> in water so as to give a total of 50 gallons of solution. Replacing 1 gallon of mixing water per sack of cement with 1 gallon of this solution gives right amount of and right method of using CaCl<sub>2</sub>.

\$\text{Stiff mixtures must be tamped into place.}\$

water per sack of cement to wet the material to the same consistency. The workability of "E." however, is even better than that of "A" because a concrete rich in cement is easier to place and therefore is more workable than one having the same slump but less cement per unit volume.

Mixtures rich in cement and with a comparatively small amount of mixing water require thorough mixing to insure a uniform concrete. By increasing the mixing time as between "B" and "A," and "F" and "E," the strength is increased. For machine-mixed concrete the mixing time should never be less than one minute, and any added mixing time up to five minutes improves quality and increases the strength of the concrete.

Good concrete, such as "A" in the table. ordinarily has a strength of 2,000 pounds or more at 28 days. Two simple changes, as noted above, produce a concrete with a strength of 2,000 pounds or more in three days. These two changes are, decreasing the volume of mixing water and increasing the quantity of cement. Still higher strength concrete at three days is obtained by using standard portland cement and adding two pounds of calcium chloride per sack of cement, as in concrete "G," which should be compared with "D." Further reducing the volume of mixing water as in "H" and increasing the mixing time with the added calcium chloride further increases the strength. Concrete such as "H," however, which is very dry, must be tamped into place.

#### Use of Calcium Chloride

The best way to add calcium chloride in the

field is to add 100 pounds of commercial calcium chloride to about 40 gallons of water in a barrel of at least 50 gallons capacity. Stir until the calcium chloride is thoroughly dissolved, add sufficient water to make 50 gallons of solution, and a standard solution with 2 pounds of calcium chloride to a gallon of water is obtained. Replacing one gallon of mixing water per sack of cement in a batch of concrete with one gallon of this standard solution gives the right amount of calcium chloride and the right method of using it.

#### Effect of Temperature and Curing

The results shown in the table are for concrete placed and maintained at a temperature of at least 70 degrees Fahrenheit for the time indicated. Further increasing the temperature of the mix and the temperature during the curing of the concrete and at the same time keeping the concrete damp will give still greater strengths than are shown in the table. The use of steam at a few pounds boiler pressure for curing will also greatly accelerate the rate of hardening of concrete and increase the three-day strength. Steam is available and may be used to advantage in many places and on many jobs.

High, early strength concrete is particularly desirable during the fall and winter and early spring months, as such concrete has sufficient strength to resist being damaged by freezing much earlier than concretes proportioned, mixed, placed, and handled in the ordinary manner. This high early strength concrete requires protection from freezing for a shorter period, which is desirable from the cost standpoint.

Always Be Careful

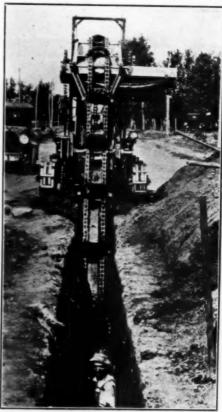
Safety Measures on Construction Jobs Pay High Dividends

## Tractors Replace a Hundred Men on Ditch Job

Examples of Savings by Contractor and City

ROM San Antonio, Texas, comes an interesting story of a contractor who has made ditch-digging contracts pay big dividends by using a Fordson-powered excavator to replace day labor. Even though laborers receive but \$1.50 a day in southern Texas, the Fraser Construction Company has cut the cost of excavating \$150 a day since the Topping ditch digging machine was put into service equipped with Gridiron grip wheels. On one job a 10-foot ditch 2 miles long was dug through the city of San Antonio. In spite of the frequent changes and resetting of the machine necessitated by reason of the numerous gas and water pipes crossing the line underground, the work was completed at a saving of some 50 per cent over the estimated cost of performing the task by hand shovels. Where no obstructions are encountered, this fast-cutting machine equals the work of 100 day laborers. On this basis the ditcher will pay for itself in a very few weeks.

Another noteworthy example of trench excavating with this tractor power is found in the city of Huron, S. Dak. In this case the tractor operating a Topping excavator with Haiss traction was used for digging trenches in preparation for laying gas, water, and sewer lines. The city has saved from 30 to 40 per cent for this work over the usual cost when let to contractors. On an average, the machine will dig a 6-foot ditch 30 inches wide and 400 feet long in 10 hours with only 4 men on the job. Previous to the applying of the tractors to this work, it took 18 men the same length of time to dig the trench at a cost of about \$1 a foot. This expense has been reduced to 60 cents a foot with machines. Such records of economy and mechanical efficiency are a source



TOPPING EXCAVATOR WITH FORDSON POWER AND HAISS TRACTION IN SERVICE IN HURON, S. DAK.

of never-ending satisfaction to concerns engaged in trench digging.

### How to Arbitrate

THE American Arbitration Association, 342
Madison Avenue, New York City, which is
a consolidation of the Arbitration Foundation,
Inc., the Arbitration Society of America, Inc., and
the Arbitration Conference, has just issued its first
Information Bulletin. It contains a word regarding the consolidation of the various arbitration organizations, the United States Arbitration Act, a
bulletin on how to arbitrate, a standard arbitration

clause, rules and forms of procedure, Federal departmental activities in the field of arbitration, state legislation relating to arbitration and trade, commercial and professional organization arbitration development.

A copy of this information bulletin may be secured from the American Arbitration Association by any one interested in this effective method of settling industrial misunderstandings,

# **Economic Reasons for Winter Letting** of Road Work

By J. H. Mullen

Vice-President, Nelson, Mullen, Nelson, Inc., Minneapolis, Minn.

It Takes Time To-

Choose proper equipment after the con-

Produce aggregates, as these are not

Build up your organization; but this can

Attend to the miscellaneous details con-

These are a few dozens of reasons for

ordinarily produced until the contract is

be greatly reduced if winter work makes it possible to hold over all the important

foremen and superintendents.

winter letting of road contracts.

nected with a contract.

NE objectionable feature of road construction contracting as a business is that for about six or seven months of the year those engaged in the business are marking time, practically doing nothing, and during the other five or six months are feverishly engaged in trying to obtain work, in preparing for it, and endeavoring to carry it through. All because the bulk of the contracts are let after the construction season opens. We know this to be so in the case of

tract is let.

from 80 to 90 per cent of the work; but what are we going to do about it? In my opinion the thing to do is to get behind a movement to educate the public in these matters, and to see that the officials in charge are supported in arranging that contracts for construction are let in the fall or winter, so far as possi-

ble. And you may be sure that the highway officials will be in accord with such a move. A few of the states have inaugurated this policy, but a large number have not done so, because the political situation is such that the departments cannot plan sufficiently ahead and are obliged to wait until winter time to determine their layout and make surveys and plans for the following year.

Highway construction in the northern part of the United States is, of course, a seasonal operation, and in more than 25 of the 48 states the period for actual construction cannot be safely figured at more than six months. In many of these states most of the road contracts are not let until after the beginning of the construction season. It is evident that this is an uneconomical procedure, for there is a very considerable amount of preparatory work that must be done after the contracts are let, which could be done to great advantage during the winter and spring months. It is therefore not only in the interests of economy but also with a view to stabilizing the road construction industry that highway officials, especially in the northern states, are urged to award road contracts in the fall and winter previous to construction.

### It Takes Time to Choose Suitable Equipment

One of the primary factors in successful road contracting is the selection of suitable equipment, for machinery enters very largely

into present - day methods of road supplanting hand fied by the wonderful exhibits of laborequipment at the Road Shows. There are naturally some kinds of equipment more suitable and ef-

building, and the fact that mechanical operation is rapidly labor in road building, is well exempliand time - saving

ficient than others for a given project. It is logical, then, that if awards are made so that the contractor knows in the winter what the nature and extent of his work will be for the following season, he is more certain to deliberately study his requirements and work out his equipment organization to the best ad-

This phase, of course, has a direct bearing on the equipment industry, which has to carry heavy peaks of production and shipment due to the rush of orders resulting from late lettings. This does not facilitate the efficient operation of the equipment industry and frequently results in substitutions which are not satisfactory to the contractor or suitable for the work.

### Production of Aggregates

It is estimated by the National Sand and Gravel Producers Association that in the states whose programs are affected by cold

weather there was used for paving in the past year over 80 million tons of sand, gravel and crushed rock. This class of material is not generally produced until after contracts for construction are awarded, and it has been the experience of every state which started a substantial program in the spring and early summer that shortage of cars and material occurred during the time that working conditions were best, which meant a serious loss in time and money. This alone warrants the early letting of contracts so that gravel and rock producing plants can be made ready and a portion of the materials produced, shipped. and stock-piled. Doing so would result in reducing the cost of material, through more efficient and continuous production, and would avoid congestion and shortage of shipping facilities with its attendant expensive delays and inconvenience on the work.

### Advantageous to Hold Organizations Through Winter

In the seasonal operation of road construction contracting it is necessary to lay off most of the employees for several months of the year. The uncertainty of the following season's work makes it unwise to hold these men, but if the work were let in the fall or winter, contractors would be able to hold their best men in line for the following year and to organize their main personnel during the winter and early spring. All contractors have had the experience of developing an organization of reliable and efficient men which they have been unable to hold together from year to year because of the uncertainty of work and have found when the lettings come on in the early summer that these men have been forced to seek other employment during the idle months and are not available when needed. The process is repeated every year and is costly to the contractor and detrimental to the men, who, if given continuous work with the same organization, would become more proficient in their individual lines, thereby increasing the earning capacity of themselves and their employers. This can be accomplished if plans for the next season's work are formulated well in advance of the construction.

### Miscellaneous Important Details

In addition to the selection of new equipment to fit the work, the preparation of necessary materials, and engaging the nucleus of the construction organization, all of which can be facilitated by winter letting of contracts, there are a number of things which the contractor must do after obtaining the work, and which can be done to advantage well in advance of the actual construction. Camp sites must be secured and camp buildings prepared; sidings and storage facilities when necessary must be arranged for; equipment must be transported to the work and set up; stock must be selected, and feed and other supplies located and arranged for. Such work can all be done before the working season.

#### Fall and Winter Lettings Help Every One

Highway officials will generally agree that the economies herein stated can be effected by fall or winter letting of work, and those having larger programs go further, and say that early lettings make for more efficiency in the administration of their departments. It gives them the opportunity to provide for inspection and selection of materials during the winter and spring, and to organize their engineering forces early, enabling the selection of the most suitable men for resident engineers for the various classes of work to be done. It is admitted also that no matter how good the highway organization may be there are always items of preliminary work, such as right-of-way easements, plan revisions, etc., which are still left to be done after contracts are awarded.

### Contractors Should See Sites Before Snow Flies

In the extreme northern states where the ground is covered with snow during most of the winter time, the work should, if possible, be let in the fall, or if it is not suitable to have the lettings at that time of year, the highway department should outline the program of construction on which awards are to be made during the winter, early enough in the fall so that contractors or prospective bidders may have an opportunity to go over the ground to determine physical conditions before snow interferes.

It would be useless to attempt an analysis of the cost saving that might be made by advancing the time of road lettings, for this is one of those intangible things which cannot be estimated in dollars; but, in the light of sixteen years of experience in charge of work on "both sides of the fence," I have no hesitancy in saying that, in the territory affected by cold weather, the letting of road contracts in the fall and winter instead of in spring and summer would result in much greater efficiency and economy.

ACKNOWLEDGMENT.—From a paper read before the American Road Builders' Association, at Chicago.

# Management—The Contractor's Fundamental

By James S. Frear

tion that so often follows the stating of some business problem that has been used as a topic of conversation. The unconscious expression of one of the fundamental factors of any business, but particularly of the contracting business. I say "particularly," because of one fact: the contractor deals more exclusively with the personalities of labor than does any other business or profession. Contracting is primarily a matter of labor and materials, with labor appearing in the major relation.

With all the other forms of business which the world knows, contracting has also seen the gradual changes of condition which have come upon us. The very capabilities of the craftsmen employed have undergone great changes within the past few years. These things have meant an adjustment upon the part of the employer; the solving of a problem in management. We have had to change with them; else we should have been proved as unyielding as the man who denies that anything has changed or advanced.

Much as we may have pulled back on the traces, there has been that gradual advance which is the course of all industry. It continues, not because of what we do, but in spite of it. Such a condition of affairs leads to a consideration of what changes the future is going to thrust upon us. If we think clearly, then we shall be in a position to guide through these changes. If we ignore the changes that have already taken place, then we shall awaken to find another hand guiding the bark of progress.

Under our existent economic condition there is a constant apparent war between capital and labor—a resultant of a gross misunderstanding of the relations of one to the other; a lack of knowledge on the part of the man who invests his dollar in place of his labor—or the one who invests labor in place of cash. Both have rather misunderstood each other's relation; and it has been the binding link of management which has held them together, working toward the advancement of all of society.

Regardless of where we are leading, or of what we are to meet and overcome within the next decade, the storm center around which all of the battle will be waged will be management. If this be good, then it will tend to eliminate or reduce the intermittent troubles which will arise. If it be bad—and we must acknowledge that some will be—it will attempt to stifle rather than to settle equably such disputes as will inevitably arise. The guiding of the economic trend is solely in the hands of those who administer the service known as management.

Forgetting the past, which has been too greatly concerned with smoothing over immediate difficulties instead of finding the causes and effecting a correction, we must embark upon a newer administration of this factor. Instead of continuing to talk and think upon the partnership theory, which has been the outcome of this condition, there needs to be a reorganization of the business of contracting that is in accord with the new forces which are making themselves felt. These influences are along the lines of sound economic laws and the principles of effective productivity. The greatest production possible from the laborer; the greatest possible return upon invested capital; the greatest reward to the laborer. These are effective factors of management which will lead into the consideration of more intricate problems connected with the advance of industry.

We are laboring under a system that is wasteful in every particular, and which has inefficiency as an inherent factor. A definite change must come and is coming. Management must make these changes if there is to be any justification for the foundations of the present system. If management fails, then the changes will come from other sources, and they may be surprising ones at that.

We have four existent party relations that are deeply concerned with the continuance of the present system, and in its gradual, but certain, advance. The general terms which have been most commonly applied to them are the investor, the manager, the worker, and the public. You will note that the obsolete terms of capital and labor have been disregarded. The investor may be the management; but, whether this be true or not, the

management must be above any consideration of property rights if he is to exert the proper managerial function. The public, in the aggregate, is the investor, manager, and worker. Their copartnership has ever been existent, but has been ignored in the efforts of each to gain an advantage of the other.

Contracting, more frequently than any other business, is governed by a single man who is also the controlling owner. Through this fact he has to exert the influences of both ownership and management. Such a condition places upon the management of a contracting business more of a determining nature than is usual in other lines. With so much more hinging upon the factor of management, there is the greatest possibility that it may not function in as efficient a manner as where otherwise applied.

In management is vested the power and intelligence to bring all parties together for the endurance of our system; this with the idea of producing the maximum output in the minimum time and with the minimum of material outlay. To this fundamental is also given the power to return to investor, management, and worker alike a reward in accordance with the true value of each. This is at present hindered through the fixing of both labor return and output by forces entirely beyond the management control. It also means that management must return to the fundamental economic laws for its governing theories.

As at present constituted there is no system which fixes a definite and common unit of measurement whereby the effort and return of labor can be gaged. Such a condition is essential to the effecting of any form of permanency to the business to which we are devoting so much of our lives. Rendering a service which is so needed, we have been placed between the upper and nether millstones of materials and labor; grinding ourselves in unnameable ways, there is full need of some method whereby we may effect a change.

The wastes must be eliminated through effective management in order that the public's burden be reduced. A plan of measurement which will permit increased efficiency must be established. If management carries this idea to its ultimate conclusion, the time will come when the same unit of labor will attain the same unit cost in every locality. This is fundamentally sound. A yard or a pound has the same length or weight, whether it be in Portland in Maine or Oregon. A horse-power is the same in Chicago as it is in New Orleans. These units have been standardized.

Those of labor output and unit return could be established with equal facility if we were to drop the fallacy of the "human element."

I once managed a large office where the stenographers received their letters through phonographic cylinders. About so much work was produced every day. A management survey revealed the fact that one typist, considered the most efficient, was the lowest in point of hourly production. Several types of standardization were attempted, and the unit eventually established was based wholly upon typed lines. No word was given the workers of the changed type of managerial function, but the wage scales slowly adjusted themselves to the new basis, the producers being given increases, the others remaining stationary. The human element was reduced to a m'nimum, the stated output being the real and efficient basis determined as indicative of labor value.

That, in a measure, has been tried in the contracting industry as well. Here, the time standard is the really efficient and workable one. What is desired is eight hours of work for eight hours' pay. Such a standardized productivity means that we will have a basis upon which to gage the costs of the work which is to be done. The managerial function is to see that every worker is so placed that he is able to produce work of a standard quantity and quality. This means the effectual elimination of waste hours. It means an arrangement of the work in such a manner that delays are eliminated. It means the elimination of such a condition as was noted on a job not long ago; a large floor was being laid and of six carpenters working, two were always idle; not always the same two, but always the same number. Management was at fault in not seeing that each man produced while on the job, instead of paying him for "rest periods"-and the public forced to pay the bill while muttering about "high building costs."

More is dependent upon efficiency of management than upon efficiency of labor. If management fails to demand that labor make a standard return, then the old system holds sway, and one member of the relation is again seeking an advantage of all of the others. If there is to be a change in condition, it must certainly be a change in management itself. Our only manner of justifying ourselves for being placed in administration of the managerial function is to so administer it that there will be a fixed and standard return based upon an established unit. This is a certain result of good management.

# Conveyors Speed Up Road Building in Ohio

River Gravel Handled by Stiff-Leg Crane and Conveyor System

By George F. Paul

BOTH permanent and portable conveyors are being used to good advantage in handling tons of gravel taken from the bed of the Ohio River for use in surfacing and maintaining roads in southern Ohio. The gravel is brought in from the river by barges and unloaded by a stiff-leg crane on a barge. The highway officials designate where the gravel is to be stored, and it is carried to these places by means of a long permanent conveyor and two Barber-Greene portable conveyors.

The clamshell bucket operated by the stiffleg crane takes the gravel from the barge and stored in one pile with only one set-up of conveying equipment. When the outside storage pile is completed, the 60-foot conveyor is moved back a few feet and another semicircular pile is built, and the slack in the discharge end of the permanent conveyor and the hopper end of the 60-foot conveyor is made up by adjusting the 45-foot conveyor to discharge again into the hopper of the 60-foot conveyor.

When the gravel in one section of the river is exhausted and moving time comes again the conveyors are knocked down, loaded on barges, and moved again along with the





EQUIPMENT FOR HANDLING GRAVEL FROM RIVER BARGE TO STORAGE PILE
At left is shown complete layout with the exceptin of the second portable conveyor. At right, end of 200-foot
stationary conveyor with two portable conveyors shown rigragged in background

loads it into a large receiving hopper, set up on the river bank over the lower end of the 200-foot permanent conveyor. Sometimes only 150 feet of the permanent conveyor is used, this depending on the distance that the material is to be carried from the river edge. From the hopper the gravel is spread uniformly by means of a regulating gate under the permanent conveyor. The permanent conveyor discharges onto a 24-inch x 45-foot portable conveyor, which in turn discharges onto a 24inch x 60-foot portable belt conveyor. These portable machines are equipped with trucks having swivel wheels, so that the conveyors can be moved in semicircles about their hoppers. Thus a semicircular pile can be built up instead of the usual cone-shaped pile. With the two portables, the material can all be

dredging equipment.

The 200-foot conveyor ordinarily would be equipped with a 5-ply belt and 1/6-inch rubber covering on the carrying surface. Here it was desirable to have the belt as light as possible, because it had to be rolled up quite often and set up again, so a 4-ply belt with a 1/16-inch rubber cover is used. Power is furnished by a gasoline engine. On the 200-foot conveyor a 4-cylinder, 38-horsepower Hercules engine is used, and on each portable a Buda WTU 28-horsepower 4-cylinder engine is installed. H. A. Carpenter of Marietta, Ohio, gravel contractor, reports that the conveyors are able to take care of the maximum capacity of the clamshell, and with the entire outfit working steadily he has been able to unload and store 8 barges of gravel in 8 hours.

# Efficient Insurance Against Unreliability

By G. Szmak

Managing Engineer, Universal Engineering Company, Bridgeport, Conn.

HE query "What is the matter with the construction industry?" is being asked with such rapidly increasing frequency that it should no longer be overlooked as idle talk. It may be said that the trouble is nothing more than that which overtakes every industry in its progress, namely, the need of conforming to surrounding conditions during every particular cycle of its existence.

8. Requesting bids with view to reducing the cost of high-grade materials and workmanship. Wasteful competitions of architects, contractors and dealers wthout fees.

The expense of preparing information for esti-mates by 100 or more contractors, subcon-tractors and dealers, when reliable informa-tion can be secured from 10 to 25 sources, sufficient to complete any estimate.

 Preparation of estimates known to be inaccurate in advance through intentional laxity in in-terpretation of plans and specifications, survey in advance through intentional laxity in in-terpretation of plans and specifications, survey of quantities, clerical errors, etc., in order to receive consideration or win a job. 12. Preparation of estimates in many

instances with numerous alter-nates which expert knowledge of costs or even reasoning and costs or even reasoning judgment would be sufficie ent know in advance as greatly be-yond appropriation or expected

No industry is any better than the lowest standard of its participants-help elevate.

#### The Line of Imaginary Least Resistance

The most popular cure-all used to-day against unreliability is surety bonding. This reminds me very much of certain persons who are quite willing to subscribe to any church, it matters not which one, to gain their salvation, although they have not the least inclination for effort which would put them in contact with the great universal spirit and thereby merit happiness on earth. This, of course, only proves man's greatest failing-his inclination to follow the line of imaginary least resistance. We avoid all effort of thinking, courage, and action, but are quite willing to pay the price, no matter how dear, to any one who will shoulder the responsibilities of our neglect. We all recognize this great failing at some time or other and also the relatively high prices that are paid, but before we do, we have to be pushed and kicked into the line of straight thinking.

### Evil Effects of Unreliability

Does surety bonding eliminate any of the following evil effects of unreliability?

- - Consideration of price first.

    Bids at apparent net cost price but really skin prices.
  - Award of work to Class "C" bidder, even though qualifications are of a low standard
  - Competitive bidding on quantities and qualities instead of prices for specific items.
     The foolishly low bidder and also the safety first hidder.
  - 6. Subcontractors' bids based largely upon guess-work with a large factor of safety added be-cause of inability or unwillingness to figure quantities with care, especially without recompense and mostly not even a possible chance of award.
  - 7. Unnecessary competition beyond reasonable

- 13. The
- The expense of surveying and estimating on speculative projects without remuneration.

  Lass "C" service in competition against Class Class "C"
- 1. Disputes with every branch of the industry due to misunderstandings and unfair advantages caused by the interpretation of quality and quantity in materials and workmanship. Clerical errors in surveys and estimates.

  - Errors in plans and specifications. Wasteful duplication in quantity surveying and estimating.
  - Inconveniences and delays after work is in progresa, due to uncorrected errors and misun-derstanding of plans and specifications.
  - Incompetence generally.
    Unnecessary plans and wasteful stock specifica-
  - tions. Incomplete plans and indefinite specifications unnecessary re-designs and aban-Numerous
  - doned projects.

    Loss of time to the architect or engineer explaining doubtful items in plans and specifica-
  - 11. Insufficient time allowed for estimating and then further extensions in time allowed after Insufficient time allowed for estimating and then further extensions in time allowed after survey has already been rushed.
     Removal of constructed work due to faulty plans and specifications.
     Indistinct or unreadable workmanship on plans
- and specifications. Wastes due to errors in surveys and estimates.
- Uncertainty of real costs until work is actually completed because the bids of others are with-held and outside surveys and estimates are and
  - need and outside surveys and estimates are not available.

    Costs of projects in progress far in excess of original estimates because of no accurate prec-cedent knowledge of what the real final cost should be, because of inability to prepare estimates, or because of loose systems and unnecessary waste.
  - 3. The practice of issuing detail drawings after the award of work without any precedent informa-tion of their exact natures.
  - Failure to interpret plans and specifications.
     Inaccurate lists of quantities and information which heretofore have been used, gathered from all sources, for competitive bids.
     The purchase of unwarranted materials because of inaccurate survey.

  - 7. Overlapping and duplication of subcontract specifications and prices.
  - The use of unscientific trade rules in measur-
  - ing quantities and estimating.

    9. Clauses of specifications shifting responsibility

in structural methods and qualities of materials and workmanship.

Careless and loose systems used in quantity surveying, and guesswork in estimating.

Unreliable and unethical bonding.

Bribes and graft.

Ronding as an indication of fitness to execute

Bonding as an indication of fitness to execute work.

(e) 1. Contractors' and dealers' contingency funds for indefinite and unforeseen items.

(f) 1. Contractors' and dealers' excessive charges for extras due to the original low bid.
2. Unnecessary and unreasonable demands and claims for extras by all parties to this contract which create overcharges.
3. Profit consideration first—not pride of good

work.

 Furnishing bids so that the bid of the fa-vored contractor may be checked up. (g)

Unreliable low bids. Unwarranted bankruptcies.

Political considerations and influences entering into award of contracts for various reasons picked interests, low first cost, graft, votes, impression of public, etc.

Failures in business wrought by unsound or

5. gambling practices.

Favoritism.

Law-suits.

9.

Law-suits.

Bidding on the assumption that inferior materials and workmanship will be allowed.

Inferior materials and workmanship to cover losses due to faulty estimating.

Recall of plans and specifications for the purpose of manipulation, thereby rejecting bids after the figures of proposals are known to various sources.

various sources. ale of inferior materials and products not specified, at reduced cost, in order to gain

Undesirable obligations. the unsound business practice of assuming in-definite obligations without definite plans, specifications and other positively known requirements.

The inconsistent and psychologically bad prac-

tice of interested parties to the contract pre-paring the quantity survey.

Unknown qualities and quantities demanded or executed at the expense of the contractor or

the buyer. Unsatisfactory Unsatisfactory relationships between owner, constructor and architect or engineer.

Overcrowding the industry with unreliable ser-

vices in every branch. Cutthroat systems by which the constructor and

owner lose alike, one in reputation and the 19.

owner lose allike, one in reputation and the other in service.

Shopping of bids by general contractors and underbidding by subcontractors.

Trickery in the opening of bids.

Unreliability and irresponsibility generally.

Clever architects, engineers, and buyers, who delight themselves at the expense of the bidder; whose estimates are considered very reasonable and oftentimes too much so.

#### Disastrous Results of Unreliability

Does surety bonding protect against any of the following disastrous results?

(h) 1. Evil effects of structural or financial failures and degenerated practices upon the entire in-dustry generally.

Bad effects of structural or financial failure of the constructor upon the architect or engineer.

the constructor upon the architect or engineer.

3. Sad consequences of structural or financial failure upon the constructor.

4. Loss of life and money due to structural failure of materials and workmanship.

5. Delays, embarrassment, and financial loss to the owner caused by the structural of financial failure of the constructor.

6. Loss in reputation and business to the industry overally on account of structural and financial failure of the constructor.

generally on account of structural and finan-cial failures and degenerated practices before the public.

Is not the cost of these failures, to the in-

dustry and its clientele, greater with surety bonding than without?

### **Provisions Against Unreliability**

Does surety bonding provide the owner, architect or engineer, builder and the industry in general with any of the following preventives against unreliability?

1. Positive accounting of work in progress and its

cost.

Cost.

A merit award of contracts.

Lowest hid consistent with specific instruments of purchase for any project. 3.

Prompt bids.

Uniform basis for the measurement of cubage of structure. Elimination of valueless competitions of all 6.

kinds.

kinds.

A real competition of price and assurance of real value to the buyer and seller.

Reduction in construction costs from 1 to 20 per cent or more.

Improved labor conditions owing to stabilized business because of a more open dealing between the public and the industry.

Confidence in low bid.

Detailed uniform classification for an accurate distribution and analysis of cost records and cost control supervision.

Absolute check upon plans and specifications,

Absolute check upon plans and specifications, contractor and subcontractors.

Greater number of reliable contractors and less of the other kind. 12.

13

14. 16.

of the other kind.
Cooperation and harmony between all parties.
Fair for unfair competition, or ethics for greed.
Uniform basis for competition in quantities and qualities of material and workmanship.
Greater public confidence in the entire construction industry.
Guaranteed fair costs to the buyer and increased profits in every branch.
More congenial and buman working conditions for quantity surveyors and estimators.
Open and fair dealing in every branch of the industry, including the receiving of bids.
Recorded data for public or private valuation and advance information for tentative costs without new expense for survey and appraisals. praisals.

praisas.
Increased efficiency in design, costs, and man-agement, climinating avoidable extras.
Fair remuneration for work without over-charged extras to insure ample profit.

Correction and adjustment of errors in advance in plans, specifications and documents.

correction and adjustment of errors in advance in plans, specifications and documents. Efficiency for waste. Reduce fluctuations in construction activities. Elimination of contingency funds for unfore-seen and indefinite items.

seen and indefinite items.

More uniform acquired labor unit factors.

Facilities for relieving the architect or engineers of much detail work involved in preparation and receiving of bids.

Elimination of unnecessary non-creative guarantees.

antees.

antees. Honesty for dishonesty. Uniform material indexes or keys showing ma-terials in section and elevation of plans. Detailed information not given on plans and 33.

34. specifications Detailed definite information for estimating,

structural analysis, ordering materials, re-visions of cost, auditing, progress reports, etc Better interpretations of plans and specifications

by bidders

rerpetual basic information for determination of fair costs in every branch of the industry. Insuiration for better workmanship due to the elimination of risks.

Correct Innovaled.

climination of risks.

Correct knowledge and fair representation of general conditions, temporary utilities, overhead and profit.

Uniform physical member classification.

Uniform measurement of material and labor operations. Correct

Uniform

41. quantities.
42. Permanent good business methods for unsound ones and gamble. Quantity Survey Defined

Quantity survey is the science of measurement and tabulation. When applied to

the physical members of a structure, it is

expressed in uniform units of measure-

ment with an analysis and detailed accounting of its requisite material and

labor applications.

Decrease contractors' and dealers' estimating overhead, by at least 85 per cent. Better opportunity for competent buyers and

Better sellers. Opportunity for changes in design and manage-45.

ment of economic value.

Specific instruments of purchase.

T. Uniform and sound business practices in all branches of the industry.

Pride of good workmanship instead of out-

Pride of good workmanship instead of out-rages—inflated profits. Higher standard of progress in every branch of

the industry qualifications in bidders, basis of bidding, and judging bids. Qualifications of merit for real fitness to execute work instead of bought influence.

Accurate quantities which make for economical yet safe bids.

53. An accurate quantity survey with the plans and specifications, which saves in the cost of construction.

defective and wasted effort in plans, specifications, surveys, estimates, and ction.

55. Two-thirds reduction in the preparation of

specifications.

One-third reduction in the preparation of plans.

Proper remuneration for skill, speed, and efficiency, including more work.

Definitely established responsibility for work executed by every branch of industry.

Absolutely full

58. Definitely

59. remunera tion for work done. for all

60. Recognition of quality materials and work manship every branch of the industry.

the industry.

61. Positive remuneration for estimating other than the wastefully increased item included in overhead man agement costs

-an indirect burden to the buyer.

Constructive solution for existing evil condi-Accurate survey records for preliminary figures 63.

Stabilization of costs and increased fair profits.

Stabilization of costs and increased fair produc-More time for supervision due to the decrease in time required for estimating by contractors. Uniform structural type classification. Sufficient time for the preparation of surveys

67. and estimates.

and estimates.

Saving in construction time by elimination of errors and having complete schedules to start with at the beginning of work, by eliminating revisions of plans and specifications, estimating

and in ordering of materials.

Award of work to the most competent in design, costs and management. 69. 70.

Elimination of waste generally, due to unre-Itability.

71. Non-partial witness to arbitration on the interpretation of plans and specifications.

72. More uniform acquired material unit constants.

#### What Real Service Is Performed by Surety Bonding?

Having thoroughly analyzed the statements of what surety bonding does not do, we will ask, "What, then, is the service performed by surety bonding?" Surety bonding is a noncreative service which assumes the burden of responsibility for our neglect to furnish complete and honest service to our clients. The rates charged for this service of guarantee, high as they may appear, are in fact very reasonable considering the great risks involved.

especially at a time of keen competition and high cost of production. These rates will, no doubt, be increased in proportion as the demand to supply such services increases and as laxity also creeps into this business.

#### Quantity Survey

Quantity survey is a creative service of first order and not a fiat or cure-all without effort. It is built upon basic principles, and when properly administered it will provide integrity by eliminating the causes, effects, and disastrous results from unreliability with a great direct and indirect saving in money, time, wasted effort, and worry of the client, buyer or owner and the industry in general. I am ready to explain or prove any statement made in favor of quantity surveys for the slight effort of a request, and in friendship challenge the opposing reactionaries to make

public a like list of benefits accruing from or in favor of the present gambling system of bidding due to unreliable and unethical practices. Again, some one will say, we have already tried quantity surveys without the least

benefit and probably more to detriment than anything else. For their information I say, the quantity survey has not been properly applied in connection with construction work and almost nowhere to building construction in this country today. I know nothing of its application in other countries. Our problems of its application are no doubt different, although the principal service is universally the same-work. I do know that quantity surveyors throughout this country are working very hard to introduce this very valuable service in every way possible, battling ignorance and stubbornness, all without the immediately desired improved results, simply because not one branch of the industry has the moral courage to cooperate for the benefit of the whole in supporting the quantity survey system of bidding. Yet quantity surveys are now available in every part of the United States.

Public estimating services and trade association quantity bureaus should not be confused with the professional quantity survey service or system of bidding. Public estimators and trade bureaus afford certain benefits -mostly economical-to contractors alone

under the existing conditions. Their work allows no time to improve methods nor to benefit the industry as a whole. Therefore, it is only a means of prolonging unsound business practices outside of the contractors' own organization. That such practices are in use for the ultimate breakdown of the present unethical system of bidding is greatly due to the lack of cooperation in the support of sound business practices by those who are in a position to promote scientific methods but fail to do so. This refers particularly to architects and engineers who should be acquainted with the most efficient and economical practices in order to render the highest degree of service to the client. As a result of this uncertainty and lack of proper application, every branch of the industry continues to reap the evil consequences of unre-

liability. Those who have bought quantity surveys in some form or another for curiosity are merely trying to use a first-

class modern cylinder-lock key in an oldfashioned padlock. Failing to enter into its merits, they hasten to condemn the service as useless or worse without due thought of proper application. No structure can stand without proper foundation. This is also true of the quantity survey, which itself is the foundation of scientific bidding. The one and only proper application is to use it as the basis or foundation for competitive bids and the awarding of contracts. It will make wasteful guarantees unnecessary, because it is the most efficient insurance policy for the client against the waste of unreliability, and for the industry in general against disrepute and degeneration with their disastrous results.

Quantity survey is not an excess service improvised for the benefit of any single individual or group of individuals. It is absolutely necessary creative work done on every job, no matter how big or small. Whether this service is obtained by the contractor for the preparation of his individual estimate or secured from a professional quantity surveyor for a group of estimates, it matters not. All inefficiencies in methods and duplication of effort beyond securing a single accurate survey are an absolute waste and a burden to the entire industry and indirectly to its clientele. Quantity survey is not an experiment. It has always been in use by architects, engineers, contractors, in manufacturing, on farms, in stores and, in fact, by every one. It is the same principle the majority of us use even in the purchase of one pound of sugar or one

pair of shoes. We do not expect to receive two pounds of sugar for the price of one nor a pair of high-grade leather shoes for the price of one made of inferior leather without paying proportionately for quantity, quality, and the corresponding workmanship or service in price. Yet this is what the majority of people expect to receive in and from the construction industry. Today a great deal of trouble and expense is gone to in the preparing of elaborate, incomplete, and indefinite plans and unspecific specifications, stating some structural dimensions, some member sizes, some materials, some qualities required. and some indication of details but no quantities of anything and in a large percentage of cases nothing much of anything. If it is a question of trying to get a bargain, let me say, "There is no such animal." The more

If we have no faith in better methods or men, it is useless for us to expect them.

> unreliable the buyer and seller, the more apparent is the willingness of each to transact business upon a loose basis. Some because they are ignorant of basic principles and others wilfully to avoid responsibility, effort, and expense without remuneration, prefer to let the other man do it and will not go to the trouble of acquainting the client with the real facts or else do not know them themselves.

### Construction Economies

Economy must start with the client or purchaser, who eventually pays for all the unfair competition and inefficient production. should certainly learn the cause responsible for waste. Do you wonder why construction costs are so high? The following tabulation shows what portion of the construction dollar is spent in absolute waste, even before any actual creative work is started:

- (a) Valueless competitions (various
- plans, specifications, surveys, estimates, and construction...

  (c) Inefficiency or avoidable extras due to lack of knowledge in design, costs, and manage-
- ment (d) Non-creative guarantees (not ininsurance)
- Contingency funds (for unfore-seen and indefinite items)...
- seen and indefinite items)...

  Overcharged extras (to insure ample profit) .........

  Wastes due to all other effects of unreliability, exclusive of above items)
- 3 cents
- 5 cents
- 23/2 cents 2 cents
- 1 cent
- 3/2-cent

6 cents or more 20 cents or more

These figures may look unbelievable at first glance, but they can be easily verified by taking the classified effects of unreliability and exposing them to your own experienced judgment. Then you will find the figures are rather conservative. The elimination of this great waste lies in the education of the client or buyer. Architects and engineers who are eager and willing to advance the construction industry to a higher plane of progress will do their share. Many are now suggesting quantity surveys only to have the client balk at the additional cost involved. The client pays many times over the cost of a quantity survey for items of absolute waste which are not brought to his attention and do not otherwise occur to him. When a client realizes the value of quantity surveys, then construction costs will drop and the industry will be benefited.

### Efficient Management in Purchase, Production, and Sale

Architects and engineers should not furnish instruments of purchase without a definite and complete plan with specific instructions and a survey expressing full intentions of purchase, in structural dimensions, members in detail showing sizes, types, quality and quantity of materials, and also the quality of workmanship, and, above all, should not enter into petty schemes in order to win commissions for which there is always a price to be paid, unjust to some one.

Contractors should not enter into competi-

tion with others or individually submit bids where specific instruments of purchase are not assured or where the handling of the bid is not done in a fool-proof manner. Besides these, there are sufficient other ethical don'ts which are directly under the contractor's control to be taken care of.

The client, buyer, or owner should not request or accept any bids unless the treatment expected from the seller is the same that is provided by the buyer. How else may we expect fair dealing or satisfactory exchange? It should be seen to that the client or his representative provides instruments of purchase that warrant fair dealing. Whether these measures are adopted today or years hence, cannot eliminate the fact that they will have to be adopted if we really want to achieve the responsibility and progress that the industry is urgently in need of in its transactions. In every field of endeavor man seeks and uses the most efficient available means of economical production. Why not use the most efficient instruments, quantity surveys, in the awarding of our construction contracts? Architects, engineers, estimators, contractors, builders, subcontractors, bankers, appraisers, dealers, realtors, tax officials, manufacturers, etc., who quickly appreciate the possibilities and benefits of professional quantity surveys will reap soonest the rewards of this betterment. The purchaser will soon enough realize the economic benefits and the need of demanding quantity surveys as the most efficient basis for any purchase in order to revive sound business practices.

### Sweet Service

E are in receipt of the following yarn from Charles F. Ball, Chain Belt Company, Milwaukee, Wis., who claims that he has been cherishing it for ten years. He states that the Holt Manufacturing Company, of Stockton, Calif., now the Caterpillar Tractor Company, once sent a service man from their Spokane office to fix up a Caterpillar operating in Canada on which

the only report received was that the engine was "all stuck up." The service man came back with this solution: A 5-gallon can of cylinder oil had got mixed in transit with a 5-gallon can of maple syrup, and the engine undeniably was "all stuck up," with burned maple syrup. We wonder how the cylinder oil went with the pancakes in some genteel home or construction camp.

### Geo. F. Smith Company Incorporates

THE Geo. F. Smith Company, Franklin and Channing Avenues, St. Louis, Mo., has recently incorporated. The capital stock is \$300,000 and is fully paid in. The officers of the new corporation are Geo. F. Smith, President; Edw. P. Rausch, Vice-President; Eldon M. Farnum, Vice-President; F. L. Smith, Secretary, and R. LeBrun, Treasurer. The new corporation suc-

ceeds the former Geo. F. Smith Company which has been operated by Geo. F. Smith as an individual since 1909. Mr. Rausch and Mr. Farnum have been with the Geo. F. Smith Company for thirteen years and eight years respectively, and their many friends will be glad to know that they are now officers of and stockholders in the new corporation.

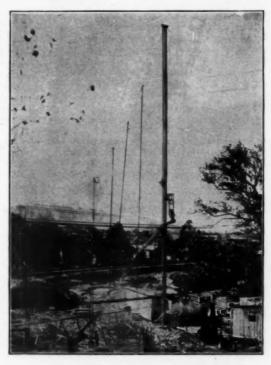
# Modern Warehouse Under Construction in Charleston, W. Va.

Rust Engineering Company, Pittsburgh, Building New Modern Plant for Valley Fruit Company By W. L. Stanley

THREE-STORY reinforced concrete and brick wholesale produce refrigerator and storage warehouse is being built by the Rust Engineering Company, Pittsburgh, Pa., at Charleston, W. Va., for the Valley Fruit Company, R. R. Delaney, President. The construction work is under the supervision of R. R. Cutler for the Rust Engineering Company, and Frank Coleman is job superintendent.

The building will be 180 feet long and 65 feet wide. It is being erected on one of the main streets of Charleston and will afford ample truck-loading space. It runs back to a siding which is cut in from the New York Central Railroad and over which the Chesapeake and Ohio Railroad transfers Charleston shipments from across the river. Also, the Baltimore and Ohio transfers a short distance for its shipments. This building is so situated that it has three railroads which cover the four points of direction in the southern part of West Virginia.

The accompanying illustration, which shows the pouring of the footings shows a 120-foot Insley steel hoist plant with 14-cubic-foot buckets and mast and Insley chute, as well as a 7-S Smith non-tilting drum mixer with a 2-cylinder LeRoi engine as the power unit. There is also a Nagle 40-horsepower boiler is sawed to sizes by a Beach No. 13 rolling-



POURING CONCRETE FOR THE NEW PRODUCE WAREHOUSE AT CHARLESTON, W. VA.

supplying steam to a large mixer. The lumber top table operated by a 2-cylinder LeRoi engine as the power unit.

### San Francisco Accident Brings New Excavation Regulations

OUR men lost their lives when the east wall of a building on Mission Street, San Francisco, collapsed, falling eastwardly into an excavated lot adjacent to the building. These men were employed installing foundation footing forms in the excavated lot.

From the report of the construction engineer of the California Industrial Accident Commission who investigated this accident, it was apparent that an attempt was made by the owner of the collapsed building in good faith and in compliance with the city ordinance to obey the orders of the Industrial Accident Commission and the Building Ordinance of the city of San Francisco by underpinning the walls of his building. However, the construction engineer found that the method of underpinning some 15 feet of sandbank with a 21-inch brick wall was poor engineering design. A standard practice is to design a retaining wall so that the width will be about 35 per cent of the height. In the present instance this ratio would call for a retaining wall about

5 feet in thickness, whereas the underpinning designed by the owner of the collapsed building was

only 21 inches in thickness.

The only provision of the Building Ordinance of the city of San Francisco which was being administered at the time by the Building Inspector of the Department of Public Works and which might be construed as covering this hazard, reads as follows:

"A wall sustaining pressure of earth shall be designed in accordance with approved formula."

Order No. 1109 of the General Construction Safety Orders of the Industrial Accident Commission of the state of California, reads as follows:

"(a) All excavation shall be guarded by shoring and bracing or underpinning, or otherwise retained as may be necessary to prevent the sides from caving in."

After a careful study of the accident, together with a recent accident in San Francisco of a similar nature, and in view of the fact that the nature of the soil in some localities in the state of California makes for extremely hazardous excavation conditions, the Commission concluded that

neither its own safety orders, heretofore considered adequate by the Commission's engineers and other prominent authorities, nor the building ordinances of the city of San Francisco and other cities of the state, were sufficiently specific to assure a prevention of the recurrence of accidents of this kind.

The Commission therefore immediately proceeded to the extension of its general construction safety orders in such a manner as to set up more specific requirements covering excavation work of the character under discussion, having full confidence that the extended orders and their proper enforcement will save the lives of workmen and incidentally protect the property of its citizens. Committee hearings have been held in both Los Angeles and San Francisco, and the reports of the Committees will soon be submitted to public hearings. When the extended orders shall have been finally promulgated by the Commission, they will constitute standard requirements for the entire state and will also be under the provisions of Section 46 of the Workmen's Compensation Insurance and Safety Act, the minimum requirements for all municipalities making regulations upon the subject.

# No Changes in Paving Brick Variety

Increase in Use of Thin Bricks Insures Early Recognition as Standard Variety

THE Standing Committee on Paving Brick Simplification, functioning with the U. S. Department of Commerce, held its annual meeting in Washington the first of April. As a result of its deliberations, no changes were made in the present list of four recognized varieties. The survey of shipments in 1925 shows that of a total shipment representing 96 per cent of the tonnage capacity of the industry, of 353,600,000 brick, 74.2 per cent were in the four recognized varieties. Percentages for the individual sizes in 1924 and 1925 are shown in the following table:

SHIPMENTS OF RECOGNIZED VARIETIES OF PAVING BRICK IN PER CENT OF TOTAL SHIPMENTS

Plain wire-cut	1924	Cent-
3 x 4 x 81/2 inches	43.1	40.7
3½ x 4 x 8½ inches	11.0	5.5
3½ x 4 x 8½ inches	22.0	21.0
Wirecut lug (Dunn) 3½ x 4 x 8½ inches	6.0	7.0
Total	82.1	74.2

Increased Use of Thin Brick

The decline in the percentage of shipments of recognized varieties is due to the increased demand for thinner brick. The 2½ x 4 x 8½-inch plain wire-cut brick, which is not a recognized variety, showed percentages of shipments in 1923

of 2.7 per cent, in 1924 of 4.4 per cent, and in 1925 of 8.9 per cent.

Because of the evident tendency toward the use of thinner brick and because 21/2-inch brick has so far stood up well in the bric's road test now under way by the Bureau of Public Roads at the Arlington Experiment Station, the Committee gave careful consideration to the advisability of declaring the 21/2-inch brick a recognized variety. The Committee rules, however, provide that unless there are special reasons, a variety shall not be designated as "recognized" unless its shipments for three successive years have amounted to 5 per cent of the total. Lacking a unanimous vote which the Committee's rules also require, the proposal to recognize the 21/2-inch brick was lost. Because of the increased use of thinner brick, it is expected that the subject will come up again next year for discussion.

#### No Sizes Eliminated

The Committee's rules for eliminating a recognized variety require that the variety shall fall below 2½ per cent of shipments for three successive years. Since no variety came under this ruling and there were no special reasons for changes, no eliminations were made.

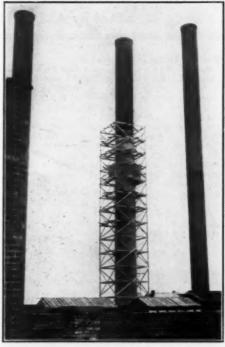
# Unique Construction Saves Steel Stack

By George F. Paul

OWER station No. 1, of the Public Service Company. is located at Waukegan, Ill. The boilers are served by three selfsupporting steel stacks 9 feet inside diameter, one being 200 feet high and two being 180 feet high. All the stacks rest on concrete foundations at the rear of the boilers. The central stack, 180 feet high, began to show signs of weakness from corrosion several years ago. Steel bands 5 feet apart were placed about it, about half-way between the roof and the top, and from these bands guywires were run to the two outside stacks and to the roof. The engineers decided that the stack was becoming dangerous and determined that serious attention must be given to the problem. To take the stack down and replace it would not only be expensive, but very undesirable from the operating standpoint, as it would necessitate shutting down one-third of the plant.

It was decided to conserve the stack by building around it a Guncrete stack, using the process originated and developed by the Cement Gun Construction Company, Chicago, Ill., which received the contract for the work. One of the stipulations was that there was to be no interruption whatever in the regular and continuous service of the stack during the progress of the work. A new reinforcing structure was designed, made of steel rods calculated to take all the stresses so that the new stack would not depend on the old stack for any of its support. This was anchored to the old foundation by means of the existing foundation bolts, which were extended by means of sleeve nuts and 11/2-inch rods. Added to this structure was a wire mesh fabric designed to distribute the stresses more evenly and to carry the green Guncrete until it was set.

Immediately next to the stack and inside of the reinforcing structure a layer of asbestos board was wrapped around the hot steel stack. This acted as a compressible sheathing so that contraction and expansion stresses due



THE GUNCRETE STACK TWO-THIRDS COMPLETED As the weather became colder and the wind grew higher, it was necessary to keep the structure encased in canvas most of the time. The guy-wires were left in place until the new structure had attained its strength

to the varying temperature of the steel stack might not be immediately communicated to the Guncrete stack, which would respond more slowly to the changes in temperature. Guncrete was then shot into place, the old stack being used as a form to shoot against. It was applied 8 inches thick at the bottom, tapering gradually to 4½ inches at the top. The concrete was a mixture of 3½ parts No. 2 torpedo sand and one part portland cement shot into place with cement guns at a pressure of 50 pounds per square inch, using a 14 x 12 single-stage air-compressor driven by a cohorsepower motor.

### WORKMEN DO NOT HAVE NINE LIVES

Only a cat, supposed to have nine lives, can afford to take a chance, insists W. H. Boyce of the National Safety Council. A good example is the best safety sermon, and a careful man is the best safety device.

### Legal Points for Contractors

These brief abstracts of court decisions in the contracting fields may aid you in avoiding legal difficulties. Local ordinances or state laws may alter the conditions in your community. If in doubt, consult your own lawyer

### Edited by A. L. H. Street Attorney-at-Law

Time for Filing Freight Claims

Standard forms of bills of lading provide that claims for loss or injury to freight must be made in writing to the initial or delivering carrier within six months after delivery, or, in case of non-delivery, within six months after lapse of a

reasonable time for delivery.

Interpreting this provision in the recent case of Davis vs. Oswald & Taube (149 Northeastern Reporter, 861), the Ohio Supreme Court decided that a claim was filed by the consignor of a shipment in time when it was presented within six months after claimant acquired knowledge that delivery was not made to the consignee, although more than six months after arrival of the shipment.

The Court declared that a common carrier is bound to notify the shipper within a reasonable time of its failure to make delivery to the consignee; and that the railway company's delay in giving such notice in this case excused the shipper's delay in filing claim, in the absence of any proof that, through other information, the shipper knew or should have known that there had been

non-delivery.

When a Wage Law Is Unconstitutional The United States Supreme Court has declared to be void an Oklahoma statute, declaring that "not less than the current rate of per diem wages in the locality where the work is performed shall be paid to laborers, workmen, . . . or other persons . . . employed by or on behalf of the . and laborers, workmen, mechanics, state. or other persons employed by contractors or subcontractors in the execution of any contract or contracts with the state, shall be deemed to be employed by or on behalf of the state." (Connally vs. General Construction Company, 46 Su-The Court said: preme Court Reporter, 126.)

"We are of opinion that this provision presents a double uncertainty, fatal to its validity as a criminal statute. In the first place, the words current rate of wages' do not denote a specific or definite sum, but minimum, maximum, and intermediate amounts, indeterminately, varying from time to time and dependent upon the class and kind of work done, the efficiency of the workmen,

"In the second place, additional obscurity is imparted to the statute by the use of the qualifying word 'locality.' Who can say, with any degree of accuracy, what areas constitute the locality where a given piece of work is being done?"

Contractor's Responsibility for Collapse Due to Defective Plan

Where a contractor for the construction of a bridge bound himself by an agreement to examine the site and the plans and specifications and to guarantee the work for four years against de-

fects of design, workmanship or materials, he could not avoid liability for collapse of the structure within that time on the ground that the design of the bridge was not suited to the location, held the Oklahoma Supreme Court in the late case of Topeka Bridge & Iron Company vs. Board of County Commissioners of Major County, 240 Pacific Reporter, 1043.

Interfering with Employment Relations

Workingmen have a legal right to strike in good faith as a means of inducing better terms of employment for themselves. But a strike merely to gratify malice or inflict injury is illegal. An employer of labor is entitled to enjoin individuals or a trades union from interfering with express contract rights of the employer under his hiringagreements with his employees, as to employment contracted for an unexpired definite term. But where employees are hired for indefinite periods, they being free to quit any time, it is not actionable to induce them to quit. (New York Supreme Court, Broome County; Vail-Ballou Press, Inc., vs. Casey. 212 New York Supplement, 113.)

Fundamental Rules Governing Formation of Construction Contracts

The following summarized rules of law laid down by the North Carolina Supreme Court in the recent case of Elliott Building Company vs. City of Greensboro, 130 Southeastern Reporter, 200, apply to proposals to do work for private parties as well as to bids for public work:

Unqualified acceptance, within a reasonable time, of a definite offer to perform construction work constitutes a mutually binding contract.

Delay in the acceptance of a bid permits withdrawal of the proposal before acceptance; but a purported withdrawal of a bid after its acceptance is ineffectual

The Court ruled against plaintiff's right to recover a deposit made under a bid which was found to have been accepted before attempt to withdraw it was made.

Subcontractor's Rights on Taking Over of Work

Craven was awarded a county road construction ontract. The agreement required performance to contract. the satisfaction of the County Engineer, whose decisions were to be conclusive. A subcontract was awarded to Davison, but the County Engineer A subcontract declared that the work done under the subcontract was unsatisfactory, and ordered that Craven take charge of the work. Davison sued Craven for damages for loss or profits which would have accrued had he been permitted to execute the subcontract. Holding that the determination made by the County Engineer, in good faith, that the work was not being satisfactorily done was final, the Texas Commission of Appeals decided (276 Southwestern Reporter, 193) that the suit could not be maintained.

Many of our customers, visiting our plant, have told us that it doesn't look difficult to build Hercules Engines.

Our way it isn't.

Because our design is (1) correct

our design is (2) simple our design is (3) economical

so that our manufacture is (1) correct

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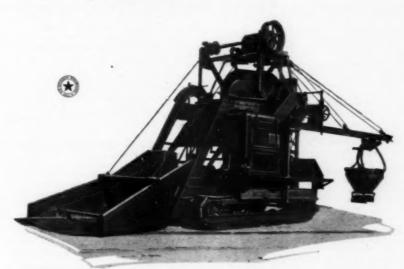
our manufacture is (3) economical

Therefore our engine is (1) correct

our engine is (2) simple

our engine is (3) economical

## HERCULES MOTORS CORPORATION CANTON, OHIO, U. S. A.



In the ramifications of the read-building, automotive, oil, contracting, quarrying and scores of kindred industries Hercules Engines and Power Units are proving worthy of their name by STAT-

# HERCULES ON THE JOB ENGINES

When Public Policy Makes Public Contract Void

A paving contract let by a Texas city was held to have been invalid if awarded on an understanding that members of the City Council should make inspection trips to other cities, at the expense of the successful bidder. Reaching this conclusion in the case of Meyers vs. Walker, 276 Southwestern Reporter, 305, the Texas Court of Civil Appeals said:

"If a public official directly or indirectly has a pecuniary interest in a contract, no matter how honest he may be, and although he may not be influenced by the interest, such a contract so made is violative of the spirit and letter of our law, and

is against public policy. .

"If it were to the interest of the city that this inspection be made, then the city should pay it and thus leave the officials without the least obligation and absolutely removed from any semblance of influence."

There was a sharp conflict in the evidence in this case as to whether or not there was an understanding that the successful, bidder would pay the

expenses of the trip.

It was decided that if such understanding existed, thereby invalidating the contract, the agreement could not be validated by newly elected officials taking the place of those in office when the contract was awarded. A void contract cannot be ratified.

Construction Company's Income Tax Returns

A corporation engaged in the business of road and street construction contracting, keeping its accounts on the basis of completed contracts and treating the total contract price as gross income in the year when the original construction work is finished, is not entitled to deduct therefrom a reserve for estimated expense of maintenance during the following years specified in the contract, in making its income tax returns. (Appeal of Chapin Construction Company, 3 United States Board of Tax Appeals Reports, 24.)

When Consignee of Materials Is Not

Liable for Demurrage

Construction materials shipped to defendant contractors were delayed in unloading, and the delivering railway company sought to enforce a claim for demurrage. Finding that the delay was caused by a mob for whose actions defendants were in no way responsible, the West Virginia Supreme Court of Appeals decided that demurrage was not collectible. (Chesapeake & Ohio Railway Company vs. Board, 130 Southeastern Reporter, 524.) The Court took occasion to state the broad legal principle on which its decision rests, as follows:

"Demurrage charges are assessed by operation of law, and are not the result of a contract between carrier and consignee. It is a well-established principle of law that, while an 'act of God,' unavoidable accident, or the stress of circumstance, may not excuse the non-performance of an obligation created by contract, they will excuse the non-performance of a duty imposed by law.

"The penalty for undue delay in unloading cars was imposed to promote the efficient service of railroads. It was designed to prod the slothful shipper and not to oppress one who is unable to perform by reason of a vis major" [superior

force].

The Court cites a case where a consignee was held to be free from liability for demurrage on account of delay in unloading caused by a storm.

**One-sided Contracts** 

One of the fundamental rules of law is that unless a contract binds both parties it binds neither; there must be mutuality of obligation. But a late decision of the Alabama Court of Appeals shows that the privileges of youth afford one of the exceptions to the rule. That Court holds (Cleveland vs. Towle, 106 Southern Reporter, 58) that the circumstance that a minor was legally free to have refused to enter upon employment contracted for, or to have terminated the employment any time, did not so far deprive the agreement of mutuality as to preclude the minor from recovering damages for the employer's refusal to permit commencement of work under the agreement.

The Court observed: "Contracts of infants for the performance of service are voidable merely at the election of the infant and not the other party."

When the Owner "Accepts" Work

Concerning legal proof of an owner's acceptance of work, the North Carolina Supreme Court lately said in the case of Moss vs. Best Knitting Mills, 130 Southeastern Reporter, 635:

"Acceptance . . . is a fact, with a mental act of intent to receive as one's own, or for the owner, as a compliance with the required duty of the . . . builder. . . Acceptance may be expressed or implied from the conduct of the

When Contractor Is Entitled to Recover as for "Substantial Performance"

One of the best-established and most important rules of law applicable to construction contracts is that the mere fact that the contractor has not strictly complied with the requirements of his contract will not preclude recovery of the contract price less the reasonable cost to the owner of having defects in performance of the contract remedied. But as declared the other day by the North Carolina Supreme Court in the case of Moss vs. Best Knitting Mills, 130 Southeastern Reporter, 635:

"This rule of 'substantial compliance' is only applied when a builder has undesignedly violated the strict terms of his contract, and the owner has received and retained the benefit of the builder's labor and material, and the builder is ready to remedy. The defects must be trivial and slight.

The owner is entitled to damages by reason of the failure to perform strictly.

His damages is the cost of material and labor in putting the structure in condition called

for by the contract."

owner "

Waiver of Contract Clauses Concerning Payment

Where payments were made to an excavation contractor without compliance with a clause of his contract calling for estimates as a basis for payments, and refusal to make a subsequent payment was based on another ground, the general contractor could not defend such refusal on account of the excavation contractor's failure to produce an estimate. (Michigan Supreme Court, People vs. Fidelity & Deposit Company of Maryland, 205 Northwestern Reporter, 157.)



# The Man at the Handles Works Faster and Better

Here is the mortar and concrete barrow that delivers two loads while a less specialized barrow is getting there with one.

The hang and balance of this Bull Frog No. 64, the shaped handles, the risers that carry the load well forward over the wheel, the smooth-running "Never-Break" wheel make it easy to handle. The deep seamless tray that clears easily and perfectly, the rounded nose that makes for quick, accurate dumping into forms, the angle iron nose guard that meets every operating shock with rigid strength—these are features that enable the Bull Frog No. 64 to render a long life of service under extreme conditions of use, and also to deliver more work per hour of labor cost.

See your jobber about it or write us. We will gladly send our catalog to any contractor. It describes Bull Frog barrows, carts, scrapers for all factory, mill, mine, concrete, mortar, contracting, and industrial need.

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### A 4-Cylinder, 10-Ton Road Roller

Sturdy Gasoline-powered Unit Built for One-Man Operation

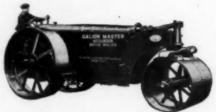
WELL-BUILT 4-cylinder, 10-ton road roller, equipped with a 55-horsepower Climax motor, has been announced by the Galion. Iron Works & Manufacturing Company, Galion, Ohio. The application of the power from the engine is by an efficient balanced transmission system, Twin-Disc clutches, and spur gear differential. The machine has two speeds forward and reverse, with a speed range of 1½ to 3½ miles per hour. By the use of lock-pins the entire power of the motor can be applied to either drive wheel or to both equally, cutting out the differential entirely.

The foot brake, which can be locked, gives absolute control of the steepest grades, and an emergency hand brake with equal power is an extra

element of safety.

The frame of this Galion Master roller is halfinch steel plates tied together and braced by heavy crossbars. The motor and transmission, bolted to angle-iron supports riveted to the frame, form an additional brace. The rear of the frame is further braced and tied together by the heavy steel platform tank and breastplate, and the front is riveted to a heavy steel casting which forms the housing for the front roll mounting.

The front rolls consist of two cast iron segments running on the same axle, but moving independently in turning. They are 44 inches in diameter and together have a width of 44 inches. The rear rolls are 72 inches in diameter with a



THE GALION 10-TON, 4-CYLINDER MASTER

standard 20-inch width of space, but may be furnished in 22- or 24-inch widths, if desired. Scrapers are provided on both the front and the rear of the rolls. The steering device is a worm and segment device which gives direct control, and the platform is high enough so that the operator has a full view of the road and of all the work. The gasoline tank, directly in front of the operator's platform, holds 30 gallons, or enough for 25 hours' rolling operations.

The scarifier is a strong, practical, solid unit. The reversible teeth are 30 inches long and 2 inches square. The scarifier teeth stand at a 45-degree angle at all times, whether up or down. Pneumatic pressure for the application of the teeth is supplied by a gear-driven compressor with no belts to slip. The powerful scarifier will tear up a

strip of paving 6 feet wide.

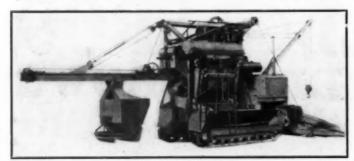
# A 7-Second Water System for Pavers

Manufacturer Eliminates Water Delays and Penalties

NEW 7-second water discharge, which definitely eliminates the penalties in mixing time and mixing delays, is now being featured on the Rex 27-E paver, manufactured by the Chain Belt Company, Milwaukee, Wis. It is obvious that a slow water discharge taking 15 or more seconds cannot always get the water into the drum fast enough for it to be thoroughly mixed with the aggregate. Thus, 5 to 15 seconds has to be added to the specified mixing period. In checking the new Rex system, a stop watch showed that the tank discharges completely in from 6 to, 7 seconds, which is bound to increase the yardage

output of the mixer.

The pressure is made high and the pipe connection short, so that the tank refills quickly. Furthermore, discharge is speedy from full tank to empty, instead of starting out quickly and slowing up at the half-way point as with some discharges. The Rex siphon is so constructed that it does not suck air until the tank is virtually empty. As a result, there is a full-volume flow of water from start to finish. In addition, the pipe line to the drum is constructed without elbows and without inside obstructions, greatly aiding free flow.



THE NEW
REX 27-E PAVER
WITH FAST WATER
DISCHARGE



Byers Bear Cat owned by Spencer, White & Prentis, New York, driving piles for foundation.

# "I bought two machines a year apart, which is the best recommendation"

(Signed) E. A. Prentis, Jr., SPENCER, WHITE & PRENTIS



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BAY CITY 16-B EXCAVATOR WITH NEW CRAWLER TRACTION

# Excavator Now Equipped with Full Crawlers

Other Improvements in Convertible Excavating Unit

FULL crawler-traction is now available for the Bay City 16-B excavator, according to a recent announcement of the Bay City Dredge Works, Bay City, Mich. The crawlers have a tread 16 inches wide, 14 feet 6 inches long, and 30 inches high. The sizes of the clutches and bands are slightly increased, and the skimmer-

ditcher trip rope is now located so that the operator can reach and operate it, doing away with the ground man.

The manufacturers claim that this new equipment gives increased propelling speed, increased mobility, better traction, and positive steering. Power is applied to both treads on turns.

### A Compact, All-Steel, One-Man Puller

Handy Unit Capable of Many Applications on Contracting Jobs

N most contracting jobs occasions arise when something must be pulled, moved, or lifted. Such tasks necessitate the use of several men and much time unless some type of dependable pulling machine is quickly available. The

SPOTTING A PREIGHT CAR WITH HANDY ANDY

John Waldron Corporation, New Brunswick, N. J., has developed the Handy Andy Junior puller for just such work as this.

Without blocks, this puller on a straight line will pull 10 tons, with one block it will pull 20 tons, and with two blocks 40 tons. It is made to pull up to the capacity of a 1-inch cable. The drum holds 60 feet of 5\(\frac{6}{2}\)-inch cable. This puller has two speeds, a high speed for making long, light pulls faster, and a low speed for use on heavy pulls. It is equipped with a 5-foot steel operation bar which moves back and forth, like the operation of rowing a boat.

The Handy Andy Junior consists simply of a steel winch with ratchet, both strongly constructed with nothing to get out of order, and having a total weight of less than 285 pounds, including the 5-foot lever, 60 feet of 5%-inch steel cable drum line with hook at one end and ferrule on the other, and 15 feet of 7%-inch cast steel cable for an anchor line, fitted with a hook on one end and an eye on the other.

# ds in 154 hours Ransome of course! It nearly took a motion picture camera to keep up with this job of the Southwestern Engineering Co. for the 500,000 Bushel Burrus Elevator at Dallas. Like many another contractor, the Southwestern people put their faith in a Ransome 14-S equipped with Power Loader - and here's the result. A mighty good job without an hour's delay on account of mixes trouble. But, then, they had mighty good mixer to start with. RANSOME CONCRETE MACHINERY CO. Dunellen - - New Jersey Ransome Standard Building Mixers

### A Steel Mast Hoist Plant

Can Supplant Steel Tower on Many Concrete Jobs

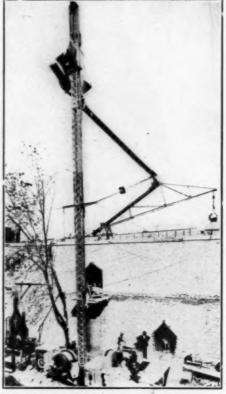
A NEW mast hoist plant for use in placing concrete, which incorporates most of the advantages hitherto possessed only by steel tower plants, has been developed by the Insley Manufacturing Company, Indianapolis, Ind. This mast hoist is so built that a 40-foot boom and a 40-foot counterweight chute can be used, also a bucket having a capacity of 24 cubic feet water-level capacity for use with a 21-S mixer. This makes a chuting plant which can be used on the type of work which is not of sufficient size to warrant the installation of a steel tower.

The mast hoist is made with two bucket sizes, that mentioned above, and a 17-cubic-foot bucket for use with a 14-S mixer. Each bucket is of the same design, being of the tip-over type, so balanced that the center of gravity is back of the hinge or tipping point, so that a positive downward pull is required on the front of the bucket to tip it. This force is furnished by the engagement during hoisting of a set of rollers, located on the right front corner of the bucket, in a switch located on the hopper connecting chute. A feature of this dumping arrangement is that the rollers can pass through the switch in the event that the engineer does not stop his hoist at an exact spot. Thus unlimited overrun of the bucket is provided, without danger of any damage to the rest of the plant. As the bucket is lowered, the rollers pass back through the switch, thus righting the bucket. The tip-over type of bucket is especially useful in handling stiff concrete, the use of which is increasing daily.

Steel masts are made in two sizes: the heavy mast for use with the 21-cubic-foot bucket, 40-foot boom and counterweight, or both; and the lighter or standard mast for use with the 14-cubic-foot buckets, and simpler arrangements of chutes. Masts are made in 20-foot interchangeable sections. The heavy mast can be erected to a height of 200 feet in the clear, and the standard mast to a height of 140 feet in the clear. Both masts can be set up to greater heights if they are tied to the

building.

Hoppers are furnished with all types of mast hoist plants for storage of the concrete. The connecting chute which carries the dumping switch is attached to the hopper. Thus the point of dump of the bucket is automatically regulated. The hopper, first section of chute, and the boom, if used, are mounted on a sliding frame, so that the entire assembly can be moved up or down the



THE NEW INSLEY STEEL MAST PLANT WITH COUNTERBALANCED CHUTE IN SERVICE

face of the mast as a unit.

A large material elevator is used with the mast hoist to hoist bricks, mortar, and other materials. It operates on the front face of the mast at the same time that the concrete bucket is hoisted on the rear face, and eliminates the need of a wooden elevator cage, commonly used on construction jobs.

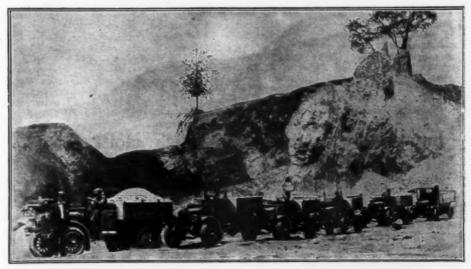
Various combinations of mast hoist equipment are available, from the most complete boom and counterweight chuting plant to the simplest hoisting plant for placing concrete with buggies, any of which are more efficient and economical than a wood tower plant for the same class of work.

### Steel Curb and Gutter Forms in Florida

The Foundation Company Building Extensive Sidewalk, Curb, and Gutter Mileage

THE Foundation Company, 120 Liberty Street, New York, recently ordered a carload of Heltzel steel curb and gutter and sidewalk forms for their work on the D. P. Davis properties, St. Augustine, Fla. The total award of the job is in excess of \$8,000,000 and covers a contract for the building and physical development of Davis Shores.

The Foundation Company will pave the streets, lay the sidewalks, and build curbing, using steel



Fleet of Ruggles Road Builders owned by Tri-State Transportation Co., Asheville, N. C.

# Ruggedness-Speed-Long Life

These three essentials built into every RUGGLES Road Builder mean low operating and maintenance costs, more trips per day and a large saving in renewal of equipment. You will find the initial cost is surprisingly low.

RUGGLES Road Builders are built in the following sizes:
Model 22G—Gravel capacity 36 cubic feet
Model 41D—Gravel capacity 45 cubic feet
Model 40HRB—Gravel capacity 66 cubic feet

Write us for detailed information.

Ruggles Motor Truck Company Saginaw, Michigan, U. S. A.

# DUGGLES TH'S A GOOD JOB

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forms made by the Heltzel Steel Form & Iron Company, Warren, Ohio, for this work. They will install water and gas mains, all sewage disposal drains, erect lighting fixtures, and put all power, light and telephone wires in conduits, making them available for each lot owner at Davis Shores. There will be 44 miles of streets paved and 87.7 miles of sidewalks with the same amount of curbing. The streets will be 100, 80 and 60 feet in width, depending upon the amount of

traffic they will be expected to carry and their relative locations.

Other Florida developments on which Heltzel steel forms are being used are the new city of Indrio just above Fort Pierce, Coral Gables, Seminole Estates, Pablo Beach, Venice, Jensen, and practically all of the subdivisions in and around Jacksonville, St. Petersburg, Tampa, and Winter Haven, as well as at Clearwater, Lake Worth, Palm Beach, and West Palm Beach.

## Improvements in Dump-Truck Hoist Design

Oil Tank Eliminated and Reservoir and Oil-Ways Cast in Cylinders

CHANGES in the design of its motor-truck dump-body hoist, making possible higher dumping angles, a reduction in weight, and the elimination of oil troubles, have been announced by the Heil Company. Milwaukee, Wis. The illustration shows a Model 4S-26 hoist mounted on a 3-ton truck. Power is applied direct and the hoist swings on its saddles.

The gear pump in the manifold develops the pressure and forces the oil down the oil-ways on the front of the cylinder and under the piston-

A HELL HYDRO-HOIST MOUNTED ON A 3-TON DUMP-TRUCK

heads. The pressure raises the load. As the piston-rods move out of the cylinders, a supply of oil from the oil reservoir is required to take their place. This oil reservoir is now cast integral with the hoist cylinder, replacing the sheet-metal tank and connections. This construction prevents all possibility of oil-tank leaks. The elimination of the sheet-metal tank gives the unit a more finished and clean-cut appearance and permits the servicing of any part of the hoist without the necessity of removing any other part not requiring service.

The head of oil in the reservoir is now below the piston-rod gland nut instead of above, preventing oil leaks around the piston-head. This, with the elimination of the oil tank, keeps the hoist clean and free from oil accumulations. There is positive equalization of oil between cylinder reservoirs through an equalizer tube, eliminating the possibility of drawing air into the cylinders. The oil is now drawn into the pump through the opening in the rear of the cylinder, then through an oil passage around the inner side of the cylinder. Because the oil opening is at the rear of the cylinder, the tilting of the hoist in raising assures a positive flow of oil to the pump at all times, thus eliminating the churning of oil. The distance between the piston-head and the cylinder head when the hoist is in extreme raised position has been more than doubled, giving a better support and greater rigidity to the piston-rod.

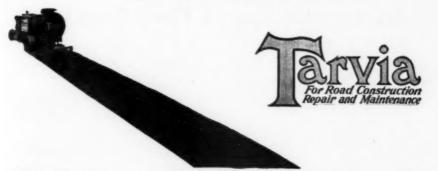
The oil capacity of the new hoist is 15 quarts, whereas the oil capacity of the old hoist of the same type was 20 quarts. The weight of the hoist filled with oil has been reduced from 20 to 40 pounds, an important item for users in certain states. The piston stroke has been increased 2 inches, increasing the dumping angle approximately 5 degrees as well as increasing the ground clear-

### GASOLINE CRANES WITH 3/4- AND 1-YARD CLAMSHELLS ARE POPULAR

There is an apparent tendency among contractors to standardize on gasoline cranes with clamshell buckets having load capacities of % yard and 1 yard. This equipment is plainly the choice of a majority.

The relative merits of unloading equipment are controlled by: the physical conditions surround-

The relative merits of unloading equipment are controlled by: the physical conditions surrounding the plant site; the equipment already owned by the contractor; the human element which enters into the operation of the equipment; the character built into the equipment itself by the manufacturer; and, last of all, but not least, the initiative the contractor possesses and expresses in the use of his equipment.—Robert Petersen, Henry W. Horst Co., Rock Island, III.



# Highway experience at your service—

SINCE the first Tarvia road was built, highway engineers and Tarvia men have worked together.

Each Tarvia field man has at his disposal a vast fund of road-building knowledge accumulated from reports and records from all parts of the country. He will gladly extend to you the opportunity to benefit from this accumulation of sound, practical experience.

Get acquainted with the Tarvia field man in your district. Let him help you with your paving problems.

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### An Improved Line of Motor Trucks

New Models Incorporate Changes in Design and Construction

A COMPLETE new line of improved motor trucks embodying changes in design and construction, with complete standardization from the 1½-ton rapid-transit truck to the 5-ton Model-35, has been announced by the Republic Motor Truck Company, Inc., Alma, Mich. The line now consists of trucks of 1½, 1½, 2, 3, 4½ and 5 tons capacities, and a 16-20 passenger bus.

The Model 15, a new 2-ton truck, has a heavier and deeper frame than the old model 11-X which it replaces, has 34 x 4-inch front tires and 34 x 7-inch rear tires of the solid pressed-on type. The springs are heavier, longer, and wider, the front springs being 2½ inches wide and 39 inches long, while the rear springs are 3 inches wide and 54 inches long. There is a tie-bar between the rear spring brackets which has its own points of application and does not replace the shackle-bolts. This construction allows the standard high-carbon heattreated bolts to be used for the shackle action.

The service brake is mounted on the front propeller shaft at the center bearing support, and consists of a single laminated drum with two



REPUBLIC RAPID TRANSIT 114-TON TRUCK EQUIPPED WITH EXPRESS BODY AND FORE DOOR CAB



A REPUBLIC MODEL-35 TRUCK EQUIPPED WITH DUMP BODY, UNDERBODY HOIST AND CLOSED CAB

wide shoes mounted on a tubular member especially designed for frequent application without excessive wear or overheating. The wheelbase is 154 inches, with 173 inches available. The gasoline tank has a capacity of 20½ gallons. The Waukesha motor with Ricardo head, 4-inch bore, and 5-inch stroke is standard equipment, although the Continental motor with 3¼-inch bore and 5-inch stroke is optional. The cab is designed throughout for clear vision and comfort.

The improved Model-30 of  $4\frac{1}{2}$  tons capacity replaces the former Model-20. The frame is 9 inches deep and 9/32-inch thick, and has a  $3\frac{1}{2}$ -inch flange, affording a foundation of great strength. The front tires are  $36 \times 5$ -inch and the rear tires  $36 \times 12$ -inch. The front springs of chrome vanadium steel are 3 inches wide and 44 inches long, while the rear springs are 4 inches wide and  $52\frac{1}{2}$  inches long.

The Model-35 5-ton truck has a new and larger radiator with a 9-inch frame of pressed steel channel section and 36 x 6-inch front tires and 36 x 14-inch rear tires. The drive-shaft brake with two laminated drums provides a safety factor very acceptable in a truck of this size.

# A Face Rail Clamp for Curb and Gutter Forms

Device Prevents Creeping and Spreading

A NEW face rail clamp has recently been developed for use with curb and gutter forms, by the Heltzel Steel Form & Iron Company, Warren, Ohio. This clamp, or overhead hanger, as it is sometimes called, is made with hook bolts on both ends which hook down onto the top flanges of the front and back rails. A long wing connected with the face rail clamp extends through a slot in the top of the face rail, extending down its entire length, preventing the face rail from spreading. Near the top of this wing is a small piece of angle-iron which rests on top of the face rail, preventing it from creeping up, and also giving clearance under the face rail clamp for the use of finishing tools.

THE HELTZEL



The division plate is made with long wings on both ends which hook up through slots in the front and back rails, preventing them from spreading.

Makers of Oiljaks Move

THE Oil Jack Company, Inc., has announced the removal of its offices from 1457 Broadway, New York, to 110 West 40th Street, New York.



# Mr. Miench lest it to Telsmith

Telsmith engineers not only designed his plant, but built the machinery—from crusher to bin gates—and guarantéed it to suit his individual requirements. Expert service and centralized responsibility are the factors that characterize Telsmith Balanced Service.

Mr. Miench's equipment was arranged to suit his conditions. The gravel is dumped into a concrete hopper, equipped with a 16 in. by 5 ft. Telsmith Plate Feeder which regulates the flow of aggregate to the belt conveyor. The 18 in. Telsmith Belt Conveyor discharges to a 24 in. Telsmith Rotary Grizzly, which takes out the finer material so that only the coarse rock goes into the crusher, a No. 6A Telsmith

Primary Breaker. Both crusher product and natural gravel pass into a No. 5 Telsmith Belt Bucket Elevator, which feeds into a 32 in. x 14 ft. Telsmith Washing Screen. This device not only scrubs but also sizes the material. The sand then goes to two Telsmith Sand Tanks, which grade it into plaster and torpedo sand.

When you want a gravel plant—leave it to Telsmith. Get a tailor-made plant to fit your needs—designed, built and guaranteed entirely by Telsmith, a concern of pioneer experience and ample financial responsibility. Telsmith means results—results mean profits for you. Glad to mail you Bulletin G. P. 21.

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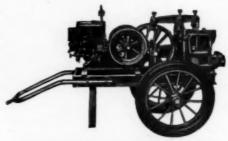
# TELSMITH

### Trailer Diaphragm Pumps

Units with Two Rubber-tired Wheels, Particularly Adaptable for Dewatering Excavations and for Emergency Work

HIGH-CAPACITY diaphragm pump mounted on two-wheeled rubber-tired trailers has been developed by the Humphryes Manufacturing Company, Mansfield, Ohio. These pumping units are especially useful for pumping out manholes and excavations, and are favored by contractors because of their easy portability and the speed at which they can be taken from job to job. The units are equipped with either single 3- or 4-inch pumps, mounted on hot-riveted structural steel frames with two steel wheels equipped with rubber cushion tires. The outfit is evenly balanced and can easily be handled by one man. A convenient hitch is provided at the end of the tongue for attaching to an automobile or truck. There is ample clearance under the support when the unit is being

The pump unit is readily accessible, and the discharge valve can be easily removed for cleaning purposes in a very short time with an ordinary wrench. The surfaces of the spout casting and the base which hold the diaphragm are ground. Two brass springs on the guide rod of the discharge valve insure positive action in closing the



A HUMPHRYES TRAILER DIAPHRAGM PUMP

valve at the start of the upward stroke, resulting in utilizing the full upward stroke in sucking water. The suction valve is simple and substantial, being made of high-grade rubber and fabric, vulcanized together, as in the diaphragm, to insure durability.

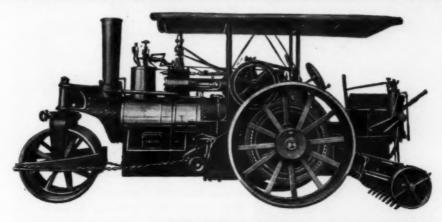
The trailer units are also made for use with the Humphryes lift and force trench pump.

### Moving a Giant Ditcher

Even the Big Fellows Have to Move Rapidly Sometimes



The Model AE-70 35-ton Warner heavy-duty drop-frame trailer shown in the illustration was recently sold by the Day & Maddock Company, Cleveland, Ohio, to Thomas W. Easton Sons Company, also of Cleveland. It is shown moving a Buckeye trench excavator with comparative ease from one locality to another in quick time. The trailer is equipped with hydraulic brakes and springs and the front of it is supported on a tractor truck, but the bulk of the load is carried by the four rear wheels placed on two separate axies. The loading platform is 21 feet long and 9 feet 8 inches wide. It can be used either as a side loader or a rear loader. The leading platform is 27 inches from the ground, which is very low and makes it convenient to load extra-heavy machinery. The Buckeye excavator, which makes a good-sized load for this trailer, weighs approximately 45 tons

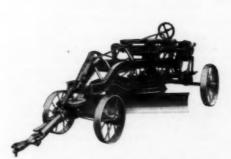


FOR STEADY SERVICE AND SATISFACTION

# GALION STEAM ROLLER AND SCARIFIER

Galion Steam Roller efficiency has been proven on hundreds of miles of roads. This roller offers you strength, power, service, durability, economy unequalled in the steam roller field. You can secure immediate delivery of your Galion Steam Roller if you place your order soon. Write or wire us at once for facts and prices.

The Galion Steam pressure Scarifier used with this roller is extra heavy and strong with teeth two inches square and thirty inches long. It is a scarifier without an equal.



GALION 89 E-Z LIFT GRADER

### Other Galion Products

In addition to Steam Rollers, the Galion line includes two-cylinder Motor Rollers, the Ten-Ton, Four-Cylinder, Master Motor Roller, Fordson-powered Rollers in weights from 3 to 10 tons. Four-Cylinder Tandem Rollers in 5-, 6-, 7- and 8-ton weights, and Steam Tandems. The line also includes Motor Graders, and a complete line of horse and engine graders and maintainers, Fresnos, Slip and Wheel Scrapers, Unloading Equipment, Gravel Screening Plants and other equipment.

Write for prices and information on the equipment you need.

The Galion Iron Works & Mfg. Co. Galion, Ohio

Branches and Representatives in all parts of the Country.



THE
STOCKLAND
PATROLMOBILE,
SHOWING POSITION
OF DRIVER RELATIVE
TO TRACTOR,
SCARIFIER, AND
GRADER BLADE

### A New One-Man Patrol Grader

Outfit Pulls Grader Blade Instead of Pushing It

A ONE-MAN power patrol grader with detachable power units for general road maintenance purposes has been announced by the Stockland Road Machinery Company, Minneapolis, Minn. This machine was built according to specifications developed as a result of an extensive inquiry into the power patrol problem, in which the opinions of state, county, and local highway authorities were sought. Both International and Fordson tractors are used.

The new grader is pulled instead of being pushed, as is the usual method. The grader detaches from the tractor, saving the purchase of an extra power unit if the buyer already has a tractor. Power from the tractor controlled from the operator's seat raises and lowers either end of the blade and raises and lowers the scarifier. The operator has every control right at hand. The entire outfit, including tractor and grader, can be turned in 20 seconds on a 24-foot road, according to the manufacturer. Equipped with a

scarifier, this Patrolmobile will scarify gravel and vater-bound macadam to take out all ruts and corrugations and will adequately handle the job of gravel-road maintenance with only one operator instead of the two previously required with grader and tractor. The grader weighs 4,100 pounds, has an 8-, 10-, or 12-foot blade, arched 19 inches. The blade is 16 inches wide, ½-inch thick, and are equipped with take-ups at the wearing machine is equipped with cut gears which run in oil-tight housings, all the bearings are babbitted and are equipped with take-ups at the wearing points. The wheels are provided with Hyatt heavy-duty speed bearings. The grader is operated by the mechanical power take-off of the tractor.

The Patrolmobile grader is designed for any of the road tractors, from a rating of 8 horse-power to 12-20 tractors. Each tractor requires a different hitch item to the grader, but such tractors as the International, Fordson, and Twin City

are fitted for this equipment.

# A Power Unit for Light Trucks

New Development Said to Cut Operating Expense in Half

A COMPLETE standard unit which is said to fulfill the need of a gear-shift control instead of the customary planetary transmission bands of the Ford, has been developed by the Mohawk Motors Corporation, Peoria, Ill. This Mohawk power unit is claimed to save from 30 to 50 per cent in gasoline and from 400 to 500 per cent in oil.

The Mohawk power unit consists of a complete engine and transmission. Since the motor is 80 per cent of the equipment of any car of truck, developments along these lines are of interest. The manufacturers state that the S. A. E. horse-power rating on a Ford motor is 22.4, and approximately 7 on the Mohawk power unit. However, behind the transmission, after going through all possible friction losses, the Ford shows 14 horse-power and the Mohawk 30 horse-power;

thus an increase of approximately 40 per cent in horse-power is effected where the gaging of power counts, and a mileage of 22 to the gallon with the Mohawk is secured, against 14 for the Ford.

The Mohawk unit consists of a motor complete with a Ricardo high-compression head, a superhead intake and exhaust manifold cast in one; a clutch with two pedals and all necessary attaching parts, and the transmission with complete rear housing and universal joint connections, including all necessary parts for installing, together with complete instructions.

The transmission is provided with three speeds forward and one reverse, which is identical with the transmission used on larger cars or trucks having large motors. The clutch has a gear-shifting lever of the standard ball shift type, and the shifting forks are of heavy forged steel.

# EASTON

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\*Show Easton Equipment in their Own Catalogues.



### STANDARD ROCKER DUMP CAR

affords Easy Control—Speedy Action—Full "water-level" Capacity, fifteen or twenty per cent greater than bodies with drooping ends.

The locking levers for holding the body in an upright position are automatic in action giving speed to the entire operation. (Patent Latches holding the body in a semi or in a fully dumped position can be furnished if desired.)

Write for detailed information and Easton Catalog.

EASTON CARS

EASTON CAR & CONSTRUCTION CO.

KANSAS CITY, MO.

EASTON, PA.

# A Relay Drive for Motor Trucks

Claimed to Be Most Remarkable Development Since the Self-Starter

THE features claimed by the Commerce Motor Truck Company, Ypsilanti, Mich., for its relay drive, include 114 per cent more power to the wheels than can be obtained by the conventional drive. It is said to be practically impossible to stick the Commerce relay. Riding comfort on solid tires is far superior to that obtained with pneumatics using any other type of drive; this naturally greatly increases the chassis life and is said to double the tire mileage. A speed of 35 miles an hour can be secured without damage to the chassis or to solid tires. This relay drive is flexible, greatly reducing any possible damage to gears, universal joints, or the power transmitting parts.

This unit was displayed on a 3½-ton Commerce truck at the Chicago Road Show, and a duplicate of the truck on display at the Show was demon-



THE COMMERCE TRUCK

strated under actual operating conditions at a near-by field.

# A Compact, Light-Weight, All-Purpose Shovel

Unit Is Easy to Handle and to Get Into and Out of Tight Places

NEW power shovel which has several distinctive features has been developed by the Star Drilling Machine Company, Akron, Ohio, and is known as the Star power shovel. This shovel has no swinging boom on the grading or shoveling attachments. The usual form of shovel construction has a heavy boom swinging on an outside pivot, while the Star shovel has a telescoping handle. By telescoping the loaded bucket back into the machine, the shovel can be revolved on its traction treads in a very short radius. This also does away with the weights which are usually needed to counterbalance a heavy boom on one end.

The manufacturers claim that this shovel will do the same work as boom type shovels that weigh 7 to 14 tons more. The shovel may be equipped with three types of bucket for grading, subgrading, or ditcher and clamshell work.

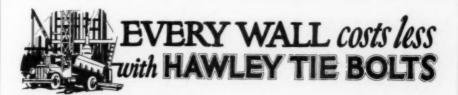
The boomless grading bucket has an 11-foot horizontal crowd, a revolving radius of 101/2 feet, and a floor digging radius of 21 feet, as well as a dumping elevation of 17 feet. The ditcher bucket is of the boom and pull-in type. The rear end of the pivotal axle is clamped to the telescope rack, and can be fastened at any point on the rack selected by the operator as most suited for the work at hand, thus giving a longer or a shorter boom as desired. By means of a patented device the scoop can be held in a horizontal position during its entire stroke, regardless of the angle taken by the boom or the ditcher scoop, thus giving a planing action. Excavations such as cellar or other sub-digging work can be made 20 feet below the base of the machine, which greatly facilitates work and saves time.

The Star shovel, which weighs 14 tons and exerts a weight of approximately 8 pounds per square inch on its tractor bearing surface, is equipped with a 4-cylinder Waukesha Ricardo head gasoline motor rated at 60 horsepower at 1,000 r. p. m.

### Sanderson-Cyclone Drill Co. Purchases W-S-M Motor Division

THE Sanderson-Cyclone Drill Co., Orrville, Ohio, has announced that it has purchased in its entirety the Motor Division of the Wellman-Seaver-Morgan Co., Cleveland, Ohio. In the agreement covering this purchase, all drawings and patterns, special machinery, tools and jigs, inventory, and good-will of W-S-M engines were transferred to the Sanderson-Cyclone Drill Co., and all the physical property has been moved to the new factory at Orrville, Ohio, where the engines are now being built and serviced.

Arrangements have further been made so that practically all former heads of the Engineering and Manufacturing Departments of the Motor Division of the Wellman-Seaver-Morgan Co. are with the Sanderson Cyclone Drill Co. in the same capacities. John Riise, formerly Chief Engineer, who has been largely responsible for the design and development of the W-S-M engine, now holds the same position at Orrville. In addition, the services of the shop superintendent and the foremen of the machinery department, the erecting de-





Placed in forms from one side, requiring no one between forms. Tie Bolts are used over and over again. Rod left in wall costs no more than wire cut and placed.

"Hawley Tie Bolts have saved half the cost of tying, when used in bridge construction," says Harry C. Holmes. "Preferred to any other scheme that we have ever tried in wall work," say Contractors on Kansas City, Mo., Water Works project.

Write for Circular

Distributors in Principal Cities

HAWLEY TIE BOLT COMPANY

4715 THIRD AVENUE SOUTH, MINNEAPOLIS, MINN.

partment, and the testing department have also been secured.

The purchase of the W-S-M engines, therefore, will not involve any radical changes in engineering or manufacturing policies, but has to do mainly with the manufacturing location, executive control, and selling and servicing policies, for which the Sanderson-Cyclone Drill Co. is well equipped. It has a new and modern plant located on a 35-

acre tract at the edge of Orrville, Ohio, it is close to raw material markets, and possesses excellent shipping facilities on three main line railroads. Further, the manufacture of this engine fits in well with the present line of mining, quarry, construction, water-well and oil-well machinery, drills, tools, gasoline and steam engines, which the Sanderson-Cyclone Drill Co. has been manufacturing for the last 30 years.

### A Digging Bucket Built for Hard Work

Bucket Built to Stand the Roughest Treatment

THERE is probably no piece of contracting equipment which gets much rougher usage than the clamshell, orange-peel, or other digging bucket, which is liable to be dropped on a pile of rock and then closed up quickly to get its load, swung around to load the waiting truck, and then back to the pile. The Bradley-Badger Engineering Company, Inc., 11253 Michigan Avenue, Chicago, Ill., has developed a new bucket for which is claims particular merit.

It is said that this bucket will dig its full capacity at every load, has interchangeable parts

with no offset casting, and has particularly powerful leverage. The reaving on the Bradley-Badger bucket is in one direction only, there being no criss-cross, thus assuring less wear on the rope. The moving parts are at all times clear of the material, which lengthens their lives. The curve of the bucket promotes easy digging, and the strong, well-made reinforced sides increase the life of the unit. There is an increased leverage on the bucket as it closes without increasing the stress on the closing line, so that every last foot of material can be grabbed out of the pile.



HOW GEORGE J. ATWELL EXEPS A LOT OF WATER OUT OF A BIG HOLE
The George J. Atwell Company, contractors for the foundation of the new New York Life Insurance Building on
the site of the old Madison Square Garden, found it necessary to remove water from an excavation 70 feet deep.
A Humphryes lift and force trench pump was installed, as shown in this illustration. It has been working practically continuously with a suction lift of 20 feet and a discharge head of 50 feet, keeping the excavation dry.
While the discharge head is but 50 feet, the actual length of the discharge hose is over 100 feet, that being the
length necessary to carry the line to the street gutter at the nearest point

Battery of 100 H. P. Waukesha Industrial Units at Tonkawa, Oklahoma



# \$10.00 a Minute

That's what it costs in production loss if this plant is shut down. Continuously, night and day these super duty Waukesha Power Units toil, delivering gas at 250 pounds pressure from the two-stage 10 x 4½ x 10 gas compressors that they drive. You may not need an engine for 24-hour duty, but every Waukesha Industrial Power Unit has the stamina and reliability necessary to deliver it.

Complete units, varying in size from 15 to 100 horsepower and fully weather proofed, are available for use either as an auxiliary power unit or for driving equipment on which they are mounted. Write for "Industrial Bulletin."

INDUSTRIAL EQUIPMENT DIVISION

# WAUKESHA MOTOR COMPANY Waukesha Wisconsin

New York Kansas City Denver Tulsa Houston Long Beach, Calif.

Acolian Building V.L. Phillips Co. Wilson Machy. Co. C.F. Camp Co. Portable Rotary Rig Co. Star Drilling Machine Co.

Exclusive Builders of Heavy Duty Gasoline Engines Over Twenty Years

### New Model Bucket Loader

Unit Available with Electric or Gasoline Engine Drive

ANEW Model-25 bucket loader has been developed by the Barber-Greene Company, 485 Park Avenue, Aurora, Ill., as companion to the successful Model-42 loader. The main frame of this loader is built up of structural angles, channels, and plates, hot riveted together, making it strong and rigid. The driving machinery is completely housed from dirt, with removable cover plates in the housing for accessibility.

The crawlers have three-point suspension with self-cleaning links, 10 inches wide, chilled rollers and cast iron sprockets. The crawler frames are made of structural steel, using 7-inch channels and providing a take-up for the crawler drive chains by means of filler blocks inserted in steel pockets. The loader travels 30 feet per minute in low, 60 feet per minute in second, and 100 feet per minute in high and reverse, out of the material. Power is either a General Electric 10-horsepower motor or a Le Roi gasoline engine developing 15 horsepower at 1,200 r.p.m..

The buckets, made of malleable iron, measure 18 x 8 inches and are spaced 18 inches on centers on two strands of 742 chain. The 30-inch patented revolving disc feed and scraper is the same as on earlier Barber-Greene loaders.

This loader is rated at one cubic yard per minute in free-flowing material. It may be equipped with a swivel spout, and has a strike-off hopper of 14 cubic feet maximum capacity or a standard over-flow type hopper with a filled capacity of 12 cubic feet.



THE NEW BARBER-GREENE MODEL-25 LOADER

# A Tension Bridging for Floor Framing

New Steel Bridging Needs No Nails for Fastening to Tie Wood Joists

A NEW type of steel bridging has been invented for reinforcing wood floors and floor framing. It is new because it is a tension bridging, whereas wood and other steel bridgings have

BLAW-KNOX STEEL BRIDGING IN PLACE

been compression bridgings. Another interesting feature of this product, called Tru-Tye bridging, made by the Blaw-Knox Company, Pittsburgh, Pa., is that it is complete and ready to install and does not need any nails for fastening to tie wood joists. The prongs are stamped out of the metal with points sharp enough to drive easily into the wood, taking the place of nails.

This new steel bridging can be used successfully for the many different conditions that occur in house framing. For narrow or wide spacing occasioned by framing around chimneys or bathroom plumbing, Tru-Tye bridging can be installed without difficulty by bending and driving the prongs into the side of the joists instead of the bottom. For regular spacing, the prongs are dri en into the top or bottom of the joist, and an end prong is bent over and driven into the side, thus providing a secure anchorage. This bridging is made of black strip steel, corrugated to give

# E-Z" STEEL ROAD FORMS "

# HOTCHKISS DEVELOPMENT

Construction of Concrete Walks, Curbs, Gutters, Drives, Building Foundations, etc., and All Sizes of Each.

The following list of Hotchkiss representatives are ready to furnish you with data and advice on your problems.

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DESCRIPTIVE PAMPHLETS MAILED ON REQUEST

Hotchkiss Steel Products Company, Inc.

Binghamton, N. Y.

strength and coated with acid-proof paint to make it rust-proof. It has a neat appearance and is a great improvement over the old-fashioned wood bridging. Carpenters will like to use them as they are easily installed and do away with what was formerly a tedious and tiresome job. These ties are packed in cartons of one hundred weighing about 40 pounds. Standard sizes are for 6-, 8-, and 10-inch joists spaced on 12 inch and 16-inch centers.

### Two New Small Gasoline Hoists

Units Made in 10- and 18-Horsepower Sizes for Loads of 1,500 and 2,500 Pounds Line Pull

A NEW small gasoline hoist made in two sizes has been announced by the S. Flory Manufacturing Company, Bangor, Pa. The first, a 10-horsepower single friction drum hoist, handles a load of 1,500 pounds on a single line at 160 feet per minute, and the second, an 18-horsepower hoist, has a capacity of 2,500 pounds line pull at 200 feet per minute. Both these machines, which are equipped with Continental motors, are said by the manufacturer to be over-powered to insure long life and dependable load capacity at all times.

The hoists are equipped with cut gears, asbestos frictions and brakes, shrouded ratchets bolted to the drums, convertible bed plates, Flory non-heating friction nuts, machine-fitted bearings and caps, machine-ground shafts, Alemite lubrication, and other distinctive features, tending to improve the service and life of the equipment.

The hoist may be secured with a two-speed reversing sheave operating independently of the drums, and may also be secured equipped with the Flory swinging gear attachment. The hoists are



THE NEW SMALL FLORY GASOLINE HOIST WITH OVER-SIZE MOTOR

built in quantity production to jigs and fixtures and are carried in stock at the factory and in the warehouses of numerous distributors throughout the world.

### T. L. Smith Distributors in St. Louis

IN the April, 1926, issue of CONTRACTORS' & ENGINEERS' MONTHLY mention was made of the fact that O. B. Avery is now handling the Smith paver account in St. Louis. This item did not intend to convey the impression that O. B. Avery had the entire T. L. Smith account. The Geo. F. Smith Company, Franklin and Channing

Avenues, St. Louis, Mo., which has been representing the T. L. Smith account, including their paver account in the St. Louis territory, for 17 years, relinquished the paver account to O. B. Avery, but the Geo. F. Smith Company still has the exclusive contract for all T. L. Smith products, with the single exception of the paver.

### Fordson-operated Excavator an Effective Outfit



TOFFING
EXCAVATOR
EQUIPPED WITH
GRID IRON GRIP
WHEELS, OWNED BY
THE FRASER
CONSTRUCTION
COMPANY,
SAN ANTONIO,
TEXAS



THE new Public Library recently built in Philadelphia, Pennsylvania, at a cost of \$1,250,000 is one of the finest examples of the builder's art. During the construction of this building, Mundy high speed gasoline hoists were used for hoisting brick and tile in material elevators. Eight other Mundy hoists raised and placed the stone work on this job.

Mundy Hoists are widely known among contractors for this kind of work, both the gasoline and the electric types. Built with Asbestall non-burn frictions these hoists will withstand heavy loads on long lifts at high speeds.

Asbestall frictions have a higher gripping power than wood frictions and are not affected by oil or moisture

Due to this they will not warp as is universally the case with wood frictions. Though these frictions have been in use nearly five years, there has never been a repair order for them. These Asbestall frictions are fully described in a new 40-page book on Gasoline Hoisting Equipment which has just been published. You can get your copy by dropping a card.

To Equipment Distributors:

Automatic

Safety Brake

OMPOSED of a brake wheel keye

to the intermediate shaft of the

brake is mounted, this new automatic

safety brake holds the load of the current is interrupted. This brake is stand-

ard equipment on Mundy gasoline and

Some open exclusive Sales Territory is now available.

### The Mundy Sales Corporation

Distributors for the J. S. Mundy Hotsing Engine Co.

30 Church St., New York

# **MUNDY HOISTS**

THE HOIST WITH THE ASBESTALL FRICTIONS

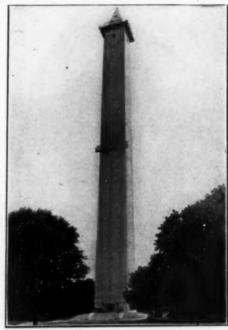
When writing to advertisers, please mention the Contractors' & Engineers' Monthly-Thank you,

### Jefferson Davis Monument---A Concrete Shaft

THE contract for building the Jefferson Davis concrete monument, at Fairview, Ky., was let in March, 1917, and work was begun the following month. The first concrete was poured June 7, 1917. On October 4, 1918, because of the World War, it was requested by the United States Government that work on the monument be stopped as non-essential. At that time the obelisk was 175 feet high.

Work began again in August, 1921. For lack of funds, work was suspended June 20, 1922, but was again resumed August 15, 1923. The monument was completed and dedicated on June 7, 1924, just seven years from the date of pouring the first concrete. The obelisk stands 351 feet high, being the second tallest monument in the United States and the tallest concrete shaft. The Washington Monument, a masonry shaft, stands 555 feet high. The Jefferson Davis Monument measures 35 feet square at the base and weighs approximately 1,500,000 tons. It rests on a foundation of concrete 19 feet underground, beneath which is a solid rock foundation of limestone. The monument cost \$175,000.

The illustration shows the monument just before completion, while the Berg concrete surfacers and finishers were being used to remove form marks and fins on the face of the shaft to give it an attractive uniform finish. The method of using light-weight motors slung from the shoulders of the operators has proved very effective.



THE JEFFERSON DAVIS MONUMENT JUST BEFORE

### Miscellaneous Notes

Ryerson Acquires Another Reinforcing Bar Plant

JOSEPH T. RYERSON & SONS, INC., has taken over the reinforcing bar division of the Penn Metal Company, Boston, Mass., and will immediately add to the sizes and tonnage carried. General sales offices have been opened at 677 Concord Avenue, Cambridge, Mass.

#### Wonder Mixer President Sails

B. LICHTY, President, Construction Machinery Company, Waterloo, Iowa, manufacturers of Wonder tilting mixers, sailed on April 10 for England, where he is to spend several months in traveling through a number of countries in the interest of the Construction Machinery Company.

New Heil Representative in Los Angeles

THE Heil Company, Milwaukee, Wis., has announced the appointment of Fred A. Koester, 440 Seaton Street, Los Angeles, Calif., as its representative for Heil hoists in southern California. Mr. Koester, formerly Superintendent of the Pacific Gas and Electric

Company, is well qualified to handle the distribution of this hoist, as the company for which he worked operated a fleet of twenty trucks all equipped with Heil hoists.

### Dewey Now General Manager of Wood Hoist

HE Wood Hydraulic Hoist & Body Company. 7936 Riopelle Street, Detroit, Mich., has announced the appointment of Frank H. Dewey as General Manager of the company. Mr. Dewey has a wide technical and executive experience, and for several years prior to coming to Detroit he was a designer for the United States Navy. His first connection in Detroit was with the Packard Motor Car Company, for which he organized a special equipment department of the truck division. Later he became Detroit representative of the Horizontal Hydraulic Hoist Company of Milwaukee, which company in 1920 was purchased by Gar Wood and the business moved to Detroit and absorbed by the Wood Hydraulic Hoist & Body Company. Since this time Mr. Dewey has been associated with the company, for several years in the capacity of Assistant General Manager.

### HIMICO TRANSMISSIONS POWER PLANTS

### Low Cost Haulage

With the opening of Spring construction, particularly of Roads, Streets and Highways of every type the attention of the contractor is again focussed on his cost per ton of material in place.

Building roads and in fact every class of construction is simply a problem of moving weight from one form to another, translating masses of crushed rock, sand, gravel and cement into enduring concrete; so that the element of cost of handling and moving these materials enters largely into the total price of the completed job.

### **HIMICO Cuts Haulage Costs**

With Ford trucks equipped with Himico Sliding Gear transmissions the contractor can reduce his haulage cost very materially. His trucks give less trouble, cost but little for repairs, are in service when other and heavier vehicles are laid up, and the Ford-Himico truck does not cut up the sub-base of the roadway as heavier trucks do.

Drivers can be recruited from any class of help available and the investment in Ford-Himico equipment is but small; so interest charges and depreciation items make but a small element of expense as compared with a large carrying charge for the heavy truck.

The answer for the contractor is

### HIMICO

Himico transmissions fit Ford cars or trucks without alteration or butchery of the chassis. They are easy to install and keep in service.

Price of Himico 3 speed sliding gear transmission, including fly-wheel, clutch, bell housing, improved crank case, transmission brake, foot accelerator, clutch and brake pedals, assembled \$137.00. 4th forward speed (42-1 in low) extra \$15.00.

### HINKLEY MOTORS, INC.

Builders of Famous Hinkley Heavy Duty Automotive Engines

P.O. Box E-839

DETROIT. MICHIGAN





below are available for free distribution. Contractors and Enginears who check over these pages each month and write for such material as interests them, will find this a valuable means of keeping up to date on the subject of machinery and equipment.

A DEVICE FOR LAYING PARKWAY CABLE
A new attachment to the Killefer 20 or 25 machine,
made by the Killefer Mfg. Co., Box 270, Huntington
Park, Los Angeles, Calif., has been developed for laying light cable for street-lighting purposes without the
expense of trench digging and filling. This device is
described in literature which may be secured on request. DEPENDABLE ENGINES WITH FIRST-RATE

SERVICE SERVICE
The Climax Engineering Co., 1 W. 18th Ave., Clinton.
Iowa, will be pleased to furnish contractors with a list of the manufacturers of worth-while contracting equipment which makes use of the Climax engine as a power-plant, as well as a list of the Climax parts and service stations which are distributed throughout the United States at quickly accessible points.

A COMBINED TRACTOR AND AIR-COMPRESSOR The Curtis portable compressor and Fordson com-bined, which costs less than an ordinary engine-driven portable compressor, is described in Illustrated Bulletin C-4-B which may be secured from the Curtis Frau-matic Machinery Co., 1931 Kienlen Ave., 8t. Louis, Mo. C-4-B which ms matic Machinery

A NEW GENERAL BOAD MACHINERY CATALOG A NEW GENERAL ROAD MACHINERY CATALOG
The Austin-Western Road Machinery Co., 400 N.
Michigan Blvd., Chicago, Ill., has just issued its new
general catalog No. 26, which, besides containing revised specifications and descriptions of the older models,
contains descriptions of several entirely new machines,
such as the Mammoth Junior grader, the Austin-International 10-20 and 15-30 motor graders, the Western
road-metal plant, and the Western street excavator.

A BOAD FORM WITH A WEDGE LOCK
Bulletin 45-M issued by the Lakewood Engineering
Co., Cleveland, Ohio, describes the Carr road form,
which has a wedge lock joint that saves work behind
the finisher because it aligns the top surface of the
form securely and eliminates waves in the road surface from weak or loose joints.

face from weak or loose joints.

A 32-PAGE CATALOG ON DIBT MOVING
Catalog No. 200-A, which the Baker Mfg. Co., 585
Stanford Ave., Springfield, Ill., has prepared, describes
completely Baker-Maney wheel acrapers, which are
quick loading and unloading and save the labor of
many men and teams.
COMPLETE FORTABLE ROCK-DRILLING PLANTS
The latest literature of the Ingersoll-Rand Co., 11
Broadway, New York, describes the efficient combination of correct size of compressor and rock drills for
any particular job, thus showing you how to effect
over-all economy in low fuel and air consumption and
at the same time produce a maximum amount of work
done.

CONCRETE MANUFACTURING EQUIPMENT ONKORETE MANUFACTURING EQUIPMENT
Blaw-Knox products, which have met the approval
of contractors throughout the United States, are described in literature which may be secured from the
Blaw-Knox Co., Pittsburgh. Pa. These products include: all-steel, self-cleaning batcher plants for central
mixing and proportioning; adjustable measuring batchers
for measurement by volume and by weight; the Inundation System to insure constant concrete by absolute water control; steel forms for roads and streets,
sidewalks and curbs and for general construction; clamshell buckets for all kinds of digging and rehandling;
turntables for the easy turning of motor tracks of any
size; and standardized steel buildings for housing men,
materials, and equipment.

A WHERIKARROW BUILT FOR WORK

A WHEELBARROW BUILT FOR WORK

Bullfrog wheelbarrows, which are designed as well as bullt for work and which make it possible for a man to work better and more effectively, are described in the latest literature of the Toledo Whoelbarrow Co., Toledo. Ohio.

HIGH-GRADE MIXERS PRODUCING LOW-COST

CONCRETE

Concrete mixers which have the minimum "time out" for repairs, in which there are no breakdowns to tie up a crew and eat up profits, and which are made in small sizes as trailer mixers, equipped with steel wheels, pneumatic or cushion tires and which run up to larger sizes, are described in the catalog of the Jaeger Machine Co., 701 Dublin Ave., Columbus. Ohio.

RELIABLE CONTRACTORS? TRANSITS

Folder T-18 issued by Warren-Knight Co., 136 N.
12th St., Philadelphia, Pa., describes the Sterling contractors' transit, which is made in various sizes for different kinds of work.

DEPENDABLE DUMP-WAGONS

One of the worth-while features of Watson dump-

DEPENDABLE DUMP-WAGONS
One of the worth-while features of Watson dump-wagons is that the wheels are standard with 10-inch hubs and nothing but the highest grade second-growth oak or hickory spokes and rims. More information regarding these dependable dump-wagons may be secured from the Rex-Watson Corp., Canastota, N. Y. GASOLINE LOCOMOTIVES THAT YOU CAN STANDARDIZE ON
Whitcomb gasoline locomotives made for any gage and in all sizes from 2½ to 25 tons, for hauling yardage, road forms, batch-boxes, and other materials used in modern road building, are described in literature of the Geo. D. Whitcomb Co., Rochelle, Ill.
AN IMPROVED ONE-SACK MIXEE
The Republic Model Z-10-LT sack-size mixer, which has the largest dram of any sack-size mixer built and a steeper elevating skip, is described in an illustrated folder which may be secured from the Republic Iron Works, Tecumsch, Mich.
PUMPS BUILT TO STAND THE GAFF
Humphryes diaphragm pumps, which are built for

PUMPS BUILT TO STAND THE GAFF
Humphryes diaphragm pumps, which are built for dependability, capacity, high-suction lift with outside guided diacharge valves, non-clogging suction valves, and large direct waterways, are described in the literature of the Humphryes Mfg. Co., Mansfield, Ohio.

A MODERN LIME OF ROLLERS AND GRADERS Galion rollers, graders, and maintainers, which offer admirable service in the road machinery field and are backed by branch stocks, distributors, and service men located at points where they can give prompt service in the field, are described in literature which may be secured from the Galion Iron Works and Mfg. Co., GASOLINE POWER FOR SHOVELS AND DIGGERS Hercules engines, which work faithfully from the

Horouse engines, which work faithfully from the time the switch is turned on until the switch is turned off, steadily delivering power to the contracting equipment on which they are mounted, are described completely in the specification literature of the Hercules Motors Corp., Canton, Ohio.

6-FOOT ALUMINUM RULES

6-FOOT ALUMINUM RULES

Complete information on the Lufkin 6-foot folding aluminum rule, which is graduated in tenths and hundredths of inches on one side and with the usual graduations on the other and which also has a folding hook at the end to facilitate measurements, may be secured from N. A. Ellis, Sales Dept., Lufkin Rule Co., Saginaw, Mich.

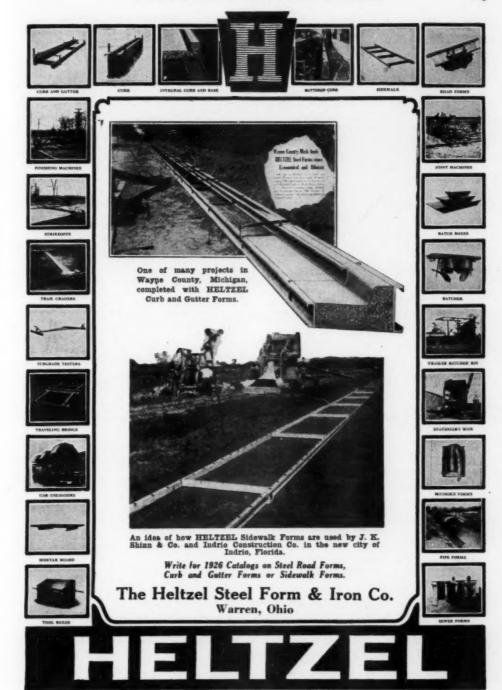
secured from N. A. Ellis, Sales Dept., Lafkin Rule Co., Saginaw, Mich.

BOAD BUILDERS' REPORTS ON TRUCKS

The Autocar Co., Ardmore, Pa., has published in its
Road Building issue of the Autocar Messenger 48 pages
of interesting descriptive matter, text, illustrations, and
reports on the work of Autocar trucks in road building.

AN ENTRELITY AUTOMATIC DUMP BODY

The Anthony gravity-dump body, which is entirely
automatic in operation, requiring only slight pressure
on the trip lever to dump it and which is held by two
legs at a 45-degree angle for complete discharge, is
described in the latest catalog of the Anthony Co.,
Inc., Streator, III.



SPEEDY, DEPENDABLE CLUTCHES
Twin Disc clutches, which are speedy and dependable, built for road-making machinery, capable of handling the heaviest loads the machine can handle and doing it easily, surely, and constantly, are described in the literature of the Twin Disc Clutch Co., Racine, Wis.
CONCRETE FORMS FOR ROAD, CURB, AND GUTTER
The Hotchkiss system of concrete forms for road, curb and gutter, and sidewalks, is described completely in the latest literature of the Hotchkiss Steel Products Co., Inc., Binghamton, N. Y.
STANDARD TWO-BATCH-BOX CARS

in the latest literature of the Hotchkiss Steel Products Co., Inc., Binghamton, N. Y.

STANDARD TWO-BATCH-BOX CARS

The Easton Car & Const. Co., Easton, Ps., will be pleased to send its literature describing in detail the Easton standard square frame two-batch-box road car, which is unique, in that opposite pedestals are securely tied together across the car with angle-iron cross-ties. This catalog also describes Easton batch-boxes and other road equipment.

other road equipment.
A SINGLE FRICTION DRUM HOIST FOR LIGHT

WORK
The Dobbie hoist, which is direct-connected to a
2-cylinder hopper-cooled gasoline engine and which has
centrally located hand and foot levers, a bed frame of
structural steel, and approved band friction type drum
clutch, is described in the literature and specifications
issued by the Dobbie Foundry and Machine Co., Niagara
Falls, N.

issued by the Doddle Foundry and Saccilie Co., Singale Falls, N. TEADY POWER FROM THE FORDSON
By installing a Pickering governor on your Ford
son, you have a better tractor in every way, one that
delivers steady, even power and that runs at uniform
speed at all times. Just how this is made possible is
told in the free illustrated Pamphlet No. 016B issued
by the Pickering Governor Co., Portland, Conn.
CONCRETE PRODUCTS MACHINERY
The Raber & Lang Mfg. Co., 831 Mill St., Kendallville, Ind., will be glad to send you copies of its bulletins describing Creacent concrete products machinery:
Catalog 11 describes sewer pipe molds; Bulletin 30,
tile molds; Catalog 32, brick machines; Catalog 37,
Bulldog batch mixers; Bulletin 42, Bulldog tilter mixers; Bulletin 36, power block tampers; and Catalog
10, Creacent continuous mixers.

SCRAPERS THAT REPLACE MEN AND TEAMS

A wide variety of services of the Crescent ½-yard scraper which replaced 8 men and teams in a gravelpit in Ohio will be found in the literature of Sauerman Brothers, Inc., 464 S. Clinton St., Chicago, III.
MULTI-CYLINDER, ENGINE-DRIVEN, PORTABLE AIR-COMPRESSORS.
Schramm portable air-compressors, which are driven by multi-cylinder engines and are built in two sizes with capacities of 120 and 165 cubic feet per minute with "srious mountings, are described in the latest catalog of Schramm, Inc., West Chester, Pa.
A MORTAR MIXER THAT ERALLY MIXES
The Tal-Flo mortar mixer, made in 4. 7. and 14-

A MORTAR MIXER THAT REALLY MIXES
The Tal-Flo mortar mixer, made in 4. 7., and 14cubic-feet sizes, turns out thoroughly mixed mortar in
8 to 10 seconds after material is placed in the hopper.
Further information and details may be secured from
the Talbot-Flood Mfg. Co., Inc., 521-22 Dwight Bldg.,
Kamess City, Mo.

AN IMPROVED COLD PATCH

AN IMPROVED COLD PATCH
The new Tarvia-KP has been improved to such an extent in its binding strength that 12 gallons now do the work of 18. Literature on this improved cold patch material may be secured from the Tarvia Dept., The Barrett Co., 40 Rector St., New York.
AN ENGINE THAT WORKS HARD EVERY DAY
The Beaver engine, which is built to be on the job every day on hard pulls or rough going and which has many features of design worth knowing, is described in the latest Builletin issued by the Beaver Mfg. Co., 50 25th St., Milwaukee, Wis.

LOW-COST CRAWLER POWER FOR FORDSONS

Trackpulls, which give greater capacity to the Ford-son, and the upkeep cost of which in combination with the Fordson, is said to be the lowest of any crawler type tractor, are described in the literature of the Belle City Mfg. Co., Racine, Wis.

Belle City Mfg. Co., Racine, Wis.

A PLASTER MIXER THAT GIVES RESULTS

If you would like to know more about a plaster mixer which gives the most thorough mix of old-fashioned hair or hard wall plaster, acratch brown finish, gives a sanding plaster from 10 to 12 shovels heavier than when mixing by hand, and eliminates droppings because every batch is uniform, write to the Blystone Mfg. Co., 326 C St., Cambridge Springs, Pa., and ask for literature describing the Blystone Mixerette.

GASOLINE LOCOMOTIVES FOR THE HARDEST

If you are interested in an 8-ton gear-drive gasoline locomotive that prominent contractors have found the best in the hardest pull, write for the catalog and performance bulletin issued by the Fate-Root-Heath Co., Plymouth Locomotive Works, Plymouth, Ohio.

A TANDEM ROLLER WITH GREAT POWER

Iroquois tandem rollers, which are famous for high power, quick reverse, long life, simplicity of construc-tion, and low cost of maintenance, are described in the complete specifications circular of the Iroquois Sales Dept., Barber Asphalt Co., 1600 Arch St., Philadelphia,

STANDARD HOISTS AND DERRICKS

STANDARD HOISTS AND DERRICKS
The Clyde Iron Works Sales Co., Duluth, Minn., will be pleased to furnish operating and upkeep costs as well as construction details covering its standard hoists and derricks for general contracting. A free illustrated booklet will be sent on request.
AN ENGINE WITH LOW AVERAGE REPAIR COST The LeRoi engine, which is built to operate contractors' equipment and which shows surprisingly low average repair parts costs, takes time out less frequently and stays active on the job long after the ordinary engine goes feeble, is described in the literature of the LeRoi Co., Milwaukee, Wis.
POWER SHOVELS WITH WORLD'S RECORDS
Marion power shovels, which have a world-wide repu-

POWER SHOVELS WITH WORLD'S RECORDS
Marion power shovels, which have a world-wide reputation for low-cost yardage and which hold world's
records for yardage production in earth- and atonemoving projects, are built in both revolving and railroad types in capacities of % to 8 yards. These
shoveds are described completely in literature which
may be accured from the Marion Steam Shovel Co.,
MARION, Ohio.
WELDING AND CUTTING APPARATUS

If a contractor wishes to be independent of omer-

If a contractor wishes to be independent of emergencies and be able to take care of a breakdown on an important contract, he should secure the details regarding the advantages of Milburn welding and cutting apparatus and portable carbide lights which are described in Booklet 323 issued by the Alexander Milburn Co., Baltimore, Md. DURABLE, FAST, REASONABLE DUMP BODIES

Full automatic gravity-dump bodies which are quickly installed on Ford 1-ton trucks and which give you your money's worth in every way, are described in the Quickstrip line literature of the New York Central Iron Works Co., Inc., Hagerstown, Md. A NEW ONE-MAN POWER CONTROL

A NEW ONE-MAN POWER CONTROL

A one-man power patrol grader with a detachable
power unit for general road maintenance the grader
blade of which is operated from the power take-off of
the tractor, is described in literature which may be
secured from the Stockland Road Machinery Co., Minrespective Mine. A CRANE BUILT FOR SPEED

A CRANE BUILT FOR SPEED

The Moore Speedcrane, named for its performance, is made in gasoline, steam, electric, crawler, and traction wheel types and is particularly adapted to road and yard service. Its manufacturers, the Moore Speedcrane Co., 39 S. La Salle St., Chicago, Ill., will be pleased to send an illustrated catalog giving details.

LARGE-CAPACITY, POETABLE AIR-COMPRESSORS

The latest catalog of the O. K. Clutch & Machinery Co., Columbia, Pa., describes this company's line of large-capacity, portable air-compressors with a clutch for easy starting.

for easy starting.
MEASURING-PLANTS TO SPEED UP ROAD WORK

MEASURING-PLANTS TO SPEED UP ROAD WORK Aggre-Meter bins and measuring-plants of 117 tons, 70 tons, 40 tons, 30 tons, and 23 tons capacities, as well as Peerless clamshell buckets, are described in the literature of the Eric Steel Construction Co., Eric, Ps. A NEW TRAILER BIN AND BATCHER.

The new Heltzel bin and batcher catalog, which will be of interest to contractors and engineers throughout the country, as it describes the new Heltzel trailer batcher bin, may be secured by any interested parties from the Heltzel Steel Form and Iron Co., Warren, Ohio.

A NEW POWER-PLANT FOR LIGHT TRUCKS A NEW POWER-PLANT FOR INCHT TRUCKS
The Mohawk power unit for Ford cars and trucks,
which is a complete power-plant with clutch and transmission for replacing the Ford engine and transmission,
is described in an illustrated folder which may be secured from the Mohawk Motors Corp., Peoris, III.

A SINGLE-OR DOUBLE-DRUM HOIST FOR THE

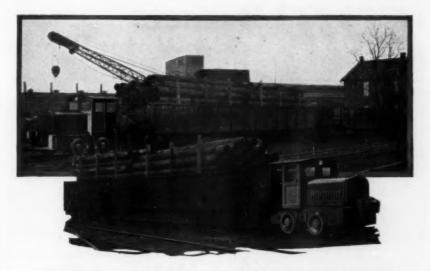
FORDSON
The Pioneer Porta-Hoist, which is made as a single double-drum unit, reversible or non-reversible for or double-drum unit, reversible or non-reversible for mounting on the Fordson, is described in literature which may be secured from Pioneer Tractors, Inc., Winons, Minn.

which may be secured from Pioneer Tractors, and, Winona, Minn.

HOIST RECORDS FOR MATERIAL HANDLING.

On the construction of the new subway under N.

Broad Street, Philadelphia, Pa., 15 Mundy hoists lifted 110,000 cubic yards of material in 26 days. Now 21 Mundy hoists are at work speedily removing the excavated material from shafts some 35 feet below the street. This is only one of the jobs on which these hoists have made a record. An attractive 40-page booklet describing Mundy gasoline hoists is ready for you and may be secured from the Mundy Sales Corp., 30 Church St., New York.



### Faster Haulage-Lower Costs

Whitcomb Locomotives with their more tham ample horse power per ton, assure rapid haulage at low cost.

Instances of haulage at less than  $\frac{1}{2}$  cent per ton are not uncommon and when you consider the fact that maintenance is a negligible item and that a licensed operating crew is not necessary, it is easy to see how "Whitcombs" will fit into your haulage program.

For contract haulage, or switching cars at storage points, "Whitcombs" are ideal. They are made in all sizes and gauges and may be had powered by either gasoline engines, electric storage batteries, or fitted with a trolley.

Our Engineering Department is thoroughly conversant with all types of haulage problems and will be glad to help you select the proper type of locomotive for your work.

GEO. D. WHITCOMB COMPANY
ROCHELLE, ILLINOIS
Offices in principal cities





# ERIE Buckets Aggre-Meter Plants





### The Aggre-Meter-

The Aggre-Meter in the picture is the ERIE 117-ton all-steel Type F, for loading compartment trucks or batch boxes, or for loading batches direct into the mixer hopper.

This is the way to handle sand and stone quickly, easily and accurately. One man does the proportioning and loading as fast as motor trucks can haul the material away.

> Furnished all-steel or combination steel - and - wood

### The Bucket-

This is the ERIE 1-yd. "Peerless" Bucket, an all-'round contractors' and material handlers' bucket. Note the full grab. This bucket has great closing power—long cable life—takes a big load at every grab—and dumps quickly. The contractor is guaranteed that spare parts like the cutting lips will fit.

For extra hard digging or severe service see the Special Digger Bucket.

All-steel, with bushed bearings lubricated by forced feed.

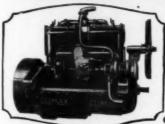
### ERIE STEEL CONSTRUCTION CO.

Erie, Penna., U. S. A.

To transport this 70-ton T y p e F Aggremeter Plant, detach columns and aggremeters and load the bin on a truck or flat ear. To ship the 117-ton plant, first remove the two sloping sides to give railroad clearance.







#### Climax "Trustworthy" Engines are used as Standard Equipment by:

Equipment by:

Bay City Dredge Works, Bay City, Mich, Brown Hoisting Mach. Co., Cleveland, O. The Buhl Co., 407 South Dearborn St., Chicago, III.

Byers Machine Co., Ravenna, Ohio Davenport Locomotive Works, Daven-Bquitable Arphalt Maintenance Co., Kansas City, Mo.

Fate-Root-Heath Co., Plymouth, Ohio Four Drive Tractor Co., Big Rapifa, Mich, Galion Iron Works & Mig. Co., Galion, O. Greiman Ditcher Co., Inc., Garner, Jowa Industrial Works, Bay City, Mich.

Kennison Mig. Co., Solomon, Kans.

Keystone Driller Co., Beaver Falls, Pa., Lidgerwood Mig. Co., New York, N. Y.

Link-Belt Co., Chicago, III.

Locomotive Crane Co. of America, Champaign, III.

McM yler-Interstate Co., Cleveland, Ohio More-Speedcrane Co., Chicago, III.

Moore-Speedcrane Co., Chicago, III.

hio ore-Speedcrane Co., Chicago, Ill. organization Co., Peru, Ill. Mundy Hoisting Engine Co., Newark,

Voung Engine Co., Oil City, Pa.

# Making Mince-Meat\* of old Macadam Road -A Tough Test of Power

The Galion Iron Works & Mfg. Co. of Galion, Ohio, makers of the Galion 10-ton Motor Roller, wrote us recently:

"As a test we put one of our first Master Rollers out on a scarifying job which lasted about two weeks. This is hard work for the engine, since the big pneumatic scarifier hooks deeply into the ground and tears it up very thoroughly. The work was on old water-bound macadam and it was done at a speed of about 1% miles per hour. Gasoline used was from 6 to 7 quarts per hour with a quart of oil every 10 hours. The performance of the engine under this test was all that we could have wished. We are very well satisfied with the work this engine does in such a heavy piece of machinery as a 10-ton Roller. It will stop and reverse instantly on grades and seems to POSSESS ABUNDANT POWER FOR EVERY NEED."

You are always sure of your power if your machines are equipped with



The "Trustworthy" Engine

### CLIMAX ENGINEERING CO., : 1 West 18th Ave., 10WA

Also Builders of Climax Refrigerating Units

Eastern Branch: 30 E. 42nd St., NewYork,

Bastern Branch: 30 E. 42nd St., New York, N. Y.
Cleveland Branch: 657 Leader Bidg., Cleveland, Obio
Chicago Branch: 2007 Harris Trust Bidg.,
Southeastern Branch: Chas. H. Adams,
Hotel Hampton, Atlanta, Ga.
Southwestern Branch: P. J. Dasey, Hotel
Wells. Tulsa, Okla.
Los Angeles, Calif.: Coast Machinery
Corp., 464-66 E. 3rd St.
San Francisco. Calif.: Coast Machinery
Corp., 829 Folsom St.
Birmingham, Ala.: Keiser-Geismer Engr.
Co., 1308-9 American Trust Bidg.
St. Louis, Mo.: Tulley Equ

Refrigerating Units

Boston, Mass.: Rapp-Huckins, 59 Haverhill St.
Dallas, Texas: Briggs-Weaver Machine
Co., 315 Market St.
Dedig, & Supple Co., 1621-39 17th St.
Jackson, Miss.: Anderson Sales & Distributing Co.
Jacksonville, Fla.: Construction Equipment Co., 437 East Bay St.
Madison, Wis.: Wisconsia Machine &
Foundry Co.
Minneapolis, Minn.: Wis. H. Ziegler Co.,
619 Washington Ave. S.
Portland, Ore.: J. L. Latture Equipment
Co., 334 Beimont St.
ment Co., 346 Bader Bidg.

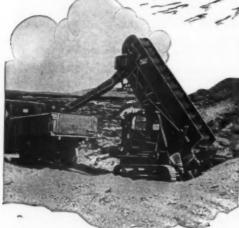
St. Louis, Mo.: Tulley Equipment Co., 616 Buder Bidg.

Getting Out Gravel for Road Repair

YOU can about double your truck fleet's day's work capacity—make 6 trucks do the work of 12—by putting the cost of 1 extra truck into a HAISS Creeper Loader.

The HAISS machine will put up a five yard load in 2½ minutes—digging right from the bank. The quick get-away with a full load saves truck time that counts up in extra trips per day. On a short 2 mile haul you can get out two loads for every one you have been loading by hand. You get near-steam-shovel ability and





Haiss Creeper Loader digging bank gravel from pit. Note that the broad creeper treads do away with the need of planking

loading capacity at half steam shovel cost.

The husky HAISS Creeper Loader with the power of its 37 H.P. Waukesha Motor and the digging ability of its patented Feeding Propellers and Slow Speed Crowding Drive (also an exclusive HAISS feature) will dig and load in a class by itself.

The Supt. of Roads for one of the Indiana Counties remarked to us at the last Road Show that on a mile haul he could have loaded bank gravel fast enough to keep 40 one-yard trucks going—if he could have had that many to use.

Let us send you Catalog 523 which will show you the machine and tell you what others have done with it. Write for a copy NOW.

THE GEORGE

"Truck and" Wagon Loaders Portable Belt Conveyors

142nd St. and Rider Ave., New York, N. Y.

Established 1892

Clam Shell "Buckets-Matl Handling Equipment.

Representatives Throughout the World. Millars Timber & Trading Co., London, British Representatives.

Cable Address: "Coalhoist" New York—"Western Union 5 Letter Edition" Code.

When writing to advertisers, please mention the Contractors' & Engineers' Monthly-Thank you.

# comfort in Greater COMFORT in GNC Big Brute

NEVER before has a driver had a cab like this. In just a moment he can enclose himself completely—without shutting off his view of the road or traffic, and without leaving his seat.

The bottom panel slides down, the upper panel up—opening the cab completely. Nothing is in the way of the driver when the cab is open.

#### An all Steel Fisher Cab

-which can be completely closed, or opened, in a moments time. A comfortable "coupe" for the driver And that means increased efficiency.

#### Real Seats

—built with Marshall Cushion Springs, both seat and back completely upholstered in Spanish type Fabricoid. The seats are adjustable

#### One Piece Windshield

—clear vision type, with automatic windshield wiper Thedriver can see where he is going, and what is coming, without straining his neck.

### Complete Electric Lighting — Magneto Ignition

-each independent of the other. Electric head



lamps, with both bright and dim connections, electric tail lamp, electric dash lamp, truck type generator and battery

#### Easier to Steer

The steering gear is a worm and split nut type-irreversible—with a big, corrugated steering wheel It's as easy to steer Big Brute as to steer a small pleasure car. The tie rod is back of the axle—positively protected from damage through accident.

Products of Yellow Truck and Coach Manufacturing Company aubusdiary of General Motors

aubsidiary of General Motors
GMC Bg Brute, 3/4 and 3 ten trucks
GMC 1, 1/4 and 2/5 ton trucks
Yellow Coaches
Yellow Light Delivery Trucks
Hertz Drivurself Cars
GMC 5 to 15 ton Tractor

### A General Motors Product

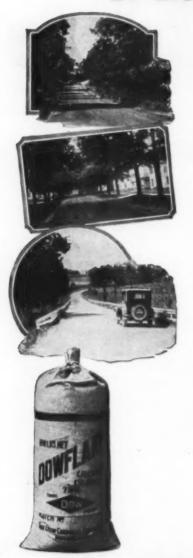
Sold and Serviced Everywhere by Branches, Distributors and Dealers of

GENERAL MOTORS TRUCK COMPANY, PONTIAC, MICHIGAN

A DIVISION OF YELLOW TRUCK AND COACH MANUFACTURING COMPANY

O G. M T Co. 192

# Which is Better? To Build New Roads



R OAD men know how quickly revolving wheels will pick a road to pieces and how fast the wind will carry the small particles away once the surface breaks through.

So maintenance has come to be as important as road building. A good road costs a lot of money to build. When the surface wastes away it not only wastes valuable material but wastes also the labor of putting it in place.

Dry Roads—even newly built, go to pieces quickly.

Dry gravel grinds up to powder—dust—and the dust blows away—every thin layer lost advances the day when a costly new road must be built.

Even on newly built roads much fine material is required to bind the larger particles to make them resist the pull of wear and wind. But in a dry, crumbly state these fine particles do not have sufficient binding power to hold the surface material in a compact mass.

Without moisture, loosely held material is soon thrown off into the ditch or blown away as dust. Soon traffic demands a new road or a costly resurfacing job.

Moisture binding with *Dowflake* avoids heavy new road and rebuilding costs.

A Continuous Supply of Moisture Will Save Your Road.

# DOWFLAKE

# Or Keep Good Roads ~ in Condition with DOWFLAKE

It's so easy to maintain roads with Dowflake that few maintenance men have ever given up its use once they have seen what it saves in both labor and material.

Dowflake, absorbing several times its weight in moisture, holds the moisture continuously in the surface material for weeks. It thus solves a serious problem for the maintenance man who has often waited for a rain in order to put on the machine to condition the road. With Dowflake the grader can work any time. There's no need to stand idly by while a good road goes to pieces.

With Dowflake you can work the road—rain or no rain, shaping it up so that traffic can quickly pack fine material into a firm, resilient and moist protective cushion.

Moisture saves the road surface and thus saves the whole road structure.

Aside from the maintenance factor and the great saving in labor, road men also find that this method is a positive protection against the dust nuisance. The motorist and the roadside resident may not know so much about maintenance but they do recognize and openly approve the absence of dust on a road maintained with Dowflake.

Yes, it is better to keep roads in condition than to build them over. Dowflake supplies the necessary moisture to keep them in condition.

Write for our illustrated maintenance Manual "How To Maintain Roads".

THE DOW CHEMICAL CO., Midland, Mich.

Branch Sales Offices 90 West Street, New York City Second and Madison Sts., Saint Louis.

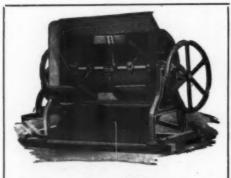




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Midland, Michigan
Please send me your book "How to Maintain Roads".

Name

For Road Maintenance



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Either of these Blystone plaster or mortar mixers will pay for itself inside of a month. The original mixer with the patented reverse spiral shovel system guarantees a material saving with every shaft turn.

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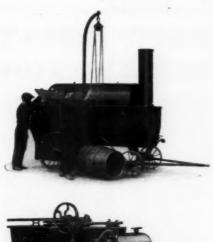
# BAKER MANEY Self Loading Scrapers

The big powerful modern tractors do not bother these sturdy scrapers. They twist and turn like a snake, following the tractor anywhere without the least danger of breakage. They are made for the roughest kind of work, and just think!—two or three men operate a whole train at a labor cost of only 3 or 4 cents per yard!

They are made in two sizes—Model D,  $1\frac{1}{4}$  Yd. and Model H,  $\frac{3}{4}$  Yd. Our big 32 page catalog tells all about them. Send for it.

THE BAKER MANUFACTURING CO. 585 Stanford Ave. Springfield, Ill.







If you could come behind the scenes and go through the Littleford shops and witness the care and forethought maintained from drafting room to foundry to assembly floors-you would have a better idea of the high quality of Littleford Tar and Asphalt Heaters. You would realize why they are more than simply kettles-why they heat more efficiently-why they last longer -require fewer repairs-why they fit the job so much better than ordinary kettles. For over twenty-five years Littleford Tar and Asphalt Heaters have been subjected to the use and abuse of the varying conditions that surround hot material operations. For twenty-five years their performance



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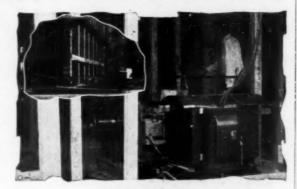
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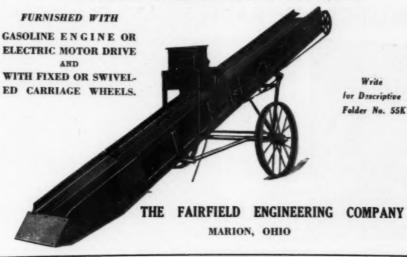
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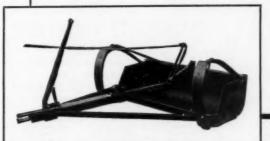
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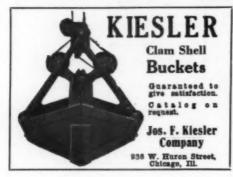
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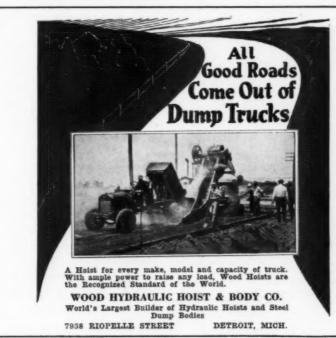
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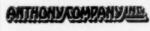
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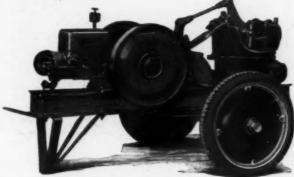
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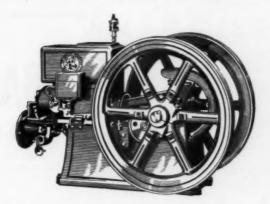
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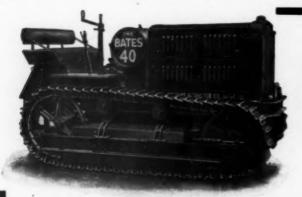
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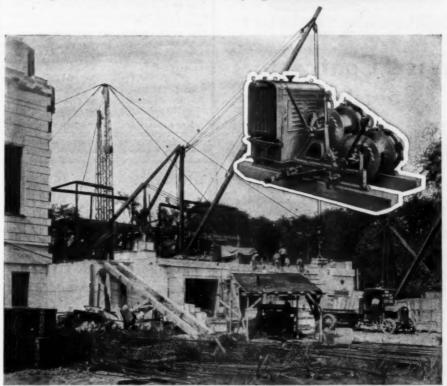
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you want in HEIL steel bodies and hoists. The dump job shown above is especially adapted for "batch" hauling. The tail gate is fitted with a chain device for spreading the load. Note the clips on the body to take additional sides.

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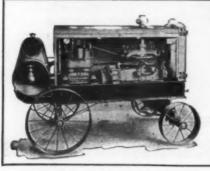
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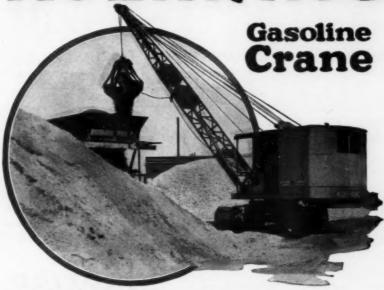
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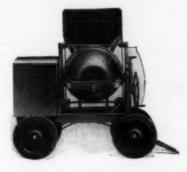
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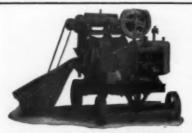
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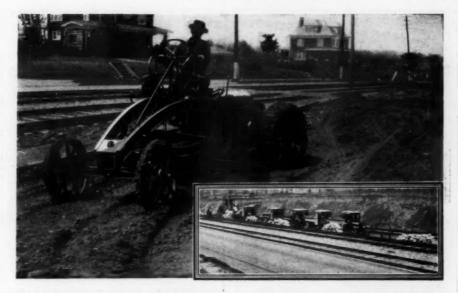
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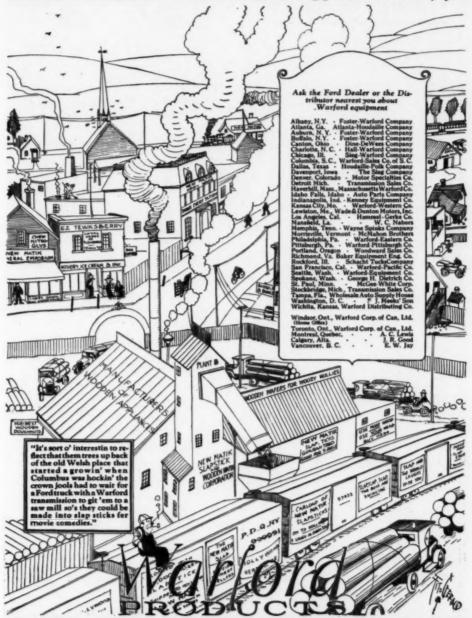
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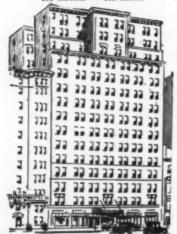
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State of New York, County of New York, as .:

Before me, a Notary Public, in and for the State and County aforesaid, personally appeared EDGAR J. BUTTENHEIM, who, having been duly sworn according to law, deposes and says that he is the President of the Buttenheim-Dix Pub. Corp., Publishers of The CONTRACTORS' AND ENGINEERS' MONTHLY and that the following is, to the best of his knowledge and belief, a true statement of the ownership, management, etc., of the aforesaid publication for the date shown in the above caption, required by the Act of August 24, 1912, embodied in Section 443, Postal Laws and Regulations, printed on the reverse of this form, to wit:

That the names and addresses of the publisher, editor, managing editor, and business manager are:
Publisher BUTERNERM-DEX FUR. CORP., 443 4th Ave., N. Y. C. Editor, T. R. KENDALL,
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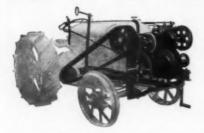
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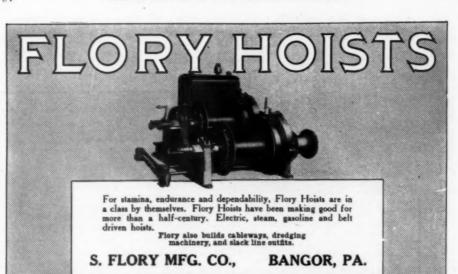


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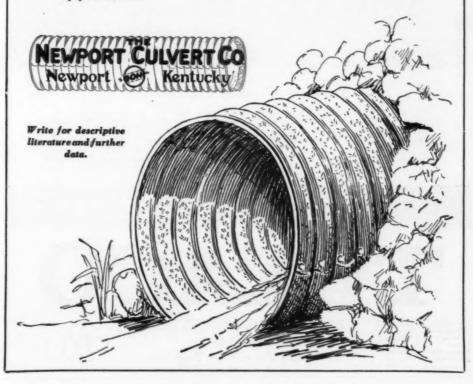
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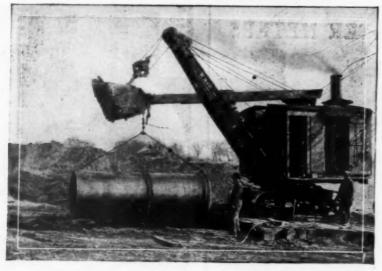


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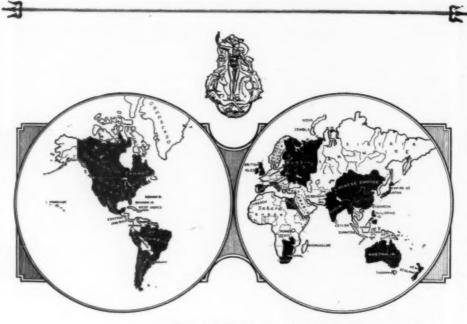
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Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Hawest Mfg. Co. Hawest Mfg. Co. Hedge & Mattheis Co. Hedge & Mattheis Co. Heil Co., The. Heil Co., The. Heil Co., The. Hercules Corporation. Hercules Motors Corp. Herr, Henry R. Highway Trailer Co. Hill Nicholas R	14 187 178 154 181 105 174 138 115 135 87 184 140	Neely & Co., I. C. Nelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., E. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. O. K. Clutch & Machy, Co.	194 197 161 130 187 170 170 178 181 126 186 152	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co., S. R.  Vulcan Iron Works.  Wallace & Tiernan Co., Inc Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Sunday Co.	138 146 192 183 136 193 186 147 128 177 160 107 136 172
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Hawest Mfg. Co. Hawest Mfg. Co. Hedge & Mattheis Co. Hedge & Mattheis Co. Heil Co., The. Heil Co., The. Heil Co., The. Hercules Corporation. Hercules Motors Corp. Herr, Henry R. Highway Trailer Co. Hill Nicholas R	14 187 178 154 181 105 174 138 115 135 87 184 140	Neely & Co., I. C. Nelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., E. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. O. K. Clutch & Machy, Co.	194 197 161 130 187 170 170 178 181 126 186 152	Universal Road Machinery Co. U.S. Cast Iron Pipe & Pdry. Co. Van Keppel & Co. S. R.  Vulcan Iron Works  Vulcan Iron Works  Vulcan Iron Works  Varican I	138 146 192 183 136 193 186 147 128 177 160 107 136 172 187
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Hawelse & Co., Inc. Hawelse & Co., Inc. Hawelse Tie Bolt Co. Hedge & Mattheis Co. Heil Co., The. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Her, Heary R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbs, Inc., Lewter F. Hobus, Inc., Lewter F.	14 187 1787 1784 181 1054 131 174 138 115 135 87 184 140 195 113 188	Neely & Co., I. C. Nelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., E. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Novton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. O. K. Clutch & Machy, Co. Orton Crane and Shovel Co.	194 197 161 130 187 170 170 178 181 126 186 152	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co., S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Ciliford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. Western Material Co. Western Material Co.	138 146 192 183 136 193 186 147 128 177 160 107 136 172 187
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Hawelse & Co., Inc. Hawelse & Co., Inc. Hawelse Tie Bolt Co. Hedge & Mattheis Co. Heil Co., The. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Her, Heary R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbs, Inc., Lewter F. Hobus, Inc., Lewter F.	14 187 1787 1784 181 1054 131 174 138 115 135 87 184 140 195 113 188	Neely & Co., J. C.  Nelson Iron Works, N. P.  Neptune Meter Co.  Newark Concrete Pipe Co.  Newort Culvert Co.  N. Y. Central Iron Works.  Nixon-Hasselle Co.  Noble Co., K. B.,  Norden Co., Wm. H.  Northwest Equip. Co., Inc.,  Nortom Co., J. B.  Novo Engine Co.  O'Brien Co., Inc., Martin J.  Oil Jack Co.  Olsen, Ole K.  O. K. Clutch & Machy, Co.  Orton Crane and Shovel Co.  Pacific Plush-Tank Co.	194 197 161 130 187 170 180 178 181 126 186 152 173 140 8	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co. S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waterhouse, Cifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. West Michigan Equipment Co. West Michigan Equipment Co.	138 146 192 183 136 193 186 147 128 177 160 107 136 172 187 178
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Hawels & Co., Inc. Hawels & Co., Inc. Hawels & Co., Inc. Hawels & Co., Inc. Hawels & Co. Heil Co., The. Helge & Mattheis Co. Heil Co., The. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Her, Henry R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbs, Inc., Lewter F. Hodus-Ferris Equipment Co. Hongus-Ferris Equipment Co. Hongus-Ferris Equipment Co. Hongus-Ferris Equipment Co.	147 187 187 178 154 181 105 174 138 115 135 135 184 140 195 113 188 189 164	Neely & Co., I. C. Nelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Eguip, Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co.	194 197 161 130 187 170 130 178 181 126 181 126 186 152 173 8 140 189	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co. S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waterhouse, Cifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. West Michigan Equipment Co. West Michigan Equipment Co.	138 146 192 183 136 193 186 147 128 177 160 107 136 172 187 178
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Hawels & Co., Inc. Hawels & Co., Inc. Hawels & Co., Inc. Hawels & Co., Inc. Hawels & Co. Heil Co., The. Helge & Mattheis Co. Heil Co., The. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Her, Henry R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbs, Inc., Lewter F. Hodus-Ferris Equipment Co. Hongus-Ferris Equipment Co. Hongus-Ferris Equipment Co. Hongus-Ferris Equipment Co.	147 187 187 178 154 181 105 174 138 115 135 135 184 140 195 113 188 189 164	Neely & Co., I. C. Nelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Eguip, Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co.	194 197 161 130 187 170 180 178 181 126 185 126 152 173 140 189 189 189	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co. S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waterhouse, Cifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. West Michigan Equipment Co. West Michigan Equipment Co.	138 146 192 183 136 193 186 147 128 177 160 107 136 172 187 178
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Hawelse & Co., Inc. Hawelse & Co., Inc. Hawelse & Co., Inc. Hawelse Tie Bolt Co. Hedge & Mattheis Co. Heil Co., The. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Herr, Henry R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbs, Inc., Lewter F. Hobus-Ferris Equipment Co. Honborat Co., Jos. Hoppe, Geo. E. Hotchkias Steel Prod. Co. Hotel Knickerbocker.	147 187 187 178 154 181 105 174 138 115 135 135 184 140 195 113 188 189 164	Neely & Co., I. C. Nelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Patitison Supply Co., W. M. Peden Equipment Co.	194 197 161 130 187 170 180 178 181 126 186 152 173 140 8 8	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co. S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waterhouse, Cifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. West Michigan Equipment Co. West Michigan Equipment Co.	138 146 192 183 136 193 186 147 128 177 160 107 136 172 187 178
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Harther Co., S. T. Hauck Mfg. Co. Hawelk Mfg. Co. Hawelk Mfg. Co. Heil Co., The. Hedge & Matthein Co. Heil Co., The. Helgel Steel Form & Iron Co. Herecules Corporation. Hercules Corporation. Hercules Motors Corp. Herr, Henry R. Hinchley Motors, Inc. Hobbs, Inc., Lewter F. Hoßus-Ferris Equipment Co. Hophos, Co., Lewter F. Hogus-Ferris Equipment Co. Hophos, Co., Lewter J. Hogus-Ferris Equipment Co. Hophos, Steel Prod. Co. Hotel Knickerbocker. Howard-Cooper. Corp.	147 187 187 178 178 178 181 181 105 174 131 135 87 184 140 140 151 138 188 164 188 109 150	Neely & Co., I. C. Nelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Patitison Supply Co., W. M. Peden Equipment Co.	194 197 161 130 187 170 180 178 181 126 186 152 173 140 8 8	Universal Road Machinery Co. U.S. Cast Iron Pipe & Pdry. Co. Van Keppel & Co. S. R.  Vulcan Iron Works.  Vulcan Iron Works.  Vulcan Iron Works.  Vulcan Iron Works.  Valcan Eronan Co., Inc. Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Ciliford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Supply Co. Western Supply Co. West Michigan Equipment Co. West Virginia Mine Supply Co. Wettlauler Bros. Whayne Supply Co., R. C. Wheeler Bros. Wheeler Murray Co.	138 146 192 183 136 193 186 147 128 177 160 172 187 178 178 176 189 175 173 173
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Harther Co., S. T. Hauck Mfg. Co. Hawelk Mfg. Co. Hawelk Mfg. Co. Heil Co., The. Hedge & Matthein Co. Heil Co., The. Helgel Steel Form & Iron Co. Herecules Corporation. Hercules Corporation. Hercules Motors Corp. Herr, Henry R. Hinchley Motors, Inc. Hobbs, Inc., Lewter F. Hoßus-Ferris Equipment Co. Hophos, Co., Lewter F. Hogus-Ferris Equipment Co. Hophos, Co., Lewter J. Hogus-Ferris Equipment Co. Hophos, Steel Prod. Co. Hotel Knickerbocker. Howard-Cooper. Corp.	147 187 187 178 178 178 181 181 105 174 131 135 87 184 140 140 151 138 188 164 188 109 150	Neely & Co., I. C. Neelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Patition Supply Co., W. M. Peden Equipment Co. Pegg, E. P.	194 197 161 130 187 170 180 178 181 126 152 173 140 189 182 182 182 182	Universal Road Machinery Co. U.S. Cast Iron Pipe & Pdry. Co. Van Keppel & Co., S. R. Vulcan Iron Works.  Vulcan Iron Works.  Vulcan Iron Works.  Vulcan Iron Works.  Valcan Eron Co., Inc. Ward Co., Lee T. Warford Corp. Warren Bros. Co. Waterhouse, Ciliford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Supply Co. Western Supply Co. West Michigan Equipment Co. West Virginia Mine Supply Co. Wettlauler Bros. Whayne Supply Co., R. C. Whiteer Bros. Wheeler Murray Co. Whiteopher Co. Geo. D. Whiteopher Co. Geo. D.	138 146 192 183 136 193 186 147 128 177 160 172 187 178 178 176 189 175 173 173
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Harther Co., S. T. Hauck Mfg, Co. Hawelk & Co., Inc. Hawelk & Co., Inc. Hawelk & Co., Inc. Hawelk & Co., Inc. Hedge & Mattheis Co. Heil Co., The. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Herr, Heary R. Herry R. Herry R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbas, Inc., Lewter F. Hobbas, Inc., Lewter F. Hodus-Ferris Equipment Co. Hophos, Inc., Lewter F. Hothosh Steel Prod. Co. Hotel Knickerbocker Howard-Cooper Corp. Howard-Floyd Co., Inc.	147 187 187 187 187 188 154 181 105 174 181 138 115 87 184 140 195 188 109 164 188 109 150 184 181	Neely & Co., I. C. Neelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Patition Supply Co., W. M. Peden Equipment Co. Pegg, E. P.	194 197 161 130 187 170 180 178 181 126 186 181 126 182 173 140 189 182 182 182 184 189	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co., S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. Western Material Co. West Michigan Equipment Co. West Michigan Equipment Co. West Michigan Equipment Co. West Windery S. B. Whayne Supply Co. Whayne Supply Co. Whayne Supply Co. Wheeler Murray Co. Whelmory, S. B. Whitcomb Co., Geo. D.	136 146 192 183 136 193 186 147 128 177 160 107 136 172 187 178 176 189 175 175 179 180 117
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Haverslick & Co., Inc. Hawell Supply Co. Hawell Co. Heil Co. Heil Co. Heil Co. Helge & Mattheis Co. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Her, Henry R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbs, Inc., Lewter F. Hofus-Ferris Equipment Co. Hofus-Terris Equipment Co. Homborst Co., Jos. Hotchkiss Steel Prod. Co. Hotel Knickerbocker. Howard-Cooper Corp. Hower, J. Shuman. Hubbard-Floyd Co., Inc.	147 187 187 187 187 188 154 154 165 174 138 115 87 115 87 140 188 169 188 109 184 109 188 109 188 109	Neely & Co., I. C. Neelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Patition Supply Co., W. M. Peden Equipment Co. Pegg, E. P.	194 197 161 130 187 170 180 178 181 126 186 181 126 182 173 140 189 182 182 182 184 189	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co., S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. Western Material Co. West Michigan Equipment Co. West Michigan Equipment Co. West Michigan Equipment Co. West Windery S. B. Whayne Supply Co. Whayne Supply Co. Whayne Supply Co. Wheeler Murray Co. Whelmory, S. B. Whitcomb Co., Geo. D.	136 146 192 183 136 193 186 147 128 177 160 107 136 172 187 178 176 189 175 175 179 180 117
Harnischleger Corp. Harris, R. L. Harvill Supply Co. Hatcher Co., S. T. Hauck Mfg. Co. Haverslick & Co., Inc. Hawell Supply Co. Hawell Co. Heil Co. Heil Co. Heil Co. Helge & Mattheis Co. Heltzel Steel Form & Iron Co. Hercules Corporation. Hercules Motors Corp. Her, Henry R. Highway Trailer Co. Hill, Nicholas R. Hinckley Motors, Inc. Hobbs, Inc., Lewter F. Hofus-Ferris Equipment Co. Hofus-Terris Equipment Co. Homborst Co., Jos. Hotchkiss Steel Prod. Co. Hotel Knickerbocker. Howard-Cooper Corp. Hower, J. Shuman. Hubbard-Floyd Co., Inc.	147 187 187 187 187 188 154 154 165 174 138 115 87 115 87 140 188 169 188 109 184 109 188 109 188 109	Neely & Co., I. C. Neelson Iron Works, N. P. Neptune Meter Co. Newark Concrete Pipe Co. Newort Culvert Co. N. Y. Central Iron Works. Nixon-Hasselle Co. Noble Co., K. B. Norden Co., Wm. H. Northwest Equip. Co., Inc. Norton Co., J. B. Novo Engine Co. O'Brien Co., Inc., Martin J. Oil Jack Co. Olsen, Ole K. OK. Clutch & Machy. Co. Orton Crane and Shovel Co. Pacific Flush-Tank Co. Pacific Flush-Tank Co. Patition Supply Co., W. M. Peden Equipment Co. Pegg, E. P.	194 197 161 130 187 170 180 178 181 126 186 181 126 182 173 140 189 182 182 182 184 189	Universal Road Machinery Co. U. S. Cast Iron Pipe & Fdry. Co. U. S. Cast Iron Pipe & Fdry. Co. Van Keppel & Co., S. R.  Vulcan Iron Works  Wallace & Tiernan Co., Inc. Ward Co., Lee T Warford Corp. Warren Bros. Co. Waterhouse, Clifford. Watson Truck Corp. Waukesha Motor Co. Western Block Co. Western Block Co. Western Supply Co. Western Material Co. Western Material Co. Western Material Co. West Michigan Equipment Co. West Michigan Equipment Co. West Michigan Equipment Co. West Windery S. B. Whayne Supply Co. Whayne Supply Co. Whayne Supply Co. Wheeler Murray Co. Whelmory, S. B. Whitcomb Co., Geo. D.	136 146 192 183 136 193 186 147 128 177 160 107 136 172 187 178 176 189 175 175 179 180 117
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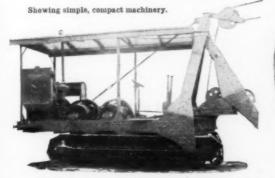
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6 minutes of working time

On this new improved Iroquois Rapid Mixer, the old style "nigger head" has been replaced by a hoisting drum operated by a clutch. This new feature eliminates the frequent cable troubles, affords greater safety to the operator, and results in quicker loading.

Here's how easily and rapidly this new Iroquois makes hot asphalt repair mixture:

Dump in the sand and filler Pour in Genasco Liquid Asphalt Add two pints of gasoline—light Six minutes and it's ready to spread

The new Iroquois Rapid Mixer is small, compact, easily moved, and furnished complete with two 8" x 6" tampers, two 10½" x 6½" smoothers, 4 asphalt rakes, 2 asphalt cutters and 2 rattan push brooms.

NOTE: The hand roller shown in the illustration is not a part of the equipment furnished.

Get the complete details regarding this new Iroquois mixing plant. Write us today.

Iroquois Sales Department

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# IROQUOIS

Road-Building Machinery



